

SAUTER service guarantee

“We at SAUTER are only satisfied when we’ve found the very best solution for you. After all, our heritage from the Swabian Jura Mountains and the famous inventive talent of the people that live here, means we have an exceptional reputation to maintain.”

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GB



MEASURING TECHNOLOGY

Force measurement, Coating thickness measurement, Hardness measurement, Material thickness measurement, Occupational safety, Calibration service

fast

- 24 hours delivery service – order today, on its way tomorrow
- Sales & service hotline from 8:00 am to 6:00 pm

reliable

- 2 years warranty

diverse

- One-stop-shopping: from force gauges up to light measuring instruments – everything from one supplier
- Quick as a flash, find the product you want with the „Measuring instruments Quick-Finder“ on the internet



PROFESSIONAL MEASURING

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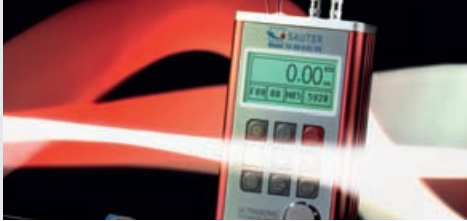



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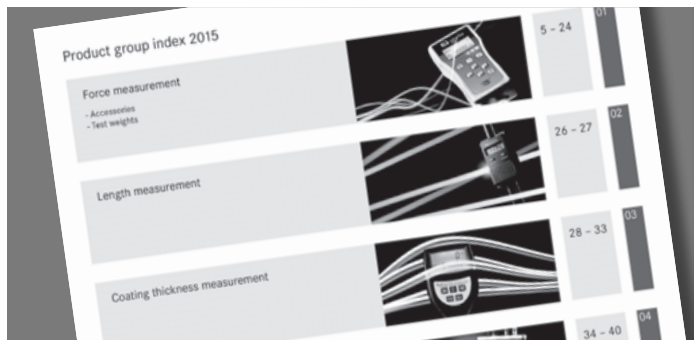
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2015

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Finding your way through the SAUTER range: How do I find the product I am looking for?



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Search by product group

We are offering a fast overview about the range of measuring instruments, weights and services relevant to you.

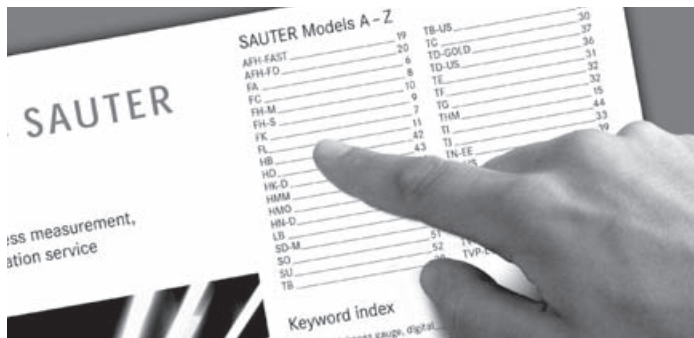
Quick-Finder

Readout	Measuring range (Std)	Model	Price excl. VAT, ex works	Page
0,001	2	SAUTER	440,-	6
0,001	2	FL 2	440,-	11
0,001	2	FL 5	440,-	7
0,001	10	FL 10	440,-	11
0,001	10	FL 15	440,-	11
0,001	10	FL 20	440,-	11
0,001	10	FL 25	440,-	11
0,001	10	FL 30	440,-	11
0,001	10	FL 35	440,-	11
0,001	10	FL 40	440,-	11
0,001	10	FL 45	440,-	11
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0,001	10	FL 70	440,-	11
0,001	10	FL 75	440,-	11
0,001	10	FL 80	440,-	11
0,001	10	FL 85	440,-	11
0,001	10	FL 90	440,-	11
0,001	10	FL 95	440,-	11
0,001	10	FL 100	440,-	11
0,001	10	FL 105	440,-	11
0,001	10	FL 110	440,-	11
0,001	10	FL 115	440,-	11
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0,001	10	FL 125	440,-	11
0,001	10	FL 130	440,-	11
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0,001	10	FL 140	440,-	11
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0,001	10	FL 565	440,-	11
0,001	10	FL 570	440,-	11
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0,001	10	FL 675	440,-	11
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0,001	10	FL 755	440,-	11
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0,001	10	FL 895	440,-	11
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0,001	10	FL 980	440,-	11
0,001	10	FL 985	440,-	11
0,001	10	FL 990	440,-	11
0,001	10	FL 995	440,-	11
0,001	10	FL 1000	440,-	11

Balance Quick-Finder

Search by weighing data

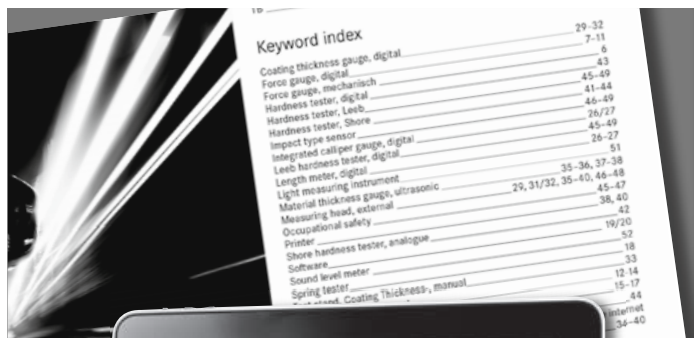
The tried and tested quick-find system prior each product group (compare product group index page 3) means that you can carry out a targeted search using the measuring data such as measuring range readout, sensors, etc. and offers a short description for each model.



Models A-Z → Front flap

Search by model reference

Specific search using the model reference.



Keyword index → Front flap

Search by keyword

Easy search using an extensive SAUTER and industry-specific keyword index.



For more information ... → Website

... please visit our website

On our website you will find all the important information about SAUTER products, accessories, DAKS calibration service, verification, special offers, background information, ... and much more.



01 Force measurement

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Robust tension and compression force gauge for simple measurements	
FC	8
Compact force-measuring device	
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Universal digital force gauge for measuring tensile and compressive forces with RS-232	
FH-M	10
Force-measuring devices with external measuring cells	
FL	11
Premium force measuring instrument with graphic-assisted display	
TVL	12
Manual test stand for highly accurate tensile and compressive force measurement, with length measurement	
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Manual test stands for compressive force measurement, also with digital length measurement	

TPE	14
Test stand for 90° peel tests with simple operation	
THM	15
Premium motorised test stand for force measurement with highest demands	
TVO	16
Premium test stand for laboratory applications	
TVM-N	17
Premium motorised test stand for professional force measurements	
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Manual test stand for tensile and compressive testing of springs, medium version from 50 N up to 500 N	
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Force-displacement analysis software for testing materials	
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Quick-Finder

Readout [d] N	Measuring range [Max] N	Model SAUTER	Page
0,001	2	FH 2.	9
0,001	5	FH 5.	9
0,002	5	FL 5	11
0,005	10	FH 10.	9
0,005	10	FK 10.	7
0,005	10	FL 10	11
0,01	10	FC 10	8
0,01	20	FH 20.	9
0,01	25	FL 20	11
0,01	25	FK 25.	7
0,01	50	FC 50	8
0,01	50	FH 50.	9
0,01	50	SD 50N100.	18
0,02	50	FK 50.	7
0,02	50	FL 50	11
0,02	100	SD 100N100.	18
0,05	10	FA 10.	6
0,05	100	FH 100.	9
0,05	100	FK 100.	7
0,05	100	FL 100	11
0,05	200	SD 200N100.	18
0,1	20	FA 20.	6
0,1	100	FC 100	8
0,1	200	FH 200.	9
0,1	250	FK 250.	7

Readout [d] N	Measuring range [Max] N	Model SAUTER	Page
0,1	250	FL 200	11
0,1	300	SD 300N100.	18
0,1	500	FC 500	8
0,1	500	FH 500.	9
0,1	500	SD 500N100.	18
0,2	30	FA 30.	6
0,2	500	FK 500.	7
0,2	500	FL 500	11
0,25	50	FA 50.	6
0,5	100	FA 100.	6
0,5	1000	FH 1K.	10
0,5	1000	FK 1K.	7
0,5	1000	FL 1K	11
1	200	FA 200.	6
1	1000	FC 1K	8
1	2000	FH 2K.	10
1	2500	FL 2K	11
1	5000	FH 5K.	10
2	300	FA 300.	6
2,5	500	FA 500.	6
5	10.000	FH 10K.	10
10	20.000	FH 20K.	10
10	50.000	FH 50K.	10
50	100.000	FH 100K.	10



Mechanical force gauge for measuring push and pull forces with peak hold function

Features

- **Dual scale:** shows Newton and kg
- **Turnable display** unit for an easy adjustment of the instrument
- **Peak hold function** by drag pointer
- Can be mounted on all manual test stands
- Zeroing by a short push of the switch
- **1** Delivered in a hard carrying case
- **2** Standard attachments: as shown below, extension rod: 90 mm

Technical data

- Precision: 1 % of [Max]
- Dimensions WxDxH 355x58x59 mm
- Thread: M6
- Net weight approx. 0,617 kg

Accessories

- **Standard attachments,** SAUTER AC 43
- Further accessory see www.sauter.eu and page 21 et seqq.

STANDARD



PEAK



PUSH/PULL



1 DAY



2 YEARS WARRANTY

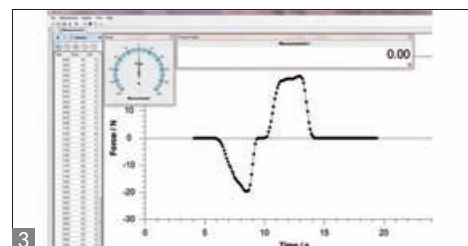
OPTION



ISO +4 DAYS

Model	Measuring range [Max] N	Readout [d] N	Option ISO Calibration Certificate			
			Tension		Compression	
			ISO KERN		ISO KERN	
SAUTER						
FA 10.	10	0,05	961-161		961-261	
FA 20.	20	0,1	961-161		961-261	
FA 30.	30	0,2	961-161		961-261	
FA 50.	50	0,25	961-161		961-261	
FA 100.	100	0,5	961-161		961-261	
FA 200.	200	1	961-161		961-261	
FA 300.	300	2	961-161		961-261	
FA 500.	500	2,5	961-161		961-261	

NEW



Compact force-measuring device

Features

- **Turnable display** with backlight
- **Real time** or **Peak Hold Mode** to observe transients or capture peaks
- **Metal housing** for durable usage in harsh environmental conditions
- **Capacity display:** A bar lights up to show how much of the measuring range is still available
- **Function to set limits**, programming of Max./Min., in pull and push direction, with output of acoustic and optical signal. Ideal mode for efficient and accurate testing of standard parts
- **Safety:** If loads exceed 110 % of the measuring range, the device will give clear acoustic and visual signals
- **Internal memory** for up to 1000 measurements

Data interface RS-232

- (only for connection to the printer)
- Selectable: AUTO-OFF function or permanent operation
- 1 Delivered in a hard carrying case
- Selectable measuring units: N, kg, oz, lb
- 2 Standard attachments: as shown below
- Can be mounted on all SAUTER test stands (with adapter plate)

Technical data

- Precision: 0,2 % of [Max]
- Internal measuring frequency: 1000 Hz
- Overload protection: 150 % of [Max]
- Overall dimensions WxDxH 145x73x34 mm
- Thread: M6
- Net weight approx. 940 g
- Permissible ambient temperature -10 °C / 40 °C

Accessories

- 3 **Force-time data transfer software** for graphical representation on the PC and data transfer to Microsoft Excel, SAUTER AFH FAST
- **Force-distance evaluation software** with graphic display of the measuring process, SAUTER AFH FD
- **Standard attachments**, SAUTER AC 43
- Further accessory see www.sauter.eu and page 21 et seqq.

STANDARD



OPTION



Model	Measuring range [Max] N	Readout [d] N	Option ISO Calibration Certificate			
			Tension		Compression	
			ISO KERN		ISO KERN	
SAUTER						
FC 10	10	0,01	961-161		961-261	
FC 50	50	0,01	961-161		961-261	
FC 100	100	0,1	961-161		961-261	
FC 500	500	0,1	961-161		961-261	
FC 1K	1000	1	961-162		961-262	



Universal digital force gauge (Push / Pull) with Peak-Hold function with RS-232

Features

- **Turnable display** with backlight
- **1** Can be mounted on all SAUTER test stands
- Digital force gauge with internal sensor
- **Data interface RS-232**, included
- **2** Standard attachments: as shown below, extension rod: 90 mm
- **3** Delivered in a hard carrying case
- Selectable measuring units: N, lb, kg
- **Real time or Peak Hold Mode** to observe transients or capture peaks
- **Function to set limits**, programming of Max./Min., in pull and push direction, with output of acoustic and optical signal. Ideal mode for efficient and accurate testing of standard parts
- **Auto-Power-Off**

- **Mini Statistics Kit:** calculates the average result from up to ten stored single results, min., max., n

Technical data

- High resolution: up to 10,000 points (total measuring range)
- Internal measuring frequency: 2000 Hz
- Precision: 0,5 % of [Max]
- Overload protection: 150 % of [Max]
- Dimensions LxWxH 230x66x35 mm
- Thread: M6
- Rechargeable battery pack internal, standard, operating time up to 12 h without backlight, charging time approx. 4 h
- Net weight approx. 0,64 kg

Accessories

- **Relais module**, serves to amplify the output signal of the dynamometer to control direct actions, SAUTER AFH-02
- **Force-time data transfer software** for graphical representation on the PC and data transfer to Microsoft Excel, SAUTER AFH FAST
- **Force-distance evaluation software** with graphic display of the measuring process, SAUTER AFH FD
- **Thermal printer**, SAUTER YKB-01N
- **Standard attachments**, SAUTER AC 43
- Further accessory see www.sauter.eu and page 21 et seq.

STANDARD

PEAK

PUSH/PULL

MEMORY

RS 232

STATISTIC

TOL

ZERO

ACCU

230 V

1 DAY

2 YEARS WARRANTY

OPTION

SOFTWARE

SWITCH

ISO +4 DAYS

Model	Measuring range	Readout	Option ISO Calibration Certificate			
			Tension		Compression	
			ISO KERN		ISO KERN	
SAUTER	[Max] N	[d] N				
FH 2.	2	0,001	961-161		-	-
FH 5.	5	0,001	961-161		-	-
FH 10.	10	0,005	961-161		-	-
FH 20.	20	0,01	961-161		961-261	
FH 50.	50	0,01	961-161		961-261	
FH 100.	100	0,05	961-161		961-261	
FH 200.	200	0,1	961-161		961-261	
FH 500.	500	0,1	961-161		961-261	

Digital force gauge SAUTER FK




Robust Push/Pull force gauge for simple measurement


Features

Technical data








Accessories

- **Turnable display:** automatic direction identification
- **Secure operability** due to ergonomic design
- **Real time or Peak Hold Mode** to observe transients or capture peaks
- Selectable measuring units: N, lb, kg, oz
- **Auto-Power-Off**
-  Standard attachments: as shown below, extension rod: 90 mm
- Can be mounted on all SAUTER test stands


- Precision: 0,5 % of [Max]
- Internal measuring frequency: 1000 Hz
- Overload protection: 200 % of [Max]
- Dimensions WxDxH 195x82x35 mm
- Thread: M8
- Net weight approx. 0,72 kg

-  With one of the two optional attachments for tensile strength testing, the SAUTER FK can become a tensiometer for testing the material tension characteristics of cables, threads, wires, twine etc. (up to Ø 5 mm):
- **Tensiometer attachment with Safe-insert function:** Pull and release to insert the running cable in between the rolls, for tensile strength testing up to 250 N, aluminium attachment, rollers can be adjusted towards the inside, SAUTER FK-A01
 - **Tensiometer kit for high-capacity tensile strength testing** up to 1000 N, steel attachment and steel rollers, rollers cannot be adjusted, SAUTER FK-A02
 - Further accessory see www.sauter.eu and page 21 et seqq.

STANDARD



OPTION



Model	Measuring range	Readout	Option ISO Calibration Certificate			
			Tension		Compression	
			ISO KERN		ISO KERN	
SAUTER	[Max] N	[d] N				
FK 10.	10	0,005	961-161		961-261	
FK 25.	25	0,01	961-161		961-261	
FK 50.	50	0,02	961-161		961-261	
FK 100.	100	0,05	961-161		961-261	
FK 250.	250	0,1	961-161		961-261	
FK 500.	500	0,2	961-161		961-261	
FK 1K.	1000	0,5	961-162		961-262	



Force-measuring devices with external measuring cells

Features

- **Turnable display** with backlight
- Digital force gauge with remote sensor
- **Data interface RS-232**
- Delivered in a hard carrying case
- Selectable measuring units: N, lb, kg, kN, t
- **Real time or Peak Hold Mode** to observe transients or capture peaks
- **Function to set limits**, programming of Max./Min., in pull and push direction, with output of acoustic and optical signal. Ideal mode for efficient and accurate testing of standard parts
- **Auto-Power-Off**
- **Internal memory** for up to 10 measurements

- **Mini Statistics Kit:** calculates the average result from up to ten stored single results, min., max., n

Technical data

- High resolution: up to 10,000 points (total measuring range)
- Measuring frequency: 2000 Hz
- Precision: 0,5 % of [Max]
- Overload protection: 150 % of [Max]
- Dimensions housing LxWxH 238x63x36 mm
- Rechargeable battery pack internal, standard, operating time up to 12 h without backlight, charging time approx. 4 h
- Tension loops and compression plates are included in delivery

FH 1K. - FH 20K.:

- Dimensions sensor WxDxH 51x76,2x19 mm
- Thread: M12

FH 5K. - FH20K.:

- Dimensions sensor BxTxH 76,2x50,8x28,2 mm
- Thread: M12

FH 50K.:

- Dimensions sensor WxDxH 76,3x108x25,5 mm
- Thread: M18

FH 100K.:

- Dimensions sensor WxDxH 125,2x178x51,3 mm
- Thread: M30

Accessories

- **Relais module**, serves to amplify the output signal of the dynamometer to control direct actions, SAUTER AFH-02
- **Force-time data transfer software** for graphical representation on the PC and data transfer to Microsoft Excel, transmission rate 20 HZ, SAUTER AFH FAST
- **Force-distance evaluation software** with graphic display of the measuring process, SAUTER AFH FD
- **Thermal printer**, SAUTER YKB-01N
- Further accessory see www.sauter.eu and page 21 et seqq.

STANDARD

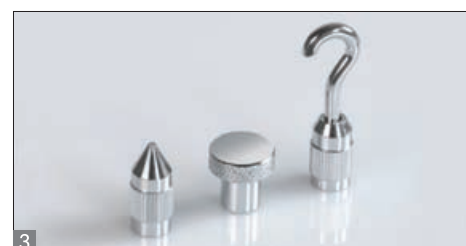


OPTION



Model	Measuring range [Max] kN	Readout [d] N	Option ISO Calibration Certificate			
			Tension		Compression	
			ISO KERN		ISO KERN	
SAUTER						
FH 1K.	1	0,5	961-162		961-262	
FH 2K.	2	1	961-162		961-262	
FH 5K.	5	1	961-163		961-263	
FH 10K.	10	5	961-163		-	-
FH 20K.	20	10	961-164		-	-
FH 50K.	50	10	961-165		-	-
FH 100K.	100	50	961-166		-	-

Digital force gauge SAUTER FL



Premium force measuring instrument with graphic-assisted display

Features

- **Turnable display** with backlight
- **Real time** or **Peak Hold Mode** to observe transients or capture peaks
- **Metal housing** for durable usage in harsh environmental conditions
- Can be mounted on all SAUTER test stands
- **Capacity display:** A bar lights up to show how much of the measuring range is still available
- **Function to set limits**, programming of Max./Min., in pull and push direction, with output of acoustic and optical signal. Ideal mode for efficient and accurate testing of standard parts
- **Internal memory** for up to 500 measurements

- **Continuous analogue output:** Linear voltage signal in relation to the load (0–2 V)
- **1** Delivered in a hard carrying case
- **2** SAUTER FL 2K: with external sensor, Tension loops and pressure plates are included in delivery
- **3** Standard attachments: as shown besides (not for FL 2K)
- Selectable measuring units: N, kN, kg, oz, lbf

Technical data

- Internal measuring frequency
- Precision: 0,2 % of [Max]
- Overload protection: 120 % of [Max]
- Dimensions WxDxH 175x75x30 mm
- Thread: M6

- Rechargeable battery pack internal, standard, operating time up to 10 h without backlight, charging time approx. 8 h
- Net weight approx. 515 g

Accessories

- **Force-time data transfer software** for graphical representation on the PC and data transfer to Microsoft Excel, transmission rate 20 HZ, SAUTER AFH FAST
- **Force-distance evaluation software** with graphic display of the measuring process, SAUTER AFH FD
- USB cable, SAUTER FL-A01
- **RS232 adapter cable**, SAUTER FL-A04
- Further accessory see www.sauter.eu and page 21 et seqq.

STANDARD



OPTION



Model	Measuring range [Max] N	Readout [d] N	Option ISO Calibration Certificate			
			Tension		Compression	
			ISO KERN		ISO KERN	
SAUTER						
FL 5	5	0,002	961-161		961-261	
FL 10	10	0,005	961-161		961-261	
FL 20	25	0,01	961-161		961-261	
FL 50	50	0,02	961-161		961-261	
FL 100	100	0,05	961-161		961-261	
FL 200	250	0,1	961-161		961-261	
FL 500	500	0,2	961-161		961-261	
FL 1K	1000	0,5	961-162		961-262	
FL 2K	2500	1	961-162		961-262	



Manual test stand for highly accurate tensile and compressive force measurement, with length measurement

Features

- For vertical and horizontal use
- Precise measurement results
- **High level of security** with repeated measurements
- **Large base plate** with various holes for fixture mountings
- Can be used for force gauges up to 500 N

- **Digital length meter**
 - Measuring range: max. 200 mm
 - Readout: 0,01 mm
 - Zero setting possible
 - Pre-length can be set manually

Technical data

- Max travel from base plate: 297 mm
- Travel distance per knob rotation (one stroke): 3,1 mm
- Overall dimensions WxDxH 151x234x465 mm
- Net weight approx. 8,3 kg

STANDARD

SCALE

1 DAY

2 YEARS
WARRANTY

Model	Measuring range	
KERN	[Max] N	
TVL	500	



SAUTER TVP



SAUTER TVP-L

Manual test stands for compressive force measurement, also with digital length measurement

Features

- Provides quick and consistent testing
- **High level of security** with repeated measurements
- **Provides maximum versatility** and precise measuring results
- **Slide construction** for distance measurement
- **Large base plate** with various holes for fixture mountings
- Can be used for force gauges up to 500 N

TVP-L:

- **Digital length meter**
 - Measuring range: 100 mm
 - Readout: 0,01 mm
 - Zero setting possible
 - Pre-length can be set manually

Technical data

- Maximum carriage height above base plate: 318 mm
- Max travel with one stroke: 78 mm
- Overall dimensions WxDxH 150x233x420 mm
- Net weight approx. 10,5 kg

STANDARD

SCALE

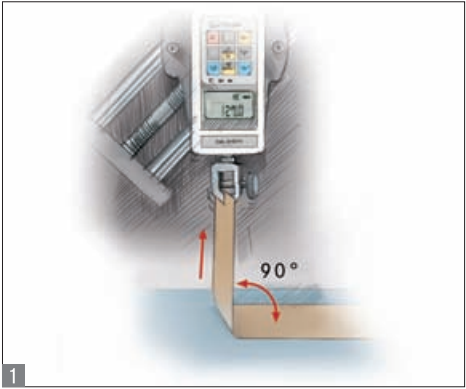
FAST-MOVE

1 DAY

2 YEARS
WARRANTY

only TVP-L

Model	Measuring range	
	[Max] N	
SAUTER TVP.	500	
with digital length meter		
TVP-L.	500	



Test stand for 90° peel tests with simple operation

Features

- **1** The SAUTER test stand TPE has been developed specifically for peel testing. Typically this involves pulling a bonded material layer from a base material (see diagram)
- Safe reliable operation due to the crank
- As a general rule the significant value in this process is the force required to pull away the top layer from bonded material
- The SAUTER TPE has been designed such that the force measuring unit exerting the force simultaneously moves sideways and upwards. This means that a peel-off movement is produced, avoiding shear forces which could distort the result.
- The test unit moves at an angle of 45° to the horizontal. The force-measurement device is fitted in an exact vertical position
- **2** Suitable for all SAUTER force-measuring devices up to 500 N (not included)

Technical data

- Travel distance per knob rotation (one stroke): 3,1 mm
- Maximum stripping length: 105 mm
- Overall dimensions WxDxH 420x215x480 mm
- Net weight approx. 22 kg

STANDARD



2 DAYS

2 YEARS

WARRANTY

Model	
SAUTER	
TPE.	



Premium motorised test stand for force measuring with highest demands

Features	Technical data	Accessories
<ul style="list-style-type: none">• Easy to use• Efficient working• Robust design and heavy duty metal construction• Solid and flexible possibilities of fixation (see accessory page 21)	<ul style="list-style-type: none">• Maximum tensile and compressive force: 500 N (Standard)• Minimum distance between left and right object fastening: 30 mm• Maximum travel length: 250 mm (protected by electronic end switches)• Overall dimensions LxWxH 550x170x345 mm• Net weight approx. 35 kg	<ul style="list-style-type: none">• Digital length measuring device, measuring range 200 mm, readout 0,01 mm, details see page 27, SAUTER LB 200-2.• Mounting the length measuring device onto a SAUTER test stand at the factory, SAUTER LB-A02

STANDARD



MOTOR



2 DAYS



2 YEARS
WARRANTY

OPTION



SCALE

Model	Measuring range	Speed range	
	[Max] N	mm/min	
SAUTER			
THM 500N500.	500	50 - 500	
THM 1000N250.*	1000	50 - 250	

 * ONLY WHILE STOCKS LAST

Order hotline: go to back page of catalogue



Premium test stand for laboratory applications

Features	Technical data	Accessories
<ul style="list-style-type: none">• Motorised test stand for tension and compression tests• Table-top design for comfortable operation• Robust design for durable use• Easy-to-access safety switch-off• Upper and lower end point, can be set individually• Automatic or manual operation mode• Large illustration: Can be used for force gauges up to 500 N (e.g. SAUTER FH, not included, for details see page 9)	<ul style="list-style-type: none">• Maximum tensile and compressive force: 500 N• Maximum travel length: 300 mm• Speed accuracy: 2 % of [Max]• Overall dimensions LxWxH 570x428x236 mm• Net weight approx. 25 kg	<ul style="list-style-type: none">• Digital length measuring device, measuring range 300 mm, readout 0,01 mm, details see page 27, SAUTER LB 300-2.• Digital length measuring device, measuring range 200 mm, readout 0,01 mm, details see page 27, SAUTER LB 200-2.• Mounting the length measuring device onto a SAUTER test stand at the factory, SAUTER LB-A02

STANDARD

MOTOR

2 DAYS

2 YEARS WARRANTY

OPTION

SCALE

Model	Measuring range	Speed range	
SAUTER	[Max] N	mm/min	
TVO 500N300.	500	15 - 300	



Premium motorised test stand for professional force measurements

Features

- **1 Premium operation panel:**
 - Digital speed display
 - Digital repeat function display
- **Force controlled automatic switchoff**
(Teststop after achieving an adjusted limit load), only when used with force gauge SAUTER FH
- **Repeat function** for durability tests (multiple up and down, adjustable)
- **Digital speed display:** shows the displacement speed
- **Solid and flexible possibilities of fixation** (see accessory)
- Possibilities to attach force gauges (for SAUTER FH, FA, FK, FL):
 - **2** Force gauges with internal sensor (up to 500 N capacity), only for SAUTER TVM 5000N230N, SAUTER TVM 10KN120N
 - **3** Force gauges with external sensor (starting at 1,000 N capacity)
- Large illustration with length measuring unit, force gauge and mount for test objects (not included)

Technical data

- Maximum travel length: 214 mm
(protected by electronic end switches)
- Speed accuracy: 3 % of [Max]
- Initial height of the base plate: 171 mm
- Maximum travel of the base plate: 385 mm
- Minimum distance between base plate and bottom of upper object mounting: 85 mm
- Overall dimensions LxWxH 400x256x1015 mm
- Net weight approx. 58 kg

Accessories

- **4 Digital length measuring device**, measuring range 300 mm, readout 0,01 mm, details see page 27, SAUTER LB 300-2.
- Mounting the length measuring device onto a SAUTER test stand at the factory, SAUTER LB-A02
- **Longer guide columns** at the same travel length, up to 500 mm, SAUTER AFH 18

STANDARD



OPTION



Model	Measuring range	Speed range	
	[Max] N	mm/min	
SAUTER			
TVM 5000N230N.	5000	10 - 230	
TVM 10KN120N.	10000	30 - 120	
TVM 20KN120N.	20000	30 - 120	
TVM 30KN70N.	30000	5 - 70	



1

Manual test stand for tensile and compressive testing of springs, medium version from 50 N up to 500 N

Features

- Spring tester for tension and compression tests
- **Integrated thermal printer**
- **Digital length measuring unit:**
 - Manual zero adjustment possible
 - Pre-length can be set manually
 - Readout: 0,01 mm
- **10 memories** to print out the results or to calculate average values
- **Function to set limits:** Input of an upper/lower limit value.
A visual and acoustic signal supports the measuring operation
- **Peak load display** (peak hold)
- Selectable measuring units: kg, lbf, N

Technical data

- Precision: 0,5 % of [Max]
- Stroke length: 100 mm
- Maximum test object length: 100 mm
- Overall dimensions WxDxH 300x235x620 mm

STANDARD

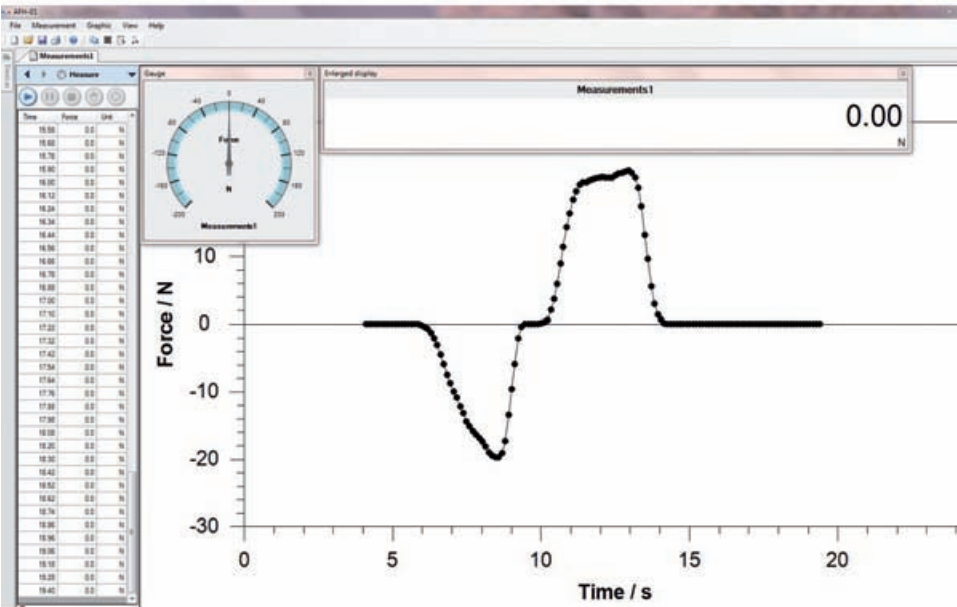


OPTION



Model	Measuring range [Max] N	Readout [d] N	Net weight approx. kg		Option ISO Calibr. Certificate	
					ISO KERN	
SAUTER						
SD 50N100.*	50	0,01	20		961-161	
SD 100N100.*	100	0,02	17,5		961-161	
SD 200N100.*	200	0,05	19,1		961-161	
SD 300N100.*	300	0,1	20,1		961-161	
SD 500N100.*	500	0,1	20,8		961-161	

! * ONLY WHILE STOCKS LAST



	A	B	C	D	E	F	G	H	I
1	A.123456789	0.0	N	FW 200	Na/N	Na/N	2011-11-09T11:51:36.0917502+01:00		
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5	A.123456789	0.0	N	FW 200	Na/N	Na/N	2011-11-09T11:51:36.0917502+01:00		
6	A.123456789	0.0	N	FW 200	Na/N	Na/N	2011-11-09T11:51:36.0917502+01:00		
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17	A.123456789	0.0	N	FW 200	Na/N	Na/N	2011-11-09T11:51:36.0917502+01:00		
18	A.123456789	0.0	N	FW 200	Na/N	Na/N	2011-11-09T11:51:36.0917502+01:00		
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20	A.123456789	0.0	N	FW 200	Na/N	Na/N	2011-11-09T11:51:36.0917502+01:00		
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23	A.123456789	0.0	N	FW 200	Na/N	Na/N	2011-11-09T11:51:36.0917502+01:00		
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High speed data transfer software for force-time-measurements

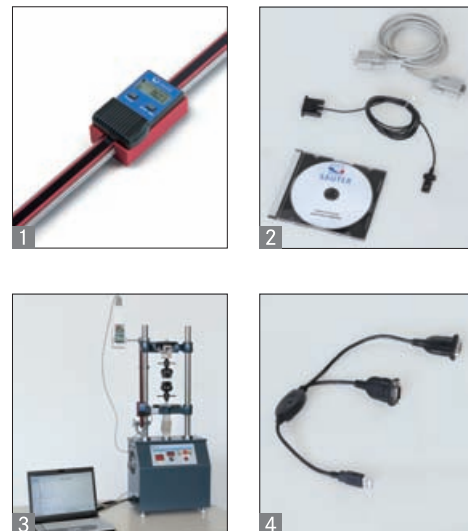
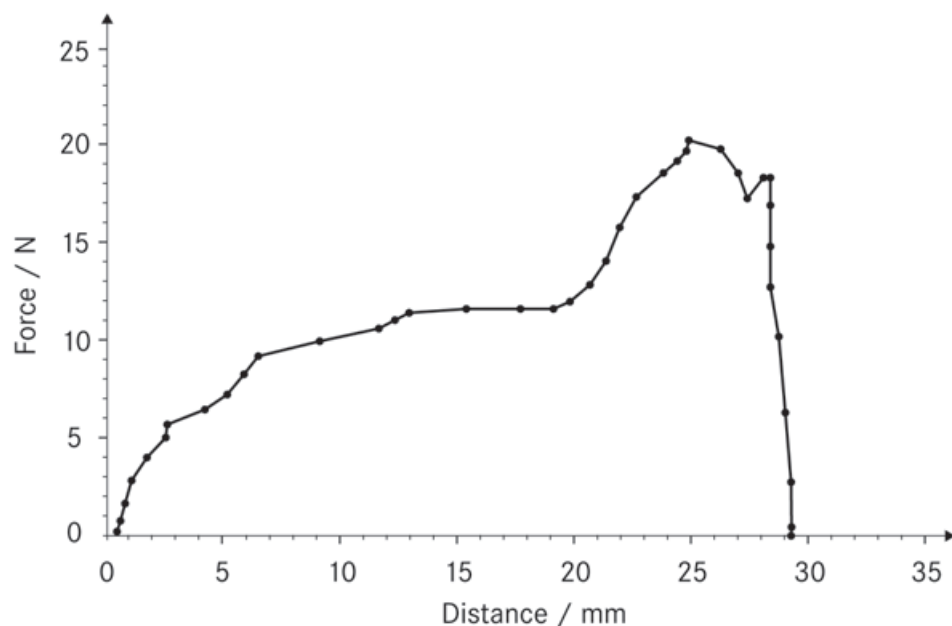
Features	Technical data	Accessories
<ul style="list-style-type: none">Force measurements can be conducted over a very short period, i.e. secondsA high speed data transfer to a PC is possible (with a transfer of up to 20 data sets per second) when combining the AFH FAST with SAUTER FH or SAUTER FL (only 3 data sets per sec.)AFH FAST shows the results in a Force-Time-Graph and can export the data to MS Excel.Compatible with the following operating systems: Microsoft Windows 2000/XP/Vista/7	<ul style="list-style-type: none">Data recording rate max.: 20 Hz (with FH), 3 Hz (with FL)Two cables are included with delivery, one cable for use with the SAUTER FL and one cable for use with SAUTER FH	<ul style="list-style-type: none">1 Converter (RS-232 to USB), SAUTER AFH 12RS-232/Ethernet adapter, SAUTER YKI-01

STANDARD



1 DAY

Model	
SAUTER	
AFH FAST	



Force-displacement analysis software for testing materials

Features

- AFH FD software is designed for all applications that require the measurement of forces, depending on the displacement. Typically these are force progression graphs in penetration tests or pullout tests
- The program simultaneously requests the measurements from a force-measuring device, e.g. SAUTER FH, as well as a length-measuring device, e.g. SAUTER LB
- The measurements from both instruments are transferred continuously to the PC, synchronised by the AFH FD software and exported in the form of a graphic, as well as free data format for simple processing in Microsoft Excel
- The software AFH FD is compatible with all devices in the SAUTER FH, SAUTER FL and SAUTER LB ranges
- Other devices are not supported at this time, but may be included on request
- These measuring instruments are usually used with SAUTER test stands, in particular

those from the SAUTER TVM-N range. However, it is also possible to use them with other mechanical testing machines

- Further analysis functions:
 - Dimensions of the test object
 - Tensile and compressive force
 - Load test
 - Archiving the recorded data
 - **2** Scope of supply SAUTER AFH FD:
 - AFH FD software on DVD
 - User manual
 - Software licence
 - Interface cable RS-232 for LB (LB-A01)
 - Interface cable RS-232 for FH or FL (FH-A01)
 - Compatible with the following operating systems: Microsoft Windows 2000/XP/Vista/7
 - **3** Order example for a complete test system:
 - FH 5K. (Digital force gauge)
 - LB 300-2. (Digital length measuring device)
 - AFH FD (Force-distance evaluation software)
 - TVM 5000N230N.* (Test stand)
 - LB-A02* (Mounting LB on test stands)
 - AFH 14* (Y-USB converter cable)
 - AC 04* (Test object holder)
 - 961-163* (Force calibration)
 - 961-150* (Length calibration)
- * not necessarily required for operating the AFH FD software

Technical data

- Data recording rate max. 3 Hz (specially in combination with SAUTER FH and SAUTER LB)
- Cable length of PC connection cable (RS-232) approx. 1,5 m

Accessories

- **4** **Y converter cable**, 2 x RS-232 on USB, to connect both measuring devices to a PC or laptop via the USB interface, SAUTER AFH 14
- **PC connection cable (RS-232)** as standard, can be retrofitted, for SAUTER FH: SAUTER FH-A01 for SAUTER LB: SAUTER LB-A01

STANDARD








Model	
SAUTER	
AFH FD	

For tension tests ≤ 500 N

	Long clamp for tension and rupture tests up to 50 N, Thread: M6	AC 17 2 pieces
	Angle bracket for tension and rupture tests up to 500 N (e.g. for cable tests), Thread: M6	AC 01 2 pieces
	Cable fixture for tension and rupture tests up to 500 N (like SAUTER AC 10, small version)	AC 10S*
	Fine point clamp for tension and rupture tests up to 500 N, width 15 mm, Thread: M6	AC 14 2 pieces
	Ring fixture for tension and rupture tests up to 500 N, Thread: M6	AC 15
	Screw tension clamp for 100 N for laboratory tensile force measurements, incl. Jaws with pyramid grip, Thread: M6	AD9001 2 pieces  
	Screw tension clamp for 100 N for laboratory tensile force measurements, incl. Jaws with pyramid grip	AD9005 2 pieces  
	Screw tension clamp for 100 N for laboratory tensile force measurements with collar joint and Jaws with pyramid grip	AD9016 2 pieces  

For tension tests 500 N – 5000 N

	Thin film grip for tension tests up to 5 kN (e.g. textile, paper etc.), Thread: M6	AC 03 2 pieces
	Grip clamp for insertion and pull tests up to 5 kN, Thread: M6	AC 09 2 pieces
	Parallel jaw grip for tension and rupture tests up to 5 kN, Thread: M10	AC 12 2 pieces
	High capacity small clamp for tension and rupture tests up to 5 kN, Thread: M10	AC 16 2 pieces
	2 wide jaw grip for tension and extraction tests up to 5 kN, Thread: M10	AC 18 2 pieces
	Cable fixture for tension and rupture tests up to 5 kN	AC 10* 2 pieces

For tension tests 500 N – 5000 N

	Rolling-clamp for tension and rupture tests up to 5 kN, Thread: M10	AC 11 2 pieces
	1-jaw-clamp for tension and rupture tests up to 5 kN, Thread: M6	AC 13 2 pieces
	Eccentric roll clamps in particular for cable tests up to 5 kN, max. opening: 9 mm	AC 41
	Drum clamps typically for cable connector extraction tests up to 5 kN, for test objects with Ø from 1,5 mm up to 8 mm, Thread: M10	AC 42
	Wedge clamp Thread: M10 up to 5 kN: AC 31 up to 10 kN: AC 32	AC 31 AC 32
	Wedge grip for tension tests, with heavy duty jaws made out of plastic, Thread: M10 up to 5 kN: AC 04 up to 10 kN: AC 37	AC 04 AC 37
	Screw-in tension clamp for 1 kN, for tensile force tests, Jaws with pyramid grip	AD9021 2 pieces  
	Screw-in tension clamp up to 1 kN, for tensile force tests, clamping width 50 mm, Jaws with pyramid grip	AD9033 2 pieces  
	Screw-in tension clamp up to 1 kN, for tensile force tests, clamping width 30 mm, Jaws with pyramid grip	AD9032 2 pieces  
	Screw-in tension clamp up to 2 kN, for tensile force tests, clamping width 20 mm, Jaws with pyramid grip	AD9031 2 pieces  
	Screw-in tension clamp up to 2,5 kN, for tensile force tests, clamping width 10 mm, Jaws with pyramid grip	AD9030 2 pieces  
	Screw-in tension clamp up to 5 kN, for tensile force tests, clamping width 30 mm, Jaws with pyramid grip	AD9050 2 pieces  
	Screw-in tension clamp up to 5 kN, for tensile force tests, without quick-release lever, clamping width 50 mm, Jaws with pyramid grip	AD9051 2 pieces  

For tension tests 500 N – 5000 N



Screw-in tension clamp
up to 5 kN, for tensile force tests,
with quick-release lever,
clamping width 50 mm,
Jaws with pyramid grip

AD9052

2 pieces

NEW PREMIUM
★★★



Screw-in tension clamp
up to 5 kN, for tensile force tests,
without quick-release lever,
clamping width 15 mm,
Jaws with pyramid grip

AD9070

2 pieces

NEW PREMIUM
★★★



Screw-in tension clamp
up to 5 kN, for tensile force tests,
with quick-release lever,
clamping width 15 mm,
Jaws with pyramid grip

AD9076

2 pieces

NEW PREMIUM
★★★



Wedge tension clamp
up to 5 kN, for tensile force tests,
builds up tensile force automatically
by its wedge shape, range up
to 10 mm,
Jaws with pyramid grip

AD9080

2 pieces

NEW PREMIUM
★★★



Rope and thread tension clamps
up to 1 kN, Suitable for wires up to a
diameter of 2 mm, belts up to 7 mm
wide. incl. jaws with rubberised surface

AD9120

2 pieces

NEW PREMIUM
★★★



Rope and thread tension clamps
up to 5 kN, for clamping belts, ropes,
wires, etc. Suitable for wires up to a
diameter of 5 mm, belts up to 8 mm.
Jaws with pyramid grip

AD9121

2 pieces

NEW PREMIUM
★★★



Roller tension clamps
up to 1 kN, can clamp on one side and
eccentrically. suitable for tensile force
tests with belts or any other soft, flexible,
flat material with a maximum sample
thickness of 7 mm, incl. rollers with
pyramid grip, the opposite clamping
surface is smooth.
Suitable for test objects up to 50 mm
width.

AD9205

2 pieces

NEW PREMIUM
★★★



Roller tension clamps
up to 1 kN, can clamp on one side and
eccentrically. Suitable for tensile force
tests with belts or any other soft, flexible,
flat material with a maximum sample
thickness of 7 mm, incl. rollers with
smooth surface, the opposite clamping
surface is rubberised.
Suitable for test objects up to 50 mm
width.

AD9206

2 pieces

NEW PREMIUM
★★★



Roller tension clamps
up to 5 kN, symmetrisch und exzentrisch
spannend. Suitable for tensile force tests
with belts or any other soft, flexible, flat
material with a maximum sample thickness
of 7 mm, incl. rollers with pyramid grip

AD9200

2 pieces

NEW PREMIUM
★★★



Roller tension clamps
up to 5 kN, can clamp on one side and
eccentrically. Suitable for tensile force
tests with belts or any other soft, flexible,
flat material with a maximum sample
thickness of 7 mm, incl. rollers with
pyramid grip, the opposite clamping
surface is smooth.
Suitable for test objects up to 50 mm
width.

AD9207

2 pieces

NEW PREMIUM
★★★

For tension tests > 5000 N



Quick clamp
for high capacity tensile tests up
to 30 kN, max. opening: 8 mm,
Thread: M10

AC 38



Wedge tension clamp
up to 10 kN, for tensile force tests, builds
up tensile force automatically by its wedge
shape, clamping width 10 mm,
Jaws with pyramid grip

AD9085

2 pieces

NEW PREMIUM
★★★



Wedge tension clamp
up to 10 kN, for tensile force tests, builds
up tensile force automatically by its wedge
shape, clamping width 10 mm,
Jaws with pyramid grip

AD9090

2 pieces

NEW PREMIUM
★★★



Wedge tension clamp
up to 20 kN, for tensile force tests, builds
up tensile force automatically by its wedge
shape, clamping width 13 mm,
Jaws with pyramid grip

AD 9095

2 pieces

NEW PREMIUM
★★★



Wedge tension clamp
up to 50 kN, for tensile force tests, builds
up tensile force automatically by its wedge
shape, clamping width 13 mm,
Jaws with pyramid grip

AD9096

2 pieces

NEW PREMIUM
★★★



Wedge tension clamp
up to 20 kN, for tensile force tests, builds
up tensile force automatically by its wedge
shape, clamping width 10 mm,
Jaws with pyramid grip

AD9100

2 pieces

NEW PREMIUM
★★★

For tension tests > 5000 N



Belt tension clamps

up to 10 kN, open at one end, suitable for tensile force tests with belts or any other soft, flexible, flat materials with a maximum sample thickness of 2,5 mm a test object width up to 22 mm

AD9250

2 pieces



Belt tension clamps

up to 20 kN, suitable for tensile force tests with belts or any other soft, flexible, flat materials with a maximum sample thickness of 2,5 mm a test object width up to 80 mm

AD9255

2 pieces



Belt tension clamps

up to 50 kN, suitable for tensile force tests with belts or any other soft, flexible, flat materials with a maximum sample thickness of 2,5 mm a test object width up to 80 mm

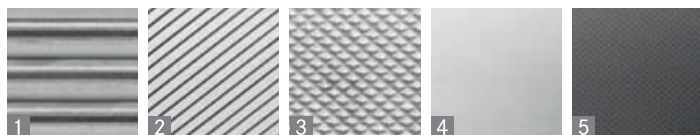
AD9256

2 pieces



All premium clamps can be customised and, as an option, are available with the following types of jaw finish: **1** undulating, **2** wedge-shaped, **3** pyramid-shaped, **4** smooth or **5** rubberised.

For further information, please contact us or see the Internet, go to back page of catalogue



For compression tests > 500 N



Concave force sensor

with optimised radius for the measurement particularly of arms and legs up to 1 kN, Thread: M6

AC 45



Flat square-shaped sensor

for lateral power sensing of back, chest or arm up to 1 kN, Thread: M6

AC 46



Round sensor

to measure particular muscle groups, such as, for example, the shoulder up to 1 kN, inner thread: M6

AC 47

For compression tests > 500 N



Pressure disc

for pressure tests up to 5 kN, Ø 110 mm, outer thread: M10

AFH 06

2 pieces



Pressure disc

for compression tests up to 5 kN (e. g. plastics), Ø 49 mm, inner thread: M10

AC 08

2 pieces



Stainless steel ball-shaped head

for compression and fracture tests up to 5 kN, (e.g. foam, glass), Thread: M6/M10

AC 02

2 pieces



Bending attachment for bending tests

for material tests to detect the bend characteristics. Equipped with mirror to observe the lower side of the material, with three rounded, elongated bending dies Ø 8, 12, 16 mm, mounted to swing freely.

Ball bearing bending rollers

AC 51*



Small 3-point bending device (steel)

up to 10 kN,

central scale 80-0-80 mm.

Consisting of one support beam, two support frames and a curved fin each with permanently fixed radii, radius of the fin 3,2 mm, radii of the support frames 3,2 + 5 mm, other radii on request. Gap between the two support frames 4 - 150 mm. Width of the brackets 30 mm

AD9300



Small 3-point bending device (anodised aluminium)

up to 2,5 kN, central scale 80-0-80 mm.

Consisting of one support beam, two support frames and a curved fin each with permanently fixed radii, radius of the fin 3,2 mm, radii of the support frames 3,2 + 5 mm, other radii on request. Gap between the two support frames 4 - 150 mm. Width of the brackets 30 mm

AD9305



Small 3-point bending device (steel)

up to 10 kN,

central scale 80-0-80 mm.

Consisting of one support beam, two support frames and a curved fin with interchangeable radii rollers, radius of the fin 5 mm, radii of the support frames 5 + 10 mm, other radii on request. Gap between the two support frames 4 - 150 mm. Width of the brackets 30 mm

AD9310



For compression tests > 500 N



Small 3-point bending device (anodised aluminium) up to 2,5 kN, central scale 80-0-80 mm.
Consisting of one support beam, two support frames and a curved fin with interchangeable radii rollers, radius of the fin 5 mm, radii of the support frames 5 + 10 mm, other radii on request. Gap between the two support frames 4 – 150 mm. Width of the brackets 30 mm

AD93 15



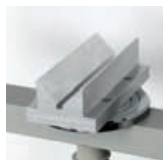
Attachments



Standard attachments kit
for all force gauges FA, FH, FL and FC, 10 – 500 N

AC 43

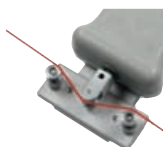
6 items



Box supports made of aluminium, in particular for rectangular packaging
Suitable for all TVM-N test stands, up to 5 kN

AC 50*

2 pieces



Tensiometer attachment
optional for all FK models from FK 10 up to FK 250

FK-A01



Tensiometer attachment
for high-capacity tensile strength tests up for FK 500 and FK 1K

FK-A02

Special solutions



Stainless steel handle bar
with rubber grip for safe handling, AFH 04 suitable for FA, FH, FL
AFK 02 suitable for FK

AFH 04

AFK 02



Stainless steel handle bar
with rubber grip for FH with external sensor

AFH 05



Door tester
Handle (length: 300 mm) and two round force receptor plates (Ø 85 mm) as an option to FH 1K up to FH 5K for the safe testing of clamping forces (not approved to DIN 18650 or similar), up to 5 kN

AFH 03

Special solutions



Tombstone tester
for testing the stability of tombstones according to VSG 4.7 up to 500 N on the basis of FA (included),
Option: ISO calibration 961-161

FA 500G



Tombstone tester
for testing the stability of tombstones according to VSG 4.7 on the basis of FL, up to 500 N: FL 500G
up to 1.000 N: FL 1KG
Option: ISO calibration for FL 500G: 961-161
FL 1KG: 961-162

FL 500G

FL 1KG



Tombstone tester
for testing the stability of tombstones according to VSG 4.7
up to 500 N, on the basis of FH
up to 500 N: FH 500G
Option: ISO calibration 961-161

FH 500G

Interface cables



RS 232 C PC connection cable
from FH devices to PC as spare part

FH-A01



RS-232 to USB converter
suitable for all balances and measuring instruments with RS-232 output, length about 0,95 m

AFH 12



2 x RS-232 to USB converter (Y converter) suitable for all balances and measuring instruments with RS-232 output

AFH 14

Other



Carrying strap
for easy and safe transportation of the tombstone tester during the testings

AC 35



Relais module
Serves to amplify the output signal of the FH dynamometer to control direct actions

AFH 02

Test weights class M1

Class M1 Slotted weights, finely turned brass

Test weight material: Finely turned brass
Container material: Lined plastic



Slotted weight			+	Container		+	DAkkS certificate		=	Package price	
KERN		Tol ± mg		KERN			KERN			KERN	
347-415	1 g	1,0		347-030-400			962-631				
347-425	2 g	1,2		347-030-400			962-632				
347-435	5 g	1,6		347-030-400			962-633				
347-445	10 g	2,0		347-030-400			962-634				
347-455	20 g	2,5		347-080-400			962-635				
347-465	50 g	3,0		347-080-400			962-636				
347-475	100 g	5,0		347-090-400			962-637				
347-485	200 g	10		347-090-400			962-638				
347-495	500 g	25		347-110-400			962-639				
347-515	1 kg	50		347-130-400			962-641				
347-525	2 kg	100		347-130-400			962-642				
347-535	5 kg	250		347-140-400			962-643				
347-545	10 kg	500		347-140-400			962-644				

Class M1 Beam bars, finely turned brass, for fixing slotted weights



Beam bar material: Brass, aluminium (347-445-100)

Beam bar				+	DAkkS certificate	
KERN	Size	Largest slotted weight possible	Maximum total load		KERN	
347-445-100*	10 g	100 g	200 g		962-634	
347-475-100**	100 g	1 kg	2 kg		962-637	
347-495-100**	500 g	10 kg	20 kg		962-639	
347-515-100***	1000 g	10 kg	40 kg		962-641	

Class M1 Hook weights, finely turned brass

Test weight material: Finely turned brass
Container material: Lined plastic










Hook weight			+	Container		+	DAkkS certificate		=	Package price	
KERN		Tol ± mg		KERN			KERN			KERN	
347-416	1 g	1,0		347-030-400			962-631				
347-426	2 g	1,2		347-030-400			962-632				
347-436	5 g	1,6		347-030-400			962-633				
347-446	10 g	2,0		347-050-400			962-634				
347-456	20 g	2,5		347-050-400			962-635				
347-466	50 g	3,0		347-070-400			962-636				
347-476	100 g	5		347-090-400			962-637				
347-486	200 g	10		347-090-400			962-638				
347-496	500 g	25		347-110-400			962-639				
347-516	1 kg	50		347-120-400			962-641				
347-526	2 kg	100		347-130-400			962-642				
347-536	5 kg	250		347-140-400			962-643				
347-546	10 kg	500		-			962-644				

Newton weights (N)

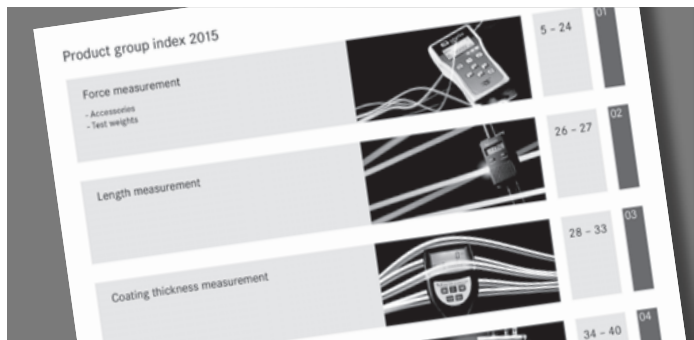
All hook and slotted weights as well as beam bars are available with N adjustment according to **M1** tolerances
We need to know the location of use and postal code.

DAkkS calibration certificate for N weights: identical to DAkkS prices for individual weights **M1**

Product group index 2015

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Finding your way through the SAUTER range: How do I find the product I am looking for?



Product group index → Page 3

Search by product group

We are offering a fast overview about the range of measuring instruments, weights and services relevant to you.

Quick-Finder

Readout	Measuring range (Std)	Model	Price excl. VAT, ex works	Page
0,001	2	SAUTER	440,-	5
0,001	2	FL 2	440,-	5
0,001	2	FL 5	440,-	5
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0,001	2	FL 1250	440,-	5
0,001	2	FL 1255	440,-	5
0,001	2	FL 1260	440,-	5
0,001	2	FL 1265	440,-	5
0,001	2	FL		



01 Force measurement

FA	6
Mechanical force gauge for measuring tensile and compressive forces with peak hold function	
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Robust tension and compression force gauge for simple measurements	
FC	8
Compact force-measuring device	
FH-S	9
Universal digital force gauge for measuring tensile and compressive forces with RS-232	
FH-M	10
Force-measuring devices with external measuring cells	
FL	11
Premium force measuring instrument with graphic-assisted display	
TVL	12
Manual test stand for highly accurate tensile and compressive force measurement, with length measurement	
TVP · TVP-L	13
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Force-displacement analysis software for testing materials	
ACCESSORIES	21–24
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Quick-Finder

Readout [d] N	Measuring range [Max] N	Model SAUTER	Page
0,001	2	FH 2.	9
0,001	5	FH 5.	9
0,002	5	FL 5	11
0,005	10	FH 10.	9
0,005	10	FK 10.	7
0,005	10	FL 10	11
0,01	10	FC 10	8
0,01	20	FH 20.	9
0,01	25	FL 20	11
0,01	25	FK 25.	7
0,01	50	FC 50	8
0,01	50	FH 50.	9
0,01	50	SD 50N100.	18
0,02	50	FK 50.	7
0,02	50	FL 50	11
0,02	100	SD 100N100.	18
0,05	10	FA 10.	6
0,05	100	FH 100.	9
0,05	100	FK 100.	7
0,05	100	FL 100	11
0,05	200	SD 200N100.	18
0,1	20	FA 20.	6
0,1	100	FC 100	8
0,1	200	FH 200.	9
0,1	250	FK 250.	7

Readout [d] N	Measuring range [Max] N	Model SAUTER	Page
0,1	250	FL 200	11
0,1	300	SD 300N100.	18
0,1	500	FC 500	8
0,1	500	FH 500.	9
0,1	500	SD 500N100.	18
0,2	30	FA 30.	6
0,2	500	FK 500.	7
0,2	500	FL 500	11
0,25	50	FA 50.	6
0,5	100	FA 100.	6
0,5	1000	FH 1K.	10
0,5	1000	FK 1K.	7
0,5	1000	FL 1K	11
1	200	FA 200.	6
1	1000	FC 1K	8
1	2000	FH 2K.	10
1	2500	FL 2K	11
1	5000	FH 5K.	10
2	300	FA 300.	6
2,5	500	FA 500.	6
5	10.000	FH 10K.	10
10	20.000	FH 20K.	10
10	50.000	FH 50K.	10
50	100.000	FH 100K.	10



Mechanical force gauge for measuring push and pull forces with peak hold function

Features

- **Dual scale:** shows Newton and kg
- **Turnable display** unit for an easy adjustment of the instrument
- **Peak hold function** by drag pointer
- Can be mounted on all manual test stands
- Zeroing by a short push of the switch
- **1** Delivered in a hard carrying case
- **2** Standard attachments: as shown below, extension rod: 90 mm

Technical data

- Precision: 1 % of [Max]
- Dimensions WxDxH 355x58x59 mm
- Thread: M6
- Net weight approx. 0,617 kg

Accessories

- **Standard attachments,** SAUTER AC 43
- Further accessory see www.sauter.eu and page 21 et seqq.

STANDARD



PEAK



PUSH/PULL



1 DAY



2 YEARS WARRANTY

OPTION



ISO +4 DAYS

Model	Measuring range [Max] N	Readout [d] N	Option ISO Calibration Certificate			
			Tension		Compression	
			ISO KERN		ISO KERN	
SAUTER						
FA 10.	10	0,05	961-161		961-261	
FA 20.	20	0,1	961-161		961-261	
FA 30.	30	0,2	961-161		961-261	
FA 50.	50	0,25	961-161		961-261	
FA 100.	100	0,5	961-161		961-261	
FA 200.	200	1	961-161		961-261	
FA 300.	300	2	961-161		961-261	
FA 500.	500	2,5	961-161		961-261	

Digital force gauge SAUTER FK




Robust Push/Pull force gauge for simple measurement


Features

Technical data








Accessories

- **Turnable display:** automatic direction identification
- **Secure operability** due to ergonomic design
- **Real time or Peak Hold Mode** to observe transients or capture peaks
- Selectable measuring units: N, lb, kg, oz
- **Auto-Power-Off**
-  Standard attachments: as shown below, extension rod: 90 mm
- Can be mounted on all SAUTER test stands


- Precision: 0,5 % of [Max]
- Internal measuring frequency: 1000 Hz
- Overload protection: 200 % of [Max]
- Dimensions WxDxH 195x82x35 mm
- Thread: M8
- Net weight approx. 0,72 kg

-  With one of the two optional attachments for tensile strength testing, the SAUTER FK can become a tensiometer for testing the material tension characteristics of cables, threads, wires, twine etc. (up to Ø 5 mm):
- **Tensiometer attachment with Safe-insert function:** Pull and release to insert the running cable in between the rolls, for tensile strength testing up to 250 N, aluminium attachment, rollers can be adjusted towards the inside, SAUTER FK-A01
 - **Tensiometer kit for high-capacity tensile strength testing** up to 1000 N, steel attachment and steel rollers, rollers cannot be adjusted, SAUTER FK-A02
 - Further accessory see www.sauter.eu and page 21 et seqq.

STANDARD

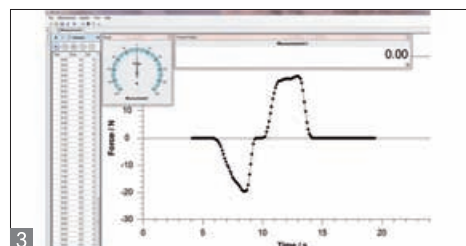


OPTION



Model	Measuring range	Readout	Option ISO Calibration Certificate			
			Tension		Compression	
			ISO KERN		ISO KERN	
SAUTER	[Max] N	[d] N				
FK 10.	10	0,005	961-161		961-261	
FK 25.	25	0,01	961-161		961-261	
FK 50.	50	0,02	961-161		961-261	
FK 100.	100	0,05	961-161		961-261	
FK 250.	250	0,1	961-161		961-261	
FK 500.	500	0,2	961-161		961-261	
FK 1K.	1000	0,5	961-162		961-262	

NEW



Compact force-measuring device

Features

- **Turnable display** with backlight
- **Real time** or **Peak Hold Mode** to observe transients or capture peaks
- **Metal housing** for durable usage in harsh environmental conditions
- **Capacity display:** A bar lights up to show how much of the measuring range is still available
- **Function to set limits**, programming of Max./Min., in pull and push direction, with output of acoustic and optical signal. Ideal mode for efficient and accurate testing of standard parts
- **Safety:** If loads exceed 110 % of the measuring range, the device will give clear acoustic and visual signals
- **Internal memory** for up to 1000 measurements

Data interface RS-232

- (only for connection to the printer)
- Selectable: AUTO-OFF function or permanent operation
- 1 Delivered in a hard carrying case
- Selectable measuring units: N, kg, oz, lb
- 2 Standard attachments: as shown below
- Can be mounted on all SAUTER test stands (with adapter plate)

Technical data

- Precision: 0,2 % of [Max]
- Internal measuring frequency: 1000 Hz
- Overload protection: 150 % of [Max]
- Overall dimensions WxDxH 145x73x34 mm
- Thread: M6
- Net weight approx. 940 g
- Permissible ambient temperature -10 °C / 40 °C

Accessories

- 3 **Force-time data transfer software** for graphical representation on the PC and data transfer to Microsoft Excel, SAUTER AFH FAST
- **Force-distance evaluation software** with graphic display of the measuring process, SAUTER AFH FD
- **Standard attachments**, SAUTER AC 43
- Further accessory see www.sauter.eu and page 21 et seqq.

STANDARD



OPTION



Model	Measuring range [Max] N	Readout [d] N	Option ISO Calibration Certificate			
			Tension		Compression	
			ISO KERN		ISO KERN	
SAUTER						
FC 10	10	0,01	961-161		961-261	
FC 50	50	0,01	961-161		961-261	
FC 100	100	0,1	961-161		961-261	
FC 500	500	0,1	961-161		961-261	
FC 1K	1000	1	961-162		961-262	

Digital force gauge SAUTER FH-S



Universal digital force gauge (Push / Pull) with Peak-Hold function with RS-232

Features

- **Turnable display** with backlight
- **1** Can be mounted on all SAUTER test stands
- Digital force gauge with internal sensor
- **Data interface RS-232**, included
- **2** Standard attachments: as shown below, extension rod: 90 mm
- **3** Delivered in a hard carrying case
- Selectable measuring units: N, lb, kg
- **Real time or Peak Hold Mode** to observe transients or capture peaks
- **Function to set limits**, programming of Max./Min., in pull and push direction, with output of acoustic and optical signal. Ideal mode for efficient and accurate testing of standard parts
- **Auto-Power-Off**

- **Mini Statistics Kit**: calculates the average result from up to ten stored single results, min., max., n

Technical data

- High resolution: up to 10,000 points (total measuring range)
- Internal measuring frequency: 2000 Hz
- Precision: 0,5 % of [Max]
- Overload protection: 150 % of [Max]
- Dimensions LxWxH 230x66x35 mm
- Thread: M6
- Rechargeable battery pack internal, standard, operating time up to 12 h without backlight, charging time approx. 4 h
- Net weight approx. 0,64 kg

Accessories

- **Relais module**, serves to amplify the output signal of the dynamometer to control direct actions, SAUTER AFH-02
- **Force-time data transfer software** for graphical representation on the PC and data transfer to Microsoft Excel, SAUTER AFH FAST
- **Force-distance evaluation software** with graphic display of the measuring process, SAUTER AFH FD
- **Thermal printer**, SAUTER YKB-01N
- **Standard attachments**, SAUTER AC 43
- Further accessory see www.sauter.eu and page 21 et seq.

STANDARD



OPTION



Model	Measuring range [Max] N	Readout [d] N	Option ISO Calibration Certificate			
			Tension		Compression	
			ISO KERN		ISO KERN	
SAUTER						
FH 2.	2	0,001	961-161		-	-
FH 5.	5	0,001	961-161		-	-
FH 10.	10	0,005	961-161		-	-
FH 20.	20	0,01	961-161		961-261	
FH 50.	50	0,01	961-161		961-261	
FH 100.	100	0,05	961-161		961-261	
FH 200.	200	0,1	961-161		961-261	
FH 500.	500	0,1	961-161		961-261	



Force-measuring devices with external measuring cells

Features

- **Turnable display** with backlight
- Digital force gauge with remote sensor
- **Data interface RS-232**
- Delivered in a hard carrying case
- Selectable measuring units: N, lb, kg, kN, t
- **Real time or Peak Hold Mode** to observe transients or capture peaks
- **Function to set limits**, programming of Max./Min., in pull and push direction, with output of acoustic and optical signal. Ideal mode for efficient and accurate testing of standard parts
- **Auto-Power-Off**
- **Internal memory** for up to 10 measurements

- **Mini Statistics Kit:** calculates the average result from up to ten stored single results, min., max., n

Technical data

- High resolution: up to 10,000 points (total measuring range)
- Measuring frequency: 2000 Hz
- Precision: 0,5 % of [Max]
- Overload protection: 150 % of [Max]
- Dimensions housing LxWxH 238x63x36 mm
- Rechargeable battery pack internal, standard, operating time up to 12 h without backlight, charging time approx. 4 h
- Tension loops and compression plates are included in delivery

FH 1K. - FH 20K.:

- Dimensions sensor WxDxH 51x76,2x19 mm
- Thread: M12

FH 5K. - FH20K.:

- Dimensions sensor BxTxH 76,2x50,8x28,2 mm
- Thread: M12

FH 50K.:

- Dimensions sensor WxDxH 76,3x108x25,5 mm
- Thread: M18

FH 100K.:

- Dimensions sensor WxDxH 125,2x178x51,3 mm
- Thread: M30

Accessories

- **Relais module**, serves to amplify the output signal of the dynamometer to control direct actions, SAUTER AFH-02
- **Force-time data transfer software** for graphical representation on the PC and data transfer to Microsoft Excel, transmission rate 20 HZ, SAUTER AFH FAST
- **Force-distance evaluation software** with graphic display of the measuring process, SAUTER AFH FD
- **Thermal printer**, SAUTER YKB-01N
- Further accessory see www.sauter.eu and page 21 et seqq.

STANDARD

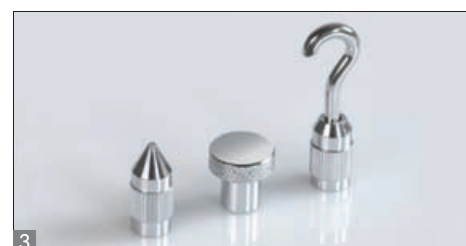


OPTION



Model	Measuring range [Max] kN	Readout [d] N	Option ISO Calibration Certificate			
			Tension		Compression	
			ISO KERN		ISO KERN	
SAUTER						
FH 1K.	1	0,5	961-162		961-262	
FH 2K.	2	1	961-162		961-262	
FH 5K.	5	1	961-163		961-263	
FH 10K.	10	5	961-163		-	-
FH 20K.	20	10	961-164		-	-
FH 50K.	50	10	961-165		-	-
FH 100K.	100	50	961-166		-	-

Digital force gauge SAUTER FL



Premium force measuring instrument with graphic-assisted display

Features

- **Turnable display** with backlight
- **Real time** or **Peak Hold Mode** to observe transients or capture peaks
- **Metal housing** for durable usage in harsh environmental conditions
- Can be mounted on all SAUTER test stands
- **Capacity display:** A bar lights up to show how much of the measuring range is still available
- **Function to set limits**, programming of Max./Min., in pull and push direction, with output of acoustic and optical signal. Ideal mode for efficient and accurate testing of standard parts
- **Internal memory** for up to 500 measurements

- **Continuous analogue output:** Linear voltage signal in relation to the load (0–2 V)
- **1** Delivered in a hard carrying case
- **2** SAUTER FL 2K: with external sensor, Tension loops and pressure plates are included in delivery
- **3** Standard attachments: as shown besides (not for FL 2K)
- Selectable measuring units: N, kN, kg, oz, lbf

Technical data

- Internal measuring frequency
- Precision: 0,2 % of [Max]
- Overload protection: 120 % of [Max]
- Dimensions WxDxH 175x75x30 mm
- Thread: M6

- Rechargeable battery pack internal, standard, operating time up to 10 h without backlight, charging time approx. 8 h
- Net weight approx. 515 g

Accessories

- **Force-time data transfer software** for graphical representation on the PC and data transfer to Microsoft Excel, transmission rate 20 HZ, SAUTER AFH FAST
- **Force-distance evaluation software** with graphic display of the measuring process, SAUTER AFH FD
- USB cable, SAUTER FL-A01
- **RS232 adapter cable**, SAUTER FL-A04
- Further accessory see www.sauter.eu and page 21 et seqq.

STANDARD



OPTION



Model	Measuring range [Max] N	Readout [d] N	Option ISO Calibration Certificate			
			Tension		Compression	
			ISO KERN		ISO KERN	
SAUTER						
FL 5	5	0,002	961-161		961-261	
FL 10	10	0,005	961-161		961-261	
FL 20	25	0,01	961-161		961-261	
FL 50	50	0,02	961-161		961-261	
FL 100	100	0,05	961-161		961-261	
FL 200	250	0,1	961-161		961-261	
FL 500	500	0,2	961-161		961-261	
FL 1K	1000	0,5	961-162		961-262	
FL 2K	2500	1	961-162		961-262	



Manual test stand for highly accurate tensile and compressive force measurement, with length measurement

Features

- For vertical and horizontal use
- Precise measurement results
- **High level of security** with repeated measurements
- **Large base plate** with various holes for fixture mountings
- Can be used for force gauges up to 500 N

- **Digital length meter**
 - Measuring range: max. 200 mm
 - Readout: 0,01 mm
 - Zero setting possible
 - Pre-length can be set manually

Technical data

- Max travel from base plate: 297 mm
- Travel distance per knob rotation (one stroke): 3,1 mm
- Overall dimensions WxDxH 151x234x465 mm
- Net weight approx. 8,3 kg

STANDARD

SCALE

1 DAY

2 YEARS
WARRANTY

Model	Measuring range	
KERN	[Max] N	
TVL	500	



SAUTER TVP



SAUTER TVP-L

Manual test stands for compressive force measurement, also with digital length measurement

Features

- Provides quick and consistent testing
- **High level of security** with repeated measurements
- **Provides maximum versatility** and precise measuring results
- **Slide construction** for distance measurement
- **Large base plate** with various holes for fixture mountings
- Can be used for force gauges up to 500 N

TVP-L:

- **Digital length meter**
 - Measuring range: 100 mm
 - Readout: 0,01 mm
 - Zero setting possible
 - Pre-length can be set manually

Technical data

- Maximum carriage height above base plate: 318 mm
- Max travel with one stroke: 78 mm
- Overall dimensions WxDxH 150x233x420 mm
- Net weight approx. 10,5 kg

STANDARD

SCALE

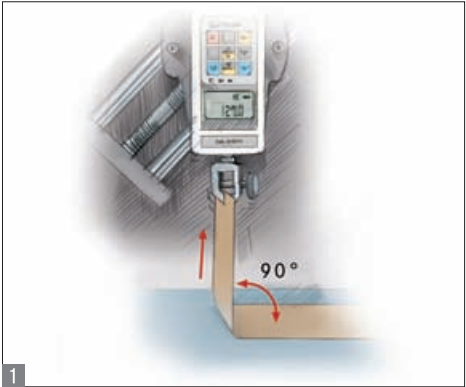
FAST-MOVE

1 DAY

2 YEARS WARRANTY

only TVP-L

Model	Measuring range	
	[Max]	
SAUTER	N	
TVP.	500	
with digital length meter		
TVP-L.	500	



Test stand for 90° peel tests with simple operation

Features

- **1** The SAUTER test stand TPE has been developed specifically for peel testing. Typically this involves pulling a bonded material layer from a base material (see diagram)
- Safe reliable operation due to the crank
- As a general rule the significant value in this process is the force required to pull away the top layer from bonded material
- The SAUTER TPE has been designed such that the force measuring unit exerting the force simultaneously moves sideways and upwards. This means that a peel-off movement is produced, avoiding shear forces which could distort the result.
- The test unit moves at an angle of 45° to the horizontal. The force-measurement device is fitted in an exact vertical position
- **2** Suitable for all SAUTER force-measuring devices up to 500 N (not included)

Technical data

- Travel distance per knob rotation (one stroke): 3,1 mm
- Maximum stripping length: 105 mm
- Overall dimensions WxDxH 420x215x480 mm
- Net weight approx. 22 kg

STANDARD

**2 DAYS**

**2 YEARS**
WARRANTY

Model	
SAUTER	
TPE.	



Premium motorised test stand for force measuring with highest demands

Features	Technical data	Accessories
<ul style="list-style-type: none">• Easy to use• Efficient working• Robust design and heavy duty metal construction• Solid and flexible possibilities of fixation (see accessory page 21)	<ul style="list-style-type: none">• Maximum tensile and compressive force: 500 N (Standard)• Minimum distance between left and right object fastening: 30 mm• Maximum travel length: 250 mm (protected by electronic end switches)• Overall dimensions LxWxH 550x170x345 mm• Net weight approx. 35 kg	<ul style="list-style-type: none">• Digital length measuring device, measuring range 200 mm, readout 0,01 mm, details see page 27, SAUTER LB 200-2.• Mounting the length measuring device onto a SAUTER test stand at the factory, SAUTER LB-A02

STANDARD

MOTOR

2 DAYS

2 YEARS WARRANTY

OPTION

SCALE

Model	Measuring range	Speed range	
	[Max] N	mm/min	
SAUTER			
THM 500N500.	500	50 - 500	
THM 1000N250.*	1000	50 - 250	



Premium test stand for laboratory applications

Features	Technical data	Accessories
<ul style="list-style-type: none">• Motorised test stand for tension and compression tests• Table-top design for comfortable operation• Robust design for durable use• Easy-to-access safety switch-off• Upper and lower end point, can be set individually• Automatic or manual operation mode• Large illustration: Can be used for force gauges up to 500 N (e.g. SAUTER FH, not included, for details see page 9)	<ul style="list-style-type: none">• Maximum tensile and compressive force: 500 N• Maximum travel length: 300 mm• Speed accuracy: 2 % of [Max]• Overall dimensions LxWxH 570x428x236 mm• Net weight approx. 25 kg	<ul style="list-style-type: none">• Digital length measuring device, measuring range 300 mm, readout 0,01 mm, details see page 27, SAUTER LB 300-2.• Digital length measuring device, measuring range 200 mm, readout 0,01 mm, details see page 27, SAUTER LB 200-2.• Mounting the length measuring device onto a SAUTER test stand at the factory, SAUTER LB-A02

STANDARD

 MOTOR

 2 DAYS

 2 YEARS WARRANTY

OPTION

 SCALE

Model	Measuring range	Speed range	
SAUTER	[Max] N	mm/min	
TVO 500N300.	500	15 - 300	



Premium motorised test stand for professional force measurements

Features

- **1 Premium operation panel:**
 - Digital speed display
 - Digital repeat function display
- **Force controlled automatic switchoff**
(Teststop after achieving an adjusted limit load), only when used with force gauge SAUTER FH
- **Repeat function** for durability tests (multiple up and down, adjustable)
- **Digital speed display:** shows the displacement speed
- **Solid and flexible possibilities of fixation** (see accessory)
- Possibilities to attach force gauges (for SAUTER FH, FA, FK, FL):
 - **2** Force gauges with internal sensor (up to 500 N capacity), only for SAUTER TVM 5000N230N, SAUTER TVM 10KN120N
 - **3** Force gauges with external sensor (starting at 1,000 N capacity)
- Large illustration with length measuring unit, force gauge and mount for test objects (not included)

Technical data

- Maximum travel length: 214 mm
(protected by electronic end switches)
- Speed accuracy: 3 % of [Max]
- Initial height of the base plate: 171 mm
- Maximum travel of the base plate: 385 mm
- Minimum distance between base plate and bottom of upper object mounting: 85 mm
- Overall dimensions LxWxH 400x256x1015 mm
- Net weight approx. 58 kg

Accessories

- **4 Digital length measuring device**, measuring range 300 mm, readout 0,01 mm, details see page 27, SAUTER LB 300-2.
- Mounting the length measuring device onto a SAUTER test stand at the factory, SAUTER LB-A02
- **Longer guide columns** at the same travel length, up to 500 mm, SAUTER AFH 18

STANDARD



OPTION



Model	Measuring range	Speed range	
	[Max] N	mm/min	
SAUTER			
TVM 5000N230N.	5000	10 - 230	
TVM 10KN120N.	10000	30 - 120	
TVM 20KN120N.	20000	30 - 120	
TVM 30KN70N.	30000	5 - 70	



Manual test stand for tensile and compressive testing of springs, medium version from 50 N up to 500 N

Features

- Spring tester for tension and compression tests
- **Integrated thermal printer**
- **Digital length measuring unit:**
 - Manual zero adjustment possible
 - Pre-length can be set manually
 - Readout: 0,01 mm
- **10 memories** to print out the results or to calculate average values
- **Function to set limits:** Input of an upper/lower limit value.
A visual and acoustic signal supports the measuring operation
- **Peak load display** (peak hold)
- Selectable measuring units: kg, lbf, N

Technical data

- Precision: 0,5 % of [Max]
- Stroke length: 100 mm
- Maximum test object length: 100 mm
- Overall dimensions WxDxH 300x235x620 mm

STANDARD

PEAK

PUSH/PULL

SCALE

STATISTIC

PRINT

TOL

ZERO

FAST-MOVE

2 DAYS

2 YEARS WARRANTY

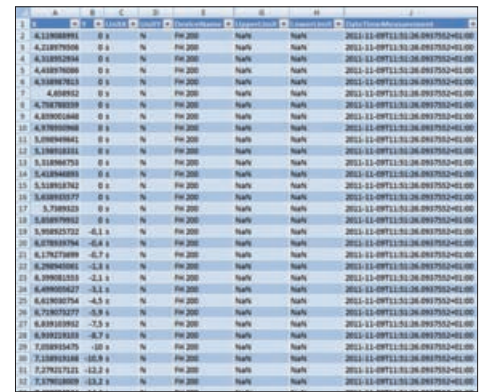
OPTION

ISO

+4 DAYS

Model	Measuring range [Max] N	Readout [d] N	Net weight approx. kg		Option ISO Calibr. Certificate	
					ISO KERN	
SAUTER						
SD 50N100.*	50	0,01	20		961-161	
SD 100N100.*	100	0,02	17,5		961-161	
SD 200N100.*	200	0,05	19,1		961-161	
SD 300N100.*	300	0,1	20,1		961-161	
SD 500N100.*	500	0,1	20,8		961-161	

01



Features

- ### Technical data

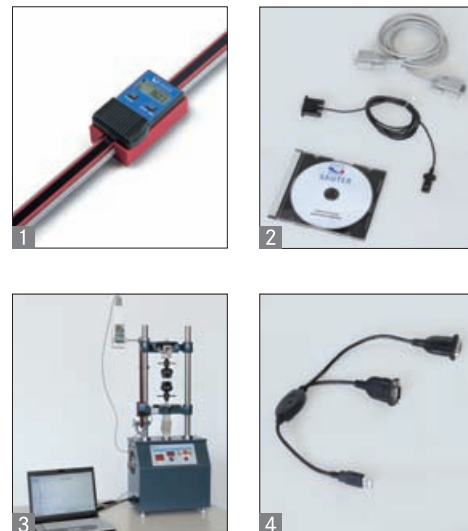
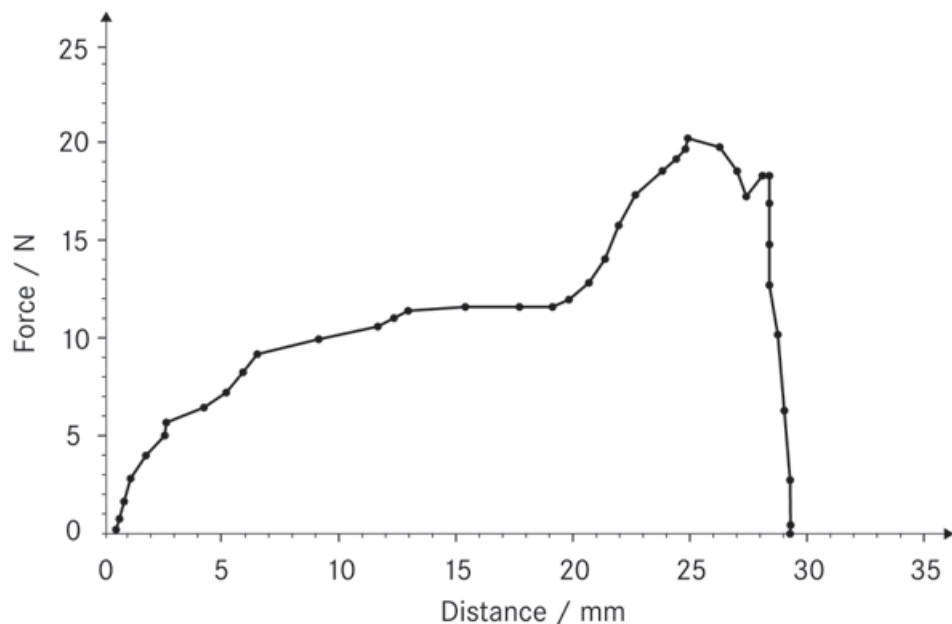
- ## Accessories

- **1 Converter (RS-232 to USB),**
SAUTER AFH 12
- **RS-232/Ethernet adapter,**
SAUTER YKI-01

STANDARD



Model	
SAUTER	
AFH FAST	



Force-displacement analysis software for testing materials

Features

- AFH FD software is designed for all applications that require the measurement of forces, depending on the displacement. Typically these are force progression graphs in penetration tests or pullout tests
- The program simultaneously requests the measurements from a force-measuring device, e.g. SAUTER FH, as well as a length-measuring device, e.g. SAUTER LB
- The measurements from both instruments are transferred continuously to the PC, synchronised by the AFH FD software and exported in the form of a graphic, as well as free data format for simple processing in Microsoft Excel
- The software AFH FD is compatible with all devices in the SAUTER FH, SAUTER FL and SAUTER LB ranges
- Other devices are not supported at this time, but may be included on request
- These measuring instruments are usually used with SAUTER test stands, in particular

those from the SAUTER TVM-N range. However, it is also possible to use them with other mechanical testing machines

- Further analysis functions:
 - Dimensions of the test object
 - Tensile and compressive force
 - Load test
 - Archiving the recorded data
 - **2** Scope of supply SAUTER AFH FD:
 - AFH FD software on DVD
 - User manual
 - Software licence
 - Interface cable RS-232 for LB (LB-A01)
 - Interface cable RS-232 for FH or FL (FH-A01)
 - Compatible with the following operating systems: Microsoft Windows 2000/XP/Vista/7
 - **3** Order example for a complete test system:
 - FH 5K. (Digital force gauge)
 - LB 300-2. (Digital length measuring device)
 - AFH FD (Force-displacement software)
 - TVM 5000N230N.* (Test stand)
 - LB-A02* (Mounting LB on test stands)
 - AFH 14* (Y-USB converter cable)
 - AC 04* (Test object holder)
 - 961-163* (Force calibration)
 - 961-150* (Length calibration)
- * not necessarily required for operating the AFH FD software

Technical data

- Data recording rate max. 3 Hz (specially in combination with SAUTER FH and SAUTER LB)
- Cable length of PC connection cable (RS-232) approx. 1,5 m

Accessories

- **4** **Y converter cable**, 2 x RS-232 on USB, to connect both measuring devices to a PC or laptop via the USB interface, SAUTER AFH 14
- **PC connection cable (RS-232)** as standard, can be retrofitted, for SAUTER FH: SAUTER FH-A01 for SAUTER LB: SAUTER LB-A01

STANDARD









Model	
SAUTER	
AFH FD	




For tension tests ≤ 500 N

	Long clamp for tension and rupture tests up to 50 N, Thread: M6	AC 17 2 pieces
	Angle bracket for tension and rupture tests up to 500 N (e.g. for cable tests), Thread: M6	AC 01 2 pieces
	Cable fixture for tension and rupture tests up to 500 N (like SAUTER AC 10, small version)	AC 10S*
	Fine point clamp for tension and rupture tests up to 500 N, width 15 mm, Thread: M6	AC 14 2 pieces
	Ring fixture for tension and rupture tests up to 500 N, Thread: M6	AC 15
	Screw tension clamp for 100 N for laboratory tensile force measurements, incl. Jaws with pyramid grip, Thread: M6	AD9001 2 pieces  
	Screw tension clamp for 100 N for laboratory tensile force measurements, incl. Jaws with pyramid grip	AD9005 2 pieces  
	Screw tension clamp for 100 N for laboratory tensile force measurements with collar joint and Jaws with pyramid grip	AD9016 2 pieces  

For tension tests 500 N – 5000 N

	Thin film grip for tension tests up to 5 kN (e.g. textile, paper etc.), Thread: M6	AC 03 2 pieces
	Grip clamp for insertion and pull tests up to 5 kN, Thread: M6	AC 09 2 pieces
	Parallel jaw grip for tension and rupture tests up to 5 kN, Thread: M10	AC 12 2 pieces
	High capacity small clamp for tension and rupture tests up to 5 kN, Thread: M10	AC 16 2 pieces
	2 wide jaw grip for tension and extraction tests up to 5 kN, Thread: M10	AC 18 2 pieces
	Cable fixture for tension and rupture tests up to 5 kN	AC 10* 2 pieces

For tension tests 500 N – 5000 N

	Rolling-clamp for tension and rupture tests up to 5 kN, Thread: M10	AC 11 2 pieces
	1-jaw-clamp for tension and rupture tests up to 5 kN, Thread: M6	AC 13 2 pieces
	Eccentric roll clamps in particular for cable tests up to 5 kN, max. opening: 9 mm	AC 41
	Drum clamps typically for cable connector extraction tests up to 5 kN, for test objects with Ø from 1,5 mm up to 8 mm, Thread: M10	AC 42
	Wedge clamp Thread: M10 up to 5 kN: AC 31 up to 10 kN: AC 32	AC 31 AC 32
	Wedge grip for tension tests, with heavy duty jaws made out of plastic, Thread: M10 up to 5 kN: AC 04 up to 10 kN: AC 37	AC 04 AC 37
	Screw-in tension clamp for 1 kN, for tensile force tests, Jaws with pyramid grip	AD9021 2 pieces  
	Screw-in tension clamp up to 1 kN, for tensile force tests, clamping width 50 mm, Jaws with pyramid grip	AD9033 2 pieces  
	Screw-in tension clamp up to 1 kN, for tensile force tests, clamping width 30 mm, Jaws with pyramid grip	AD9032 2 pieces  
	Screw-in tension clamp up to 2 kN, for tensile force tests, clamping width 20 mm, Jaws with pyramid grip	AD9031 2 pieces  
	Screw-in tension clamp up to 2,5 kN, for tensile force tests, clamping width 10 mm, Jaws with pyramid grip	AD9030 2 pieces  
	Screw-in tension clamp up to 5 kN, for tensile force tests, clamping width 30 mm, Jaws with pyramid grip	AD9050 2 pieces  
	Screw-in tension clamp up to 5 kN, for tensile force tests, without quick-release lever, clamping width 50 mm, Jaws with pyramid grip	AD9051 2 pieces  

For tension tests 500 N – 5000 N



Screw-in tension clamp
up to 5 kN, for tensile force tests,
with quick-release lever,
clamping width 50 mm,
Jaws with pyramid grip

AD9052

2 pieces



Screw-in tension clamp
up to 5 kN, for tensile force tests,
without quick-release lever,
clamping width 15 mm,
Jaws with pyramid grip

AD9070

2 pieces



Screw-in tension clamp
up to 5 kN, for tensile force tests,
with quick-release lever,
clamping width 15 mm,
Jaws with pyramid grip

AD9076

2 pieces



Wedge tension clamp
up to 5 kN, for tensile force tests,
builds up tensile force automatically
by its wedge shape, range up
to 10 mm,
Jaws with pyramid grip

AD9080

2 pieces



Rope and thread tension clamps
up to 1 kN, Suitable for wires up to a
diameter of 2 mm, belts up to 7 mm
wide. incl. jaws with rubberised surface

AD9120

2 pieces



Rope and thread tension clamps
up to 5 kN, for clamping belts, ropes,
wires, etc. Suitable for wires up to a
diameter of 5 mm, belts up to 8 mm.
Jaws with pyramid grip

AD9121

2 pieces



Roller tension clamps
up to 1 kN, can clamp on one side and
eccentrically. suitable for tensile force
tests with belts or any other soft, flexible,
flat material with a maximum sample
thickness of 7 mm, incl. rollers with
pyramid grip, the opposite clamping
surface is smooth.
Suitable for test objects up to 50 mm
width.

AD9205

2 pieces



Roller tension clamps
up to 1 kN, can clamp on one side and
eccentrically. Suitable for tensile force
tests with belts or any other soft, flexible,
flat material with a maximum sample
thickness of 7 mm, incl. rollers with
smooth surface, the opposite clamping
surface is rubberised.
Suitable for test objects up to 50 mm
width.

AD9206

2 pieces



Roller tension clamps
up to 5 kN, symmetrisch und exzentrisch
spannend. Suitable for tensile force tests
with belts or any other soft, flexible, flat
material with a maximum sample thickness
of 7 mm, incl. rollers with pyramid grip

AD9200

2 pieces



Roller tension clamps
up to 5 kN, can clamp on one side and
eccentrically. Suitable for tensile force
tests with belts or any other soft, flexible,
flat material with a maximum sample
thickness of 7 mm, incl. rollers with
pyramid grip, the opposite clamping
surface is smooth.
Suitable for test objects up to 50 mm
width.

AD9207

2 pieces



For tension tests > 5000 N



Quick clamp
for high capacity tensile tests up
to 30 kN, max. opening: 8 mm,
Thread: M10

AC 38



Wedge tension clamp
up to 10 kN, for tensile force tests, builds
up tensile force automatically by its wedge
shape, clamping width 10 mm,
Jaws with pyramid grip

AD9085

2 pieces



Wedge tension clamp
up to 10 kN, for tensile force tests, builds
up tensile force automatically by its wedge
shape, clamping width 10 mm,
Jaws with pyramid grip

AD9090

2 pieces



Wedge tension clamp
up to 20 kN, for tensile force tests, builds
up tensile force automatically by its wedge
shape, clamping width 13 mm,
Jaws with pyramid grip

AD 9095

2 pieces



Wedge tension clamp
up to 50 kN, for tensile force tests, builds
up tensile force automatically by its wedge
shape, clamping width 13 mm,
Jaws with pyramid grip

AD9096

2 pieces



Wedge tension clamp
up to 20 kN, for tensile force tests, builds
up tensile force automatically by its wedge
shape, clamping width 10 mm,
Jaws with pyramid grip

AD9100

2 pieces



For tension tests > 5000 N



Belt tension clamps

up to 10 kN, open at one end, suitable for tensile force tests with belts or any other soft, flexible, flat materials with a maximum sample thickness of 2,5 mm a test object width up to 22 mm

AD9250

2 pieces



Belt tension clamps

up to 20 kN, suitable for tensile force tests with belts or any other soft, flexible, flat materials with a maximum sample thickness of 2,5 mm a test object width up to 80 mm

AD9255

2 pieces



Belt tension clamps

up to 50 kN, suitable for tensile force tests with belts or any other soft, flexible, flat materials with a maximum sample thickness of 2,5 mm a test object width up to 80 mm

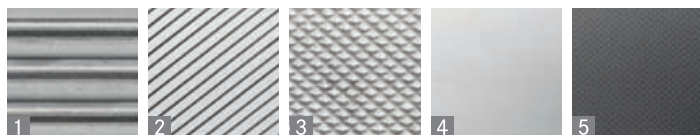
AD9256

2 pieces



All premium clamps can be customised and, as an option, are available with the following types of jaw finish: **1** undulating, **2** wedge-shaped, **3** pyramid-shaped, **4** smooth or **5** rubberised.

For further information, please contact us or see the Internet, go to back page of catalogue



For compression tests > 500 N



Concave force sensor

with optimised radius for the measurement particularly of arms and legs up to 1 kN, Thread: M6

AC 45



Flat square-shaped sensor

for lateral power sensing of back, chest or arm up to 1 kN, Thread: M6

AC 46



Round sensor

to measure particular muscle groups, such as, for example, the shoulder up to 1 kN, inner thread: M6

AC 47

For compression tests > 500 N



Pressure disc

for pressure tests up to 5 kN, Ø 110 mm, outer thread: M10

AFH 06

2 pieces



Pressure disc

for compression tests up to 5 kN (e. g. plastics), Ø 49 mm, inner thread: M10

AC 08

2 pieces



Stainless steel ball-shaped head

for compression and fracture tests up to 5 kN, (e.g. foam, glass), Thread: M6/M10

AC 02

2 pieces



Bending attachment for bending tests

for material tests to detect the bend characteristics. Equipped with mirror to observe the lower side of the material, with three rounded, elongated bending dies Ø 8, 12, 16 mm, mounted to swing freely.

AC 51*

Ball bearing bending rollers



Small 3-point bending device (steel)

up to 10 kN, central scale 80-0-80 mm. Consisting of one support beam, two support frames and a curved fin each with permanently fixed radii, radius of the fin 3,2 mm, radii of the support frames 3,2 + 5 mm, other radii on request. Gap between the two support frames 4 - 150 mm. Width of the brackets 30 mm

AD9300



Small 3-point bending device (anodised aluminium)

up to 2,5 kN, central scale 80-0-80 mm. Consisting of one support beam, two support frames and a curved fin each with permanently fixed radii, radius of the fin 3,2 mm, radii of the support frames 3,2 + 5 mm, other radii on request. Gap between the two support frames 4 - 150 mm. Width of the brackets 30 mm

AD9305



Small 3-point bending device (steel)

up to 10 kN, central scale 80-0-80 mm. Consisting of one support beam, two support frames and a curved fin with interchangeable radii rollers, radius of the fin 5 mm, radii of the support frames 5 + 10 mm, other radii on request. Gap between the two support frames 4 - 150 mm. Width of the brackets 30 mm

AD9310



For compression tests > 500 N



Small 3-point bending device (anodised aluminium) up to 2,5 kN, central scale 80-0-80 mm.
Consisting of one support beam, two support frames and a curved fin with interchangeable radii rollers, radius of the fin 5 mm, radii of the support frames 5 + 10 mm, other radii on request. Gap between the two support frames 4 – 150 mm. Width of the brackets 30 mm

AD93 15



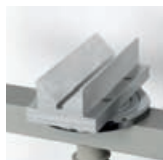
Attachments



Standard attachments kit
for all force gauges FA, FH, FL and FC, 10 – 500 N

AC 43

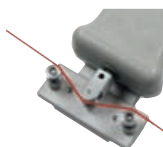
6 items



Box supports made of aluminium, in particular for rectangular packaging
Suitable for all TVM-N test stands, up to 5 kN

AC 50*

2 pieces



Tensiometer attachment
optional for all FK models from FK 10 up to FK 250

FK-A01



Tensiometer attachment
for high-capacity tensile strength tests up for FK 500 and FK 1K

FK-A02

Special solutions



Stainless steel handle bar
with rubber grip for safe handling, AFH 04 suitable for FA, FH, FL
AFK 02 suitable for FK

AFH 04

AFK 02



Stainless steel handle bar
with rubber grip for FH with external sensor

AFH 05



Door tester
Handle (length: 300 mm) and two round force receptor plates (Ø 85 mm) as an option to FH 1K up to FH 5K for the safe testing of clamping forces (not approved to DIN 18650 or similar), up to 5 kN

AFH 03

Special solutions



Tombstone tester
for testing the stability of tombstones according to VSG 4.7 up to 500 N on the basis of FA (included),
Option: ISO calibration 961-161

FA 500G



Tombstone tester
for testing the stability of tombstones according to VSG 4.7 on the basis of FL, up to 500 N: FL 500G
up to 1.000 N: FL 1KG
Option: ISO calibration for FL 500G: 961-161
FL 1KG: 961-162

FL 500G

FL 1KG



Tombstone tester
for testing the stability of tombstones according to VSG 4.7
up to 500 N, on the basis of FH
up to 500 N: FH 500G
Option: ISO calibration 961-161

FH 500G

Interface cables



RS 232 C PC connection cable
from FH devices to PC as spare part

FH-A01



RS-232 to USB converter
suitable for all balances and measuring instruments with RS-232 output, length about 0,95 m

AFH 12



2 x RS-232 to USB converter (Y converter) suitable for all balances and measuring instruments with RS-232 output

AFH 14

Other



Carrying strap
for easy and safe transportation of the tombstone tester during the testings

AC 35



Relais module
Serves to amplify the output signal of the FH dynamometer to control direct actions

AFH 02

Test weights class M1

Class M1 Slotted weights, finely turned brass

Test weight material: Finely turned brass
Container material: Lined plastic



Slotted weight			+	Container		+	DAkkS certificate		=	Package price	
KERN		Tol ± mg		KERN			KERN			KERN	
347-415	1 g	1,0		347-030-400			962-631				
347-425	2 g	1,2		347-030-400			962-632				
347-435	5 g	1,6		347-030-400			962-633				
347-445	10 g	2,0		347-030-400			962-634				
347-455	20 g	2,5		347-080-400			962-635				
347-465	50 g	3,0		347-080-400			962-636				
347-475	100 g	5,0		347-090-400			962-637				
347-485	200 g	10		347-090-400			962-638				
347-495	500 g	25		347-110-400			962-639				
347-515	1 kg	50		347-130-400			962-641				
347-525	2 kg	100		347-130-400			962-642				
347-535	5 kg	250		347-140-400			962-643				
347-545	10 kg	500		347-140-400			962-644				

Class M1 Beam bars, finely turned brass, for fixing slotted weights

Beam bar material: Brass, aluminium (347-445-100)



Beam bar				+	DAkkS certificate	
KERN	Size	Largest slotted weight possible	Maximum total load		KERN	
347-445-100*	10 g	100 g	200 g		962-634	
347-475-100**	100 g	1 kg	2 kg		962-637	
347-495-100**	500 g	10 kg	20 kg		962-639	
347-515-100***	1000 g	10 kg	40 kg		962-641	

Class M1 Hook weights, finely turned brass

Test weight material: Finely turned brass
Container material: Lined plastic



Hook weight			+	Container		+	DAkkS certificate		=	Package price	
KERN		Tol ± mg		KERN			KERN			KERN	
347-416	1 g	1,0		347-030-400			962-631				
347-426	2 g	1,2		347-030-400			962-632				
347-436	5 g	1,6		347-030-400			962-633				
347-446	10 g	2,0		347-050-400			962-634				
347-456	20 g	2,5		347-050-400			962-635				
347-466	50 g	3,0		347-070-400			962-636				
347-476	100 g	5		347-090-400			962-637				
347-486	200 g	10		347-090-400			962-638				
347-496	500 g	25		347-110-400			962-639				
347-516	1 kg	50		347-120-400			962-641				
347-526	2 kg	100		347-130-400			962-642				
347-536	5 kg	250		347-140-400			962-643				
347-546	10 kg	500		-			962-644				

Newton weights (N)

All hook and slotted weights as well as beam bars are available with N adjustment according to **M1** tolerances
We need to know the location of use and postal code.

DAkkS calibration certificate for N weights: identical to DAkkS prices for individual weights **M1**



02 Length measurement

LB 27

Distance measurement directly in machines or sites with RS-232 interface

Measuring geometric characteristics is one of the most common tests when carrying out material testing. The most well-known tool is the calliper gauge or the micrometer gauge (micrometer).

In this area of measurement, SAUTER confines itself to integrated calliper gauges which can be used in combination with deformation material testing.

Very often, the issue with material testing relates to a force which is exerted in connection with a specific deformation, i.e. expansion or compression of the test item.

In these cases, the force must be measured or recorded in relation to the distance travelled by the test item during the test.

Integrated calliper gauges capture this distance. They are typically fitted in test stands, machines or plant.

As a guide, the following has been put together as a sample system for a typical material test stand:

- Length measuring device e.g. LB 200-2
- Test stand, e.g. TVM-N
- Fitting to test stand e.g. LB-A02
- Calibration e.g. 961-150
- Data transfer software e.g. AFH-FD
- Force gauges e.g. FH
- Calibration Force gauges e.g. 961-162

Quick-Finder

Readout	Measuring range [Max]	Model		Page
[d] mm	mm	SAUTER		
0,01	200	LB 200-2.		27
0,01	300	LB 300-2.		27
0,01	500	LB 500-2.		27

Digital length measuring device SAUTER LB



02

Distance measurement directly in machines or sites with RS-232 interface

Features	Technical data	Accessories
<ul style="list-style-type: none">• Digital sliding calliper with a superior precision even at high operation speed• Easy mounting to machine tools, conveyer, test stands etc.• Zeroing, pre-added and pre-reduced length as well as switching the unit can be done manually• Data interface RS-232, standard• Selectable measuring units: mm, inch	<ul style="list-style-type: none">• Dimensions housing WxDxH 77x43x34 mm• Battery operation, batteries standard (3V CR2032)	<ul style="list-style-type: none">• Interface cable, SAUTER LB-A01• Mounting the length measuring device onto a SAUTER test stand at the factory, SAUTER LB-A02

STANDARD

RS 232

→ 0 ←

BATT

1 DAY

2 YEARS WARRANTY

OPTION

SOFTWARE

ISO +4 DAYS

Model	Measuring range [Max] mm	Readout [d] mm	Direction of measurement	Option	
				ISO Calibration Certificate	
SAUTER				ISO KERN	
LB 200-2.	200	0,01	vertical	961-150	
LB 300-2.	300	0,01	vertical	961-150	
LB 500-2.	500	0,01	vertical	961-150	




03 Coating thickness measurement

TB	29
Your reliable worktool for every day: light, easy, precise	
TC	30
Your constant companion – compact and easy to use	
TE	31
Ergonomic design and external sensor for highest ease of use	

TF - TG	32
Premium measuring devices for paint coating, lacquer coating etc.	
TJ	33
Lever test stand for measuring the thickness of layers, in particular of round objects	

We are aware of measuring coating thicknesses from, for example, the paint measurement for coating thickness as used for cars. In fact these measurements are used much more widely in industrial applications. This is where the thickness of the surface finish is measured, such as galvanisation, zinc coating etc, or also lacquers.

Fundamentally there are two measuring principles for determining coating thickness:


- 

Typ F:

Non-magnetic coatings on magnetic metals, such as iron or steel (magnetic induction principle). Here are some sample material combinations:

¹⁾ [aluminium, chrome, copper, rubber, lacquer] on

²⁾ [steel, iron, alloys, magnetic s tainless steel]


- 

Typ N:

Non-magnetic coatings on non-magnetic metals, such as aluminium (eddy current principle). Here are some sample material combinations:

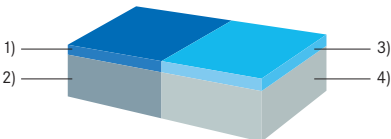
³⁾ [lacquer, paints, enamel, chrome, plastics] on

⁴⁾ [aluminium, brass, sheet metal, copper, zinc, bronze]

- 

Typ FN:

All coatings as for type F and N on all metals as for type F and N (combination of magnetic induction and eddy current principle)



Quick-Finder

Readout	Measuring range [Max]	Model	Page
[d] µm	µm	SAUTER	
0,1 1	100 1000	TB 1000-0.1F.	29
0,1 1	100 1000	TB 1000-0.1N.	29
0,1 1	100 1000	TB 1000-0.1FN.	29
0,1 1	100 1250	TC 1250-0.1F.	30
0,1 1	100 1250	TC 1250-0.1N.	30
0,1 1	100 1250	TC 1250-0.1FN.	30
0,1 1	100 1250	TC 1250-0.1FN-CAR.	30
0,1 1	100 1250	TE 1250-0.1F.	31
0,1 1	100 1250	TE 1250-0.1N.	31
0,1 1	100 1250	TE 1250-0.1FN.	31
0,1 1	100 1250	TF 1250-0.1FN.	32
0,1 1	100 1250	TG 1250-0.1FN.	32
0,1 1	100 5000	TG 5000-0.1FN.	32
0,1 1	100 2000	TB 2000-0.1F.	29
-	-	TJ	33

Digital coating thickness gauge SAUTER TB



Your reliable worktool for every day: light, easy, precise

Features

Technical data

Accessories

- **External sensor** for difficult-to-access measurements
- **Base plate and calibration foils** included
- Delivered in a hard carrying case
- **Offset-Accur:** This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of approx. 1 % of the measured value
- SAUTER TB 2000-0.1F: Specifically designed for the automobile industry, Precision: Standard 5 % of measured value
- Selectable measuring units: mm, μm, mil
- **Auto-Power-Off**

- Precision:
 - Standard: 3 % of measured value
 - Offset-Accur: 1 % of measured value
- Minimal measuring area: 6 mm
- Minimal base thickness: 0,3 mm
- Dimensions LxWxH 161x69x32 mm
- Battery operation, batteries standard (4 x 1.5 V AA)
- Net weight approx. 0,26 kg

- **Calibration foils** for increased measuring accuracy (covers the range from 20 up to 2000 μm, with < 3 % tolerance), sim. to illustration, SAUTER ATB-US07
- **Sensor**, Type F, SAUTER ATE 01
- **Sensor**, Type N, SAUTER ATE 02

STANDARD

CAL BLOCK

FOCUS

ZERO

BATT

1 DAY

2 YEARS WARRANTY

OPTION

ISO +4 DAYS


Model	Measuring range	Readout	Test object	Smallest sample surface (radius) mm		Option	
						ISO Calibration Certificate	
SAUTER	[Max] μm	[d] μm				ISO KERN	
TB 1000-0.1F.	100 1000	0,1 1	Coatings on steel and iron (F)	F: Convex: 1,5 Concave: 25 N: Convex: 3 Concave: 50		961-110	
TB 1000-0.1N.	100 1000	0,1 1	Insulating coatings on non-magnetic metals (N)			961-110	
TB 1000-0.1FN.	100 1000	0,1 1	Combination instrument: F / N			961-112	
TB 2000-0.1F.	100 2000	0,1 1	Non-magnetic coatings on iron, steel (F)			961-110	

Digital coating thickness gauge SAUTER TC



Your constant companion - compact and easy to use

Features

- Ergonomic design for easy handling
- **Data interface RS-232**, included
- **Base plate and calibration foils** included
-  Delivered in a hard carrying case
- **Offset-Accur:** This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of approx. 1 % of the measured value
- Selectable measuring units: μm , mil

1 SAUTER TC 1250-0.1FN-CAR:

- Specifically designed for the automobile industry
- **Automatic recognition of measuring mode** (F or N): „point and shoot“
- **Simple and convenient 1-key operation**

Technical data

- Precision:
 - Standard: 3 % of measured value or $\pm 2,5 \mu\text{m}$
 - Offset-Accur: 1 % of measured value or $\pm 1 \mu\text{m}$
- Minimal base thickness: 0,3 mm
- Dimensions LxWxH 131x65x28 mm
- Battery operation, batteries standard (4 x 1.5 V AAA)
- Net weight approx. 81 g

Accessories

- **Software** (interface cable included), SAUTER ATC-01
- **Calibration foils** for increased measuring accuracy (covers the range from 20 up to 2000 μm , with < 3 % tolerance), SAUTER ATB-US07

STANDARD



OPTION



Model	Measuring range [Max] μm	Readout [d] μm	Test object	Smallest sample surface (radius) mm		Option ISO Calibration Certificate	
						ISO KERN	
SAUTER TC 1250-0.1F.	100 1250	0,1 1	Coatings on steel and iron (F)	F: Convex: 1,5 Concave: 25 N: Convex: 3 Concave: 50		961-110	
TC 1250-0.1N.	100 1250	0,1 1	Insulating coatings on non-magnetic metals (N)			961-110	
TC 1250-0.1FN.	100 1250	0,1 1	Combination instrument: F / N			961-112	
TC 1250-0.1FN-CAR.	100 1250	0,1 1	Combination instrument: F / N			961-112	

Digital coating thickness gauge SAUTER TE



Ergonomic design and external sensor for highest ease of to use

Features

Technical data

Accessories

- **External sensor** for difficult-to-access measurements
 - External sensors with other measuring ranges are available on request
 - **Data interface RS-232**, included
 - **Base plate and calibration foils** included
 - Delivered in a hard carrying case
 - **Offset-Accur:** This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of approx. 1 % of the measured value
 - Selectable measuring units: μm , mil
 - **Auto-Power-Off**
- Precision:
 - Standard: 3 % of measured value or $\pm 2,5 \mu\text{m}$
 - Offset-Accur: 1 % of measured value or $\pm 1 \mu\text{m}$
 - Minimal base thickness: 0,3 mm
 - Dimensions LxWxH 131x65x28 mm
 - Battery operation, batteries standard (4 x 1.5 V AAA)
 - Net weight approx. 81 g

- **Data transfer software** (interface cable included), SAUTER ATC-01
- **Calibration foils** for increased measuring accuracy (covers the range from 20 up to 2000 μm , with < 3 % tolerance), SAUTER ATB-US07

STANDARD

CAL BLOCK

FOCUS

RS 232

ZERO

BATT

1 DAY

2 YEARS WARRANTY

OPTION

SOFTWARE

ISO +4 DAYS

Model	Measuring range [Max] μm	Readout [d] μm	Test object	Smallest sample surface (radius) mm	Option ISO Calibration Certificate	
					ISO KERN	
SAUTER						
TE 1250-0.1F.	100 1250	0,1 1	Coatings on steel and iron (F)	F: Convex: 1,5 Concave: 25 N: Convex: 3 Concave: 50	961-110	
TE 1250-0.1N.	100 1250	0,1 1	Insulating coatings on non-magnetic metals (N)		961-110	
TE 1250-0.1FN.	100 1250	0,1 1	Combination instrument: F / N		961-112	

Coating thickness gauges SAUTER TF · TG

PREMIUM



PREMIUM



SAUTER TF

SAUTER TG

Premium measuring devices for paint coating, lacquer coating etc.

Features

- **LCD display**, backlit, display of all information at a glance
- **Offset-Accur:** This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of approx. 1 % of the measured value
- **Scan mode** allows continuous measurement or single point measuring mode
- **Mini Statistics Kit:** displays the measured result, the average value and the max and the min value
- **Internal memory** up to 99 values
- Selectable measuring units: μm , mil
- **Base plate and calibration foils** included
- **Data interface RS-232** standard
- Delivered in a hard carrying case

SAUTER TG:

- **External sensor** for difficult-to-access measurements

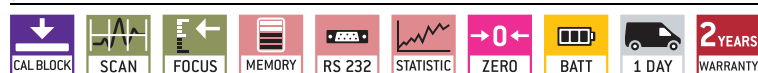
Technical data

- Precision:
 - Standard: 3 % of measured value or $\pm 2,5 \mu\text{m}$
 - Offset-Accur: 1 % of measured value or $\pm 1 \mu\text{m}$
- Minimal base thickness: 0,3 mm
- Dimensions LxWxH 126x65x35 mm
- Battery operation, batteries standard (2 x 1.5 V AAA)
- Net weight approx. 81 g
- TG 5000-0.1FN:
 - F: 0 - 5000 μm
 - N: 0 - 3000 μm

Accessories

- **Software**, interface cable included, SAUTER ATC-01
- **Calibration foils** for increased measuring accuracy (covers the range from 20 up to 2000 μm , with < 3 % tolerance), SAUTER ATB-US07
- **External sensor**, Type FN, SAUTER ATG 01

STANDARD

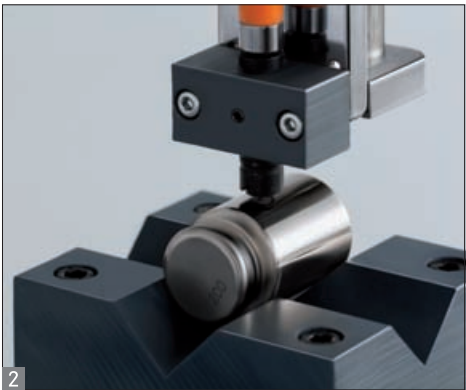
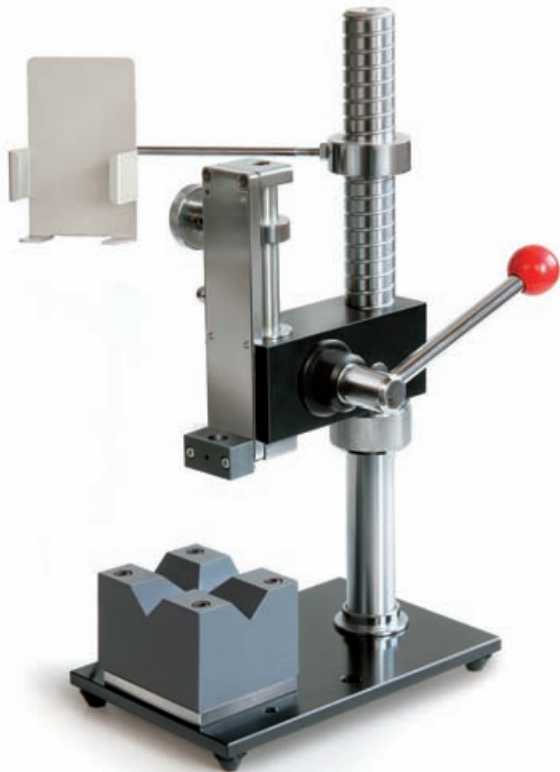


OPTION





Model	Measuring range [Max] μm	Readout [d] μm	Test object	Smallest sample surface (radius) mm	Option ISO Calibration Certificate	
					ISO KERN	
SAUTER TF 1250-0.1FN.	100 1250	0,1 1	Combination instrument: F / N	F: Convex: 1,5 Concave: 25 N: Convex: 3 Concave: 50	961-112	
TG 1250-0.1FN.	100 1250	0,1 1	Combination instrument: F / N		961-112	
TG 5000-0.1FN.	F: 100 5000 N: 100 3000	0,1 1	Combination instrument: F / N		961-112	

Manual test stand SAUTER TJ



Lever test bench for measuring the thickness of layers, in particular of round objects

Features

-  Suitable for all SAUTER measuring devices for layer thickness with external measuring head, such as for example SAUTER TG 1250-0.1FN. (not included)
- Serves to increase the measuring precision through controlled handling
-  In particular with round objects this test stand, with its contoured bracket, offers a more secure base for more accurate measuring results
- Layer thickness measurements are typically carried out to an accuracy level of 1 µm, which is 0.001 mm. When doing this, slight movements or changes in angle when guiding the sensor can cause significant distortion of the measuring result

- These distortions are often unavoidable and can only be compensated for by repeating the operation many times
- The SAUTER lever test stand TJ guarantees reliable measurements because the measuring head is guided properly
- Your advantage: The bracket for the measuring head is fitted with two separate screws
- Furthermore, for the SAUTER measuring device for layer thickness with external sensors, the spring function for sensor security can be kept in the test stand – if adjusted precisely

Technical data

- Maximum test object height: 300 mm
- Overall dimensions WxDxH 150x233x420 mm
- Net weight approx. 10,5 kg

STANDARD

FAST-MOVE

1 DAY

2 YEARS WARRANTY

Model	Maximum carriage height above base plate	
SAUTER	mm	
TJ	318	



03 Coating thickness measurement

TB	29
Your reliable worktool for every day: light, easy, precise	
TC	30
Your constant companion – compact and easy to use	
TE	31
Ergonomic design and external sensor for highest ease of use	

TF - TG	32
Premium measuring devices for paint coating, lacquer coating etc.	
TJ	33
Lever test stand for measuring the thickness of layers, in particular of round objects	

We are aware of measuring coating thicknesses from, for example, the paint measurement for coating thickness as used for cars. In fact these measurements are used much more widely in industrial applications. This is where the thickness of the surface finish is measured, such as galvanisation, zinc coating etc, or also lacquers.

Fundamentally there are two measuring principles for determining coating thickness:

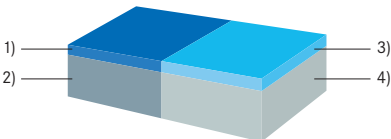
- Typ F:** Non-magnetic coatings on magnetic metals, such as iron or steel (magnetic induction principle). Here are some sample material combinations:

 - ¹⁾ [aluminium, chrome, copper, rubber, lacquer] on
 - ²⁾ [steel, iron, alloys, magnetic s tainless steel]

- Typ N:** Non-magnetic coatings on non-magnetic metals, such as aluminium (eddy current principle). Here are some sample material combinations:

 - ³⁾ [lacquer, paints, enamel, chrome, plastics] on
 - ⁴⁾ [aluminium, brass, sheet metal, copper, zinc, bronze]

- Typ FN:** All coatings as for type F and N on all metals as for type F and N (combination of magnetic induction and eddy current principle)



Quick-Finder

Readout	Measuring range [Max]	Model	Page
[d] µm	µm	SAUTER	
0,1 1	100 1000	TB 1000-0.1F.	29
0,1 1	100 1000	TB 1000-0.1N.	29
0,1 1	100 1000	TB 1000-0.1FN.	29
0,1 1	100 1250	TC 1250-0.1F.	30
0,1 1	100 1250	TC 1250-0.1N.	30
0,1 1	100 1250	TC 1250-0.1FN.	30
0,1 1	100 1250	TC 1250-0.1FN-CAR.	30
0,1 1	100 1250	TE 1250-0.1F.	31
0,1 1	100 1250	TE 1250-0.1N.	31
0,1 1	100 1250	TE 1250-0.1FN.	31
0,1 1	100 1250	TF 1250-0.1FN.	32
0,1 1	100 1250	TG 1250-0.1FN.	32
0,1 1	100 5000	TG 5000-0.1FN.	32
0,1 1	100 2000	TB 2000-0.1F.	29
-	-	TJ	33

Digital coating thickness gauge SAUTER TB



Your reliable worktool for every day: light, easy, precise

Features

Technical data

Accessories

- **External sensor** for difficult-to-access measurements
- **Base plate and calibration foils** included
- Delivered in a hard carrying case
- **Offset-Accur:** This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of approx. 1 % of the measured value
- SAUTER TB 2000-0.1F: Specifically designed for the automobile industry, Precision: Standard 5 % of measured value
- Selectable measuring units: mm, µm, mil
- **Auto-Power-Off**

- Precision:
 - Standard: 3 % of measured value
 - Offset-Accur: 1 % of measured value
- Minimal measuring area: 6 mm
- Minimal base thickness: 0,3 mm
- Dimensions LxWxH 161x69x32 mm
- Battery operation, batteries standard (4 x 1.5 V AA)
- Net weight approx. 0,26 kg

- **Calibration foils** for increased measuring accuracy (covers the range from 20 up to 2000 µm, with < 3 % tolerance), sim. to illustration, SAUTER ATB-US07
- **Sensor**, Type F, SAUTER ATE 01
- **Sensor**, Type N, SAUTER ATE 02

STANDARD

CAL BLOCK

FOCUS

ZERO

BATT

1 DAY

2 YEARS WARRANTY

OPTION

ISO

+4 DAYS


Model	Measuring range	Readout	Test object	Smallest sample surface (radius) mm		Option	
						ISO Calibration Certificate	
SAUTER	[Max] µm	[d] µm				ISO KERN	
TB 1000-0.1F.	100 1000	0,1 1	Coatings on steel and iron (F)	F: Convex: 1,5 Concave: 25 N: Convex: 3 Concave: 50		961-110	
TB 1000-0.1N.	100 1000	0,1 1	Insulating coatings on non-magnetic metals (N)			961-110	
TB 1000-0.1FN.	100 1000	0,1 1	Combination instrument: F / N			961-112	
TB 2000-0.1F.	100 2000	0,1 1	Non-magnetic coatings on iron, steel (F)			961-110	

Digital coating thickness gauge SAUTER TC



Your constant companion - compact and easy to use

Features

- Ergonomic design for easy handling
- **Data interface RS-232**, included
- **Base plate and calibration foils** included
-  Delivered in a hard carrying case
- **Offset-Accur:** This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of approx. 1 % of the measured value
- Selectable measuring units: μm , mil

1 SAUTER TC 1250-0.1FN-CAR:

- Specifically designed for the automobile industry
- **Automatic recognition of measuring mode** (F or N): „point and shoot“
- **Simple and convenient 1-key operation**

Technical data

- Precision:
 - Standard: 3 % of measured value or $\pm 2,5 \mu\text{m}$
 - Offset-Accur: 1 % of measured value or $\pm 1 \mu\text{m}$
- Minimal base thickness: 0,3 mm
- Dimensions LxWxH 131x65x28 mm
- Battery operation, batteries standard (4 x 1.5 V AAA)
- Net weight approx. 81 g

Accessories

- **Software** (interface cable included), SAUTER ATC-01
- **Calibration foils** for increased measuring accuracy (covers the range from 20 up to 2000 μm , with < 3 % tolerance), SAUTER ATB-US07

STANDARD



OPTION



Model	Measuring range [Max] μm	Readout [d] μm	Test object	Smallest sample surface (radius) mm		Option ISO Calibration Certificate	
						ISO KERN	
SAUTER TC 1250-0.1F.	100 1250	0,1 1	Coatings on steel and iron (F)	F: Convex: 1,5 Concave: 25 N: Convex: 3 Concave: 50		961-110	
TC 1250-0.1N.	100 1250	0,1 1	Insulating coatings on non-magnetic metals (N)			961-110	
TC 1250-0.1FN.	100 1250	0,1 1	Combination instrument: F / N			961-112	
TC 1250-0.1FN-CAR.	100 1250	0,1 1	Combination instrument: F / N			961-112	

Digital coating thickness gauge SAUTER TE



Ergonomic design and external sensor for highest ease of to use

Features

Technical data

Accessories

- **External sensor** for difficult-to-access measurements
 - External sensors with other measuring ranges are available on request
 - **Data interface RS-232**, included
 - **Base plate and calibration foils** included
 - Delivered in a hard carrying case
 - **Offset-Accur:** This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of approx. 1 % of the measured value
 - Selectable measuring units: μm , mil
 - **Auto-Power-Off**
- Precision:
 - Standard: 3 % of measured value or $\pm 2,5 \mu\text{m}$
 - Offset-Accur: 1 % of measured value or $\pm 1 \mu\text{m}$
 - Minimal base thickness: 0,3 mm
 - Dimensions LxWxH 131x65x28 mm
 - Battery operation, batteries standard (4 x 1.5 V AAA)
 - Net weight approx. 81 g

- **Data transfer software** (interface cable included), SAUTER ATC-01
- **Calibration foils** for increased measuring accuracy (covers the range from 20 up to 2000 μm , with < 3 % tolerance), SAUTER ATB-US07

STANDARD

CAL BLOCK

FOCUS

RS 232

ZERO

BATT

1 DAY

2 YEARS WARRANTY

OPTION

SOFTWARE

ISO +4 DAYS

Model	Measuring range [Max] μm	Readout [d] μm	Test object	Smallest sample surface (radius) mm	Option ISO Calibration Certificate	
					ISO KERN	
SAUTER						
TE 1250-0.1F.	100 1250	0,1 1	Coatings on steel and iron (F)	F: Convex: 1,5 Concave: 25 N: Convex: 3 Concave: 50	961-110	
TE 1250-0.1N.	100 1250	0,1 1	Insulating coatings on non-magnetic metals (N)		961-110	
TE 1250-0.1FN.	100 1250	0,1 1	Combination instrument: F / N		961-112	

Coating thickness gauges SAUTER TF · TG

PREMIUM



PREMIUM



SAUTER TF

SAUTER TG

Premium measuring devices for paint coating, lacquer coating etc.

Features

- **LCD display**, backlit, display of all information at a glance
- **Offset-Accur:** This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of approx. 1 % of the measured value
- **Scan mode** allows continuous measurement or single point measuring mode
- **Mini Statistics Kit:** displays the measured result, the average value and the max and the min value
- **Internal memory** up to 99 values
- Selectable measuring units: μm , mil
- **Base plate and calibration foils** included
- **Data interface RS-232** standard
- **Delivered in a hard carrying case**

SAUTER TG:

- **External sensor** for difficult-to-access measurements

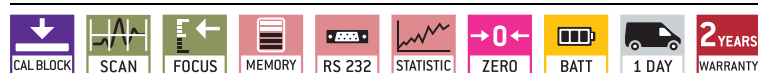
Technical data

- Precision:
 - Standard: 3 % of measured value or $\pm 2,5 \mu\text{m}$
 - Offset-Accur: 1 % of measured value or $\pm 1 \mu\text{m}$
- Minimal base thickness: 0,3 mm
- Dimensions LxWxH 126x65x35 mm
- Battery operation, batteries standard (2 x 1.5 V AAA)
- Net weight approx. 81 g
- TG 5000-0.1FN:
 - Fe 0 - 5000 μm
 - NFe 0 - 3000 μm

Accessories

- **Software**, interface cable included, SAUTER ATC-01
- **Calibration foils** for increased measuring accuracy (covers the range from 20 up to 2000 μm , with < 3 % tolerance), SAUTER ATB-US07
- **External sensor**, Type FN, SAUTER ATG 01

STANDARD

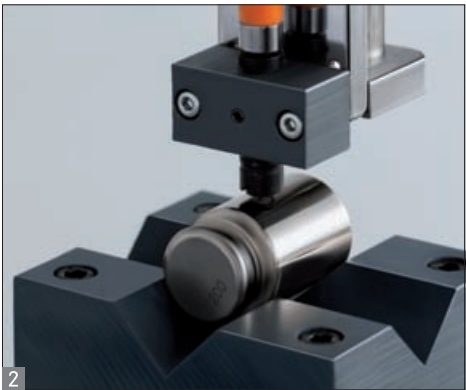
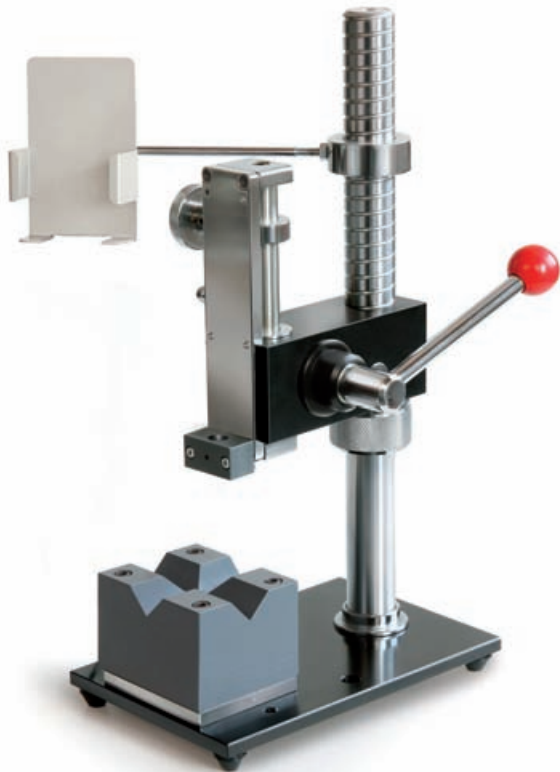


OPTION





Model	Measuring range [Max] μm	Readout [d] μm	Test object	Smallest sample surface (radius) mm	Option ISO Calibration Certificate	
					ISO KERN	
SAUTER						
TF 1250-0.1FN.	100 1250	0,1 1	Combination instrument: F / N	F: Convex 1,5 Concave 25	961-112	
TG 1250-0.1FN.	100 1250	0,1 1	Combination instrument: F / N		961-112	
TG 5000-0.1FN.	F: 100 5000 N: 100 3000	0,1 1	Combination instrument: F / N	N: Convex 3 Concave 50	961-112	

Manual test stand SAUTER TJ



Lever test bench for measuring the thickness of layers, in particular of round objects

Features

-  Suitable for all SAUTER measuring devices for layer thickness with external measuring head, such as for example SAUTER TG 1250-0.1FN. (not included)
- Serves to increase the measuring precision through controlled handling
-  In particular with round objects this test stand, with its contoured bracket, offers a more secure base for more accurate measuring results
- Layer thickness measurements are typically carried out to an accuracy level of 1 µm, which is 0.001 mm. When doing this, slight movements or changes in angle when guiding the sensor can cause significant distortion of the measuring result

- These distortions are often unavoidable and can only be compensated for by repeating the operation many times
- The SAUTER lever test stand TJ guarantees reliable measurements because the measuring head is guided properly
- Your advantage: The bracket for the measuring head is fitted with two separate screws
- Furthermore, for the SAUTER measuring device for layer thickness with external sensors, the spring function for sensor security can be kept in the test stand – if adjusted precisely

Technical data

- Maximum test object height: 300 mm
- Overall dimensions WxDxH 150x233x420 mm
- Net weight approx. 10,5 kg

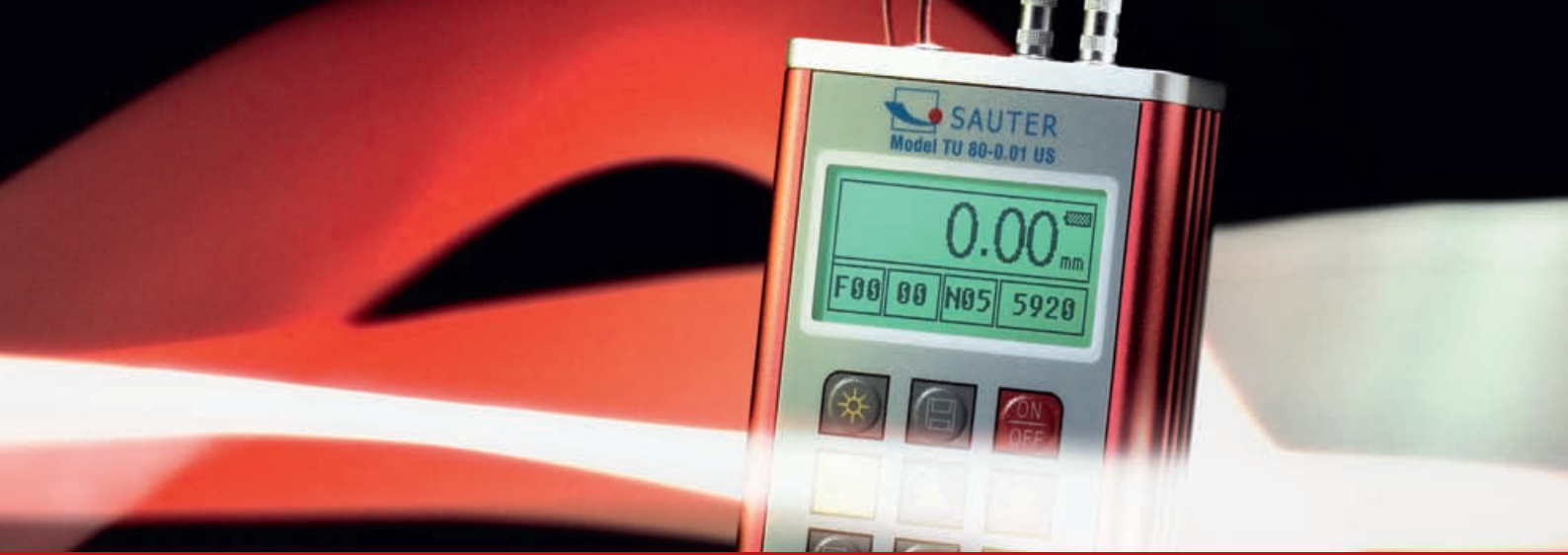
STANDARD

FAST-MOVE

1 DAY

2 YEARS WARRANTY

Model	Maximum carriage height above base plate	
SAUTER	mm	
TJ	318	



04 Wall thickness measurement

TB-US	35	TN-US	38
Your reliable worktool for every day: light, easy, precise		Hand-held thickness gauge	
TD-US	36	TN-EE	39
Compact thickness gauge with external sensor		Hand-held measuring device for material thickness using the echo-echo method	
TD-GOLD	37	TU-US	40
Ultrasound measuring instrument for testing the authenticity of gold and silver		Premium-ultrasonic thickness gauge	



In cases, where the walls of the item to be measured are not accessible for traditional calliper gauges, the ultrasonic measuring equipment can be used.

This measurement is based on the following principle: Ultrasonic waves are directed onto one side of the material to be measured. They move with a defined speed through the material and are reflected on the other side. The measuring device measures the time required to do this and with this, calculates the thickness of the material.

In this way the wall thickness of, for example, ship's hulls, pipes, tanks and components in sites or machines can be determined.

Ultrasonic measuring equipment can be used to measure all hard and homogeneous materials, such as metal, glass and hard plastics. This method cannot be used to measure materials such as, for example, concrete, asphalt or wood.

Quick-Finder


Readout [d] mm	Measuring range [Max] mm	Model SAUTER	Page
0,01	30	TN 30-0.01EE	39
0,01	60	TN 60-0.01EE	39
0,01	80	TU 80-0.01US.	40
0,01	0,75 – 80	TN 80-0.01US.	38
0,01	225	TD GOLD 40.	37
0,01	230	TU 230-0.01US.	40
0,01	300	TU 300-0.01US.	40
0,01 0,1	1,2–200 230	TN 230-0.01US.	38
0,01 0,1	3–200 300	TN 300-0.01US.	38
0,1	0,75 – 80	TN 80-0.1US.	38
0,1	200	TB 200-0.1US.	35
0,1	200	TB 200-0.1US-RED.	35
0,1	225	TD 225-0.1US.	36
0,1	230	TN 230-0.1US.	38
0,1	300	TN 300-0.1US.	38

Ultrasonic thickness gauge SAUTER TB-US



Your reliable worktool for every day: light, easy, precise

Features

- **External sensor** for difficult-to-access measurements
- **Base plate for adjustment** incorporated
-  Delivered in a hard carrying case
- **Auto-Power-Off**
- Selectable measuring units: mm, inch
- TB 200-0.1US-RED. can only analyse these materials: cast iron, aluminium, copper, brass, zinc, quartz glass, polyethylene, PVC, grey cast iron, nodular cast iron, steel






Technical data

- Precision: 0,5 % of [Max]
- Dimensions LxWxH 161x69x32 mm
- Battery operation, batteries standard (4 x 1.5 V AA)
- Net weight approx. 0,3 kg


Accessories

- **External sensor**, 5 MHz, Ø 6 mm, for thin test materials: measuring range (steel) 1 - 50 mm, SAUTER ATB-US01
- **External sensor**, 5 MHz, Ø 12 mm, for hot test materials: Measuring range (steel) 1 - 225 mm at normal temperatures, 4 - 100 mm at temperatures of up to 300 °C, SAUTER ATB-US02
- **External sensor**, 7 MHz, Ø 6 mm, for thin test materials: Measuring range 0,75 - 80 mm (steel), SAUTER ATU-US02
- **External sensor**, 5 MHz, Ø 10 mm, SAUTER ATU-US09
- **External sensor**, 5 MHz, Ø 8 mm, SAUTER ATB-US06
- **Ultrasound contact gel**, standard, can be reordered, approx. 60 ml, SAUTER ATB-US03

STANDARD



OPTION




Model	Measuring range	Readout	Sensor	Sound velocity		Option ISO Calibration Certificate	
						ISO KERN	
SAUTER	[Max] mm	[d] mm		m/sec			
TB 200-0.1US.	1,5 - 200	0,1	5 MHz Ø 8 mm	500 - 9000		961-113	
TB 200-0.1US-RED.	1,5 - 200	0,1	5 MHz Ø 8 mm	-		961-113	

Ultrasonic thickness gauge SAUTER TD-US



04 Compact thickness gauge with external sensor

Features	Technical data	Accessories
<ul style="list-style-type: none">• External sensor for difficult-to-access measurements• Data interface RS-232 included• Base plate for adjustment incorporated•  Delivered in a hard carrying case• Selectable measuring units: mm, inch	<ul style="list-style-type: none">• Precision: 0,5 % of [Max] + 0,1• Dimensions LxWxH 120x65x30 mm• Battery operation, batteries standard (4 x 1.5 V AAA), AUTO-OFF function to preserve the batteries• Net weight approx. 0,164 kg	<ul style="list-style-type: none">• Software, interface cable included, SAUTER ATD-01• External sensor, 6 MHz, Ø 6 mm, for thin test materials: Measuring range (steel) 1 - 50 mm, SAUTER ATB-US01• External sensor, 5 MHz, Ø 12 mm, for hot test materials: Measuring range (steel) 1 - 225 mm at normal temperatures, 4 - 100 mm at temperatures of up to 300 °C, SAUTER ATB-US02• External sensor, 7 MHz, Ø 6 mm, SAUTER ATU-US02• External sensor, 5 MHz, Ø 10 mm, SAUTER ATU-US09• External sensor, 5 MHz, Ø 10 mm, transducer at an angle of 90°, SAUTER ATU-US10• Ultrasound contact gel, standard, can be reordered, approx. 60 ml, SAUTER ATB-US03

STANDARD

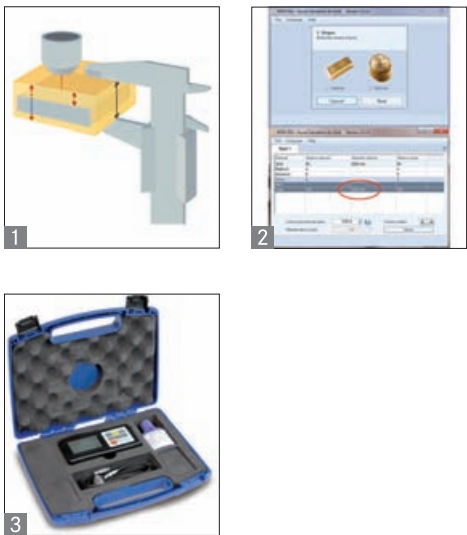


OPTION



Model	Measuring range	Readout	Sensor	Sound velocity		Option	
						ISO Calibration Certificate	
SAUTER	[Max] mm	[d] mm		m/sec		ISO KERN	
TD 225-0.1US.	1,2 - 225	0,1	5 MHz Ø 8 mm	500 - 9000		961-113	

Gold tester SAUTER TD-GOLD



Ultrasound measuring instrument for testing the authenticity of gold and silver

Features

- You can use the TD-GOLD to determine whether gold or silver bars and coins are genuine or whether they contain a core of a different material
- The instrument measures the thickness of gold bars and gold coins using ultrasound
- **1** Process: Ultrasound waves are directed onto the test object using a sensor. The waves penetrate the test object, are then reflected from a surface opposite the object and then picked up again by the sensor. The measurement determined by this process will be compared with the material thickness as measured by a traditional calliper gauge. On the basis of the measurement given, false cores (Figure: grey) such as for example, those made of tungsten, lead, etc. can be easily identified, as the ultrasound reacts differently, compared with pure gold

- **2** Using the SAUTER SSG software (included), you can determine whether the test item is genuine or contains a false core – and you can be very confident of the result
- Known additions in tested gold items – e.g. copper or silver – are compensated by the software
- In addition, the software determines the value of the gold item. The price of gold is polled on line continuously
- It is the only test process which measures right through the whole bar or the whole coin without interference and thereby guarantees the highest level of certainty
- **Base plate for adjustment** incorporated
- **3** Delivered in a hard carrying case

Technical data

- Battery operation, batteries not standard (4 x 1,5 V AAA)
- Dimensions WxDxH 120x62x30 mm
- Net weight approx. 0,2 kg
- Permissible ambient temperature 15 °C / 35 °C

Accessories

- **Ultrasound contact gel**, standard, can be reordered, approx. 60 ml, SAUTER ATB-US03

STANDARD

CAL BLOCK

RS 232

SOFTWARE

BATT

1 DAY

2 YEARS WARRANTY

OPTION

ISO

+4 DAYS

Model	Measuring range (steel) [Max] mm	Measuring range (gold) [Max] mm	Readout [d] mm	Option	
				ISO Calibration Certificate	
SAUTER				ISO KERN	
TD GOLD 40.	225	40	0,01	961-113	



04 Hand-held thickness gauge

Features

- **External sensor**
- **Data interface RS-232**, standard (only for models with readout [d] = 0,01 mm)
- Delivered in a hard carrying case
- **Scan mode** (10 measurements per sec.) or single point measuring mode possible
- **Internal memory** for up to 20 files (with up to 100 values per file)
- Selectable measuring units: mm, inch

Technical data

- Precision: 0,5 % of [Max] ± 0,04 mm
- Dimensions LxWxH 150x74x32 mm
- Battery operation, batteries standard (2 x 1.5 V AA), AUTO-OFF function to preserve the batteries
- Net weight approx. 245 g

Accessories

- **Software**, interface cable included, SAUTER ATU-04
- **External sensor**, 2,5 MHz, Ø 14 mm, for thick samples, in particular cast iron with rough upper surfaces: Measuring range 3 - 300 mm (steel), SAUTER ATU-US01

- **External sensor**, 7 MHz, Ø 6 mm, for thin test materials: Measuring range 0,75 - 80 mm (steel), SAUTER ATU-US02
- **External sensor**, 5 MHz, Ø 12 mm, for hot test materials: Measuring range (steel) 3 - 200 mm at temperatures of up to 300 °C, SAUTER ATB-US02
- **External sensor**, 5 MHz, Ø 10 mm, SAUTER ATU-US09
- **External sensor**, 5 MHz, Ø 10 mm, transducer at an angle of 90°, SAUTER ATU-US10
- **Thermal printer**, SAUTER ATU-05
- Paper rolls for SAUTER ATU-05, SAUTER ATU-US11
- **Ultrasound contact gel**, standard, can be reordered, approx. 60 ml, SAUTER ATB-US03

STANDARD

CAL BLOCK

MEMORY

RS 232

ZERO

BATT

1 DAY

2 YEARS WARRANTY

OPTION

SOFTWARE

ISO +4 DAYS

Model	Measuring range	Readout	Sensor	Sound velocity		Option	
						ISO Calibration Certificate	
SAUTER	[Max] mm	[d] mm		m/sec		ISO KERN	
TN 80-0.1US.	0,75 - 80	0,1	7 MHz Ø 6 mm	1000 - 9999		961-113	
TN 230-0.1US.	1,2 - 230	0,1	5 MHz Ø 10 mm	1000 - 9999		961-113	
TN 300-0.1US.	3 - 300	0,1	2,5 MHz Ø 14 mm	1000 - 9999		961-113	
TN 80-0.01US.	0,75 - 80	0,01	7 MHz Ø 6 mm	1000 - 9999		961-113	
TN 230-0.01US.	1,2 - 200 230	0,01 0,1	5 MHz Ø 10 mm	1000 - 9999		961-113	
TN 300-0.01US.	3 - 200 300	0,01 0,1	2,5MH z Ø 14 mm	1000 - 9999		961-113	

Ultrasonic thickness gauges SAUTER TN-EE



Hand-hold thickness gauge

Features

Technical data

Accessories

- **External sensor**
- **Data interface RS-232**, standard
- Delivered in a hard carrying case
- **Scan mode** (10 measurements per sec.) or single point measuring mode possible
- **Internal memory** for up to 20 files (with up to 100 values per file)
- Selectable measuring units: mm, inch
- Two measuring modes to determine material thickness:
 - Pulse-echo mode
 - Echo-echo mode
- Determining the actual thickness of materials regardless of any coating which might be present. In this way, the wall thickness of pipes, for example can be determined in a non-destructive manner, i.e. without having to remove the coating
- Echo-echo measurements are only possible with the measuring head included as part of the delivery (ATU-US12, see accessory)

- Precision: 0,5 % of [Max] ± 0,04 mm
- Dimensions LxWxH 150x74x32 mm
- Battery operation, batteries standard (2 x 1.5 V AA), AUTO-OFF function to preserve the batteries
- Net weight approx. 245 g
- Maximum thickness of coating (paints, lacquers or similar coatings) which will be eliminated: 3 mm

- **Software**, interface cable included, SAUTER ATU-04
- **External sensor**, 5 MHz, Ø 12 mm, for echo-echo measuring, SAUTER ATU-US12
- **Ultrasound contact gel**, standard, can be reordered, approx. 60 ml, SAUTER ATB-US03
- **Converter (RS-232 to USB)**, SAUTER AFH 12

STANDARD

CAL BLOCK

MEMORY

RS 232

ZERO

BATT

1 DAY

2 YEARS WARRANTY

OPTION

SOFTWARE

ISO +4 DAYS

Model	Measuring range Echo-echo	Measuring range Pulse-echo	Readout [d] mm	Sensor	Sound velocity m/sec	Option ISO Calibration Certificate	
						ISO KERN	
SAUTER	mm	mm					
TN 30-0.01EE	3 - 30	0,65 - 600	0,01	5 MHz Ø 12 mm	1000 - 9999	961-113	
TN 60-0.01EE	3 - 60	0,65 - 600	0,01	5 MHz Ø 12 mm	1000 - 9999	961-113	

Ultrasonic thickness gauge SAUTER TU-US



04 Premium ultrasonic thickness gauge

Features

- **External sensor** for difficult-to-access measurements
- **Base plate for adjustment** included
- **Data interface RS-232**
- **Delivered in a hard carrying case**
- **Scan mode** (10 measurements per sec.) or single point measuring mode possible
- **Internal memory** for up to 20 files (with up to 100 values per file)
- **Function to set limits**, programming of Max./Min., in pull and push direction, with output of audible and optical signal.
- Selectable measuring units: mm, inch
- Robust metal housing

Technical data

- Precision: 0,5 % of [Max] ± 0,04 mm
- Dimensions LxWxH 132x76x32 mm
- Battery operation, batteries standard (2 x 1.5 V AA)
- Net weight approx. 345 g

Accessories

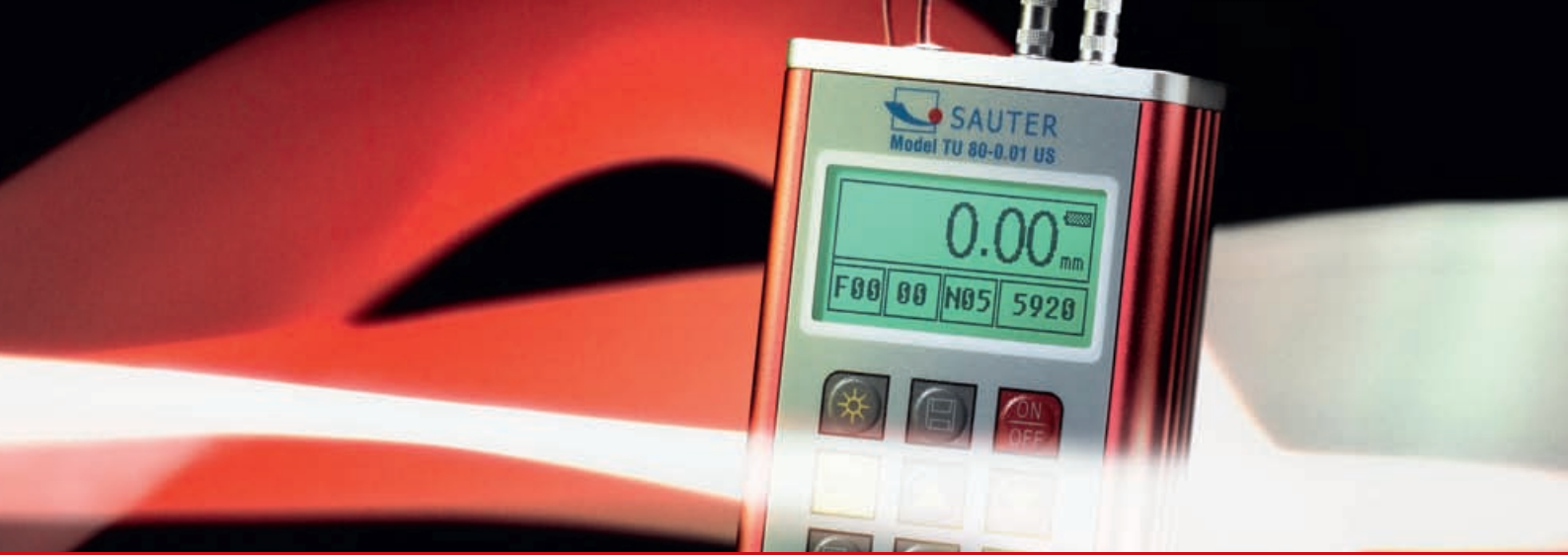
- **Software**, interface cable included, SAUTER ATU-04
- **External sensor**, 2,5 MHz, Ø 14 mm, for thick samples, in particular cast iron with rough upper surfaces: Measuring range 3 - 300 mm (steel), SAUTER ATU-US01
- **External sensor**, 7 MHz, Ø 6 mm, for thin test materials: Measuring range 0,75 - 80 mm (steel), SAUTER ATU-US02

- **External sensor**, 5 MHz, Ø 12 mm, for hot test materials: Measuring range (steel) 3 - 200 mm at temperatures of up to 300 °C, SAUTER ATB-US02
- **External sensor**, 5 MHz, Ø 10 mm, SAUTER ATU-US09
- **External sensor**, 5 MHz, Ø 10 mm, transducer at an angle of 90°, SAUTER ATU-US10
- **External sensor**, 6 MHz, Ø 6 mm, for thin test materials: Measuring range (steel) 1 - 50 mm, SAUTER ATB-US01
- **Thermal printer**, SAUTER ATU-05
- Paper rolls for SAUTER ATU-05, SAUTER ATU-US11

STANDARD

OPTION

Model	Measuring range	Readout	Sensor	Sound velocity		Option	
						ISO Calibration Certificate	
	[Max] mm	[d] mm		m/sec		ISO KERN	
SAUTER							
TU 80-0.01US.	0,75 - 80	0,01	7 MHz Ø 6 mm	1000 - 9999		961-113	
TU 230-0.01US.	1,2 - 230	0,01	5 MHz Ø 10 mm	1000 - 9999		961-113	
TU 300-0.01US.	3 - 300	0,01	2,5 MHz Ø 14 mm	1000 - 9999		961-113	



04 Wall thickness measurement

TB-US	35	TN-US	38
Your reliable worktool for every day: light, easy, precise		Hand-held thickness gauge	
TD-US	36	TN-EE	39
Compact thickness gauge with external sensor		Hand-held measuring device for material thickness using the echo-echo method	
TD-GOLD	37	TU-US	40
Ultrasound measuring instrument for testing the authenticity of gold and silver		Premium-ultrasonic thickness gauge	



In cases, where the walls of the item to be measured are not accessible for traditional calliper gauges, the ultrasonic measuring equipment can be used.

This measurement is based on the following principle: Ultrasonic waves are directed onto one side of the material to be measured. They move with a defined speed through the material and are reflected on the other side. The measuring device measures the time required to do this and with this, calculates the thickness of the material.

In this way the wall thickness of, for example, ship's hulls, pipes, tanks and components in sites or machines can be determined.

Ultrasonic measuring equipment can be used to measure all hard and homogeneous materials, such as metal, glass and hard plastics. This method cannot be used to measure materials such as, for example, concrete, asphalt or wood.

Quick-Finder


Readout [d] mm	Measuring range [Max] mm	Model SAUTER	Page
0,01	30	TN 30-0.01EE	39
0,01	60	TN 60-0.01EE	39
0,01	80	TU 80-0.01US.	40
0,01	0,75 – 80	TN 80-0.01US.	38
0,01	225	TD GOLD 40.	37
0,01	230	TU 230-0.01US.	40
0,01	300	TU 300-0.01US.	40
0,01 0,1	1,2–200 230	TN 230-0.01US.	38
0,01 0,1	3–200 300	TN 300-0.01US.	38
0,1	0,75 – 80	TN 80-0.1US.	38
0,1	200	TB 200-0.1US.	35
0,1	200	TB 200-0.1US-RED.	35
0,1	225	TD 225-0.1US.	36
0,1	230	TN 230-0.1US.	38
0,1	300	TN 300-0.1US.	38

Ultrasonic thickness gauge SAUTER TB-US



Your reliable worktool for every day: light, easy, precise

Features

- **External sensor** for difficult-to-access measurements
- **Base plate for adjustment** incorporated
-  Delivered in a hard carrying case
- **Auto-Power-Off**
- Selectable measuring units: mm, inch
- TB 200-0.1US-RED. can only analyse these materials: cast iron, aluminium, copper, brass, zinc, quartz glass, polyethylene, PVC, grey cast iron, nodular cast iron, steel






Technical data

- Precision: 0,5 % of [Max]
- Dimensions LxWxH 161x69x32 mm
- Battery operation, batteries standard (4 x 1.5 V AA)
- Net weight approx. 0,3 kg


Accessories

- **External sensor**, 5 MHz, Ø 6 mm, for thin test materials: measuring range (steel) 1 - 50 mm, SAUTER ATB-US01
- **External sensor**, 5 MHz, Ø 12 mm, for hot test materials: Measuring range (steel) 1 - 225 mm at normal temperatures, 4 - 100 mm at temperatures of up to 300 °C, SAUTER ATB-US02
- **External sensor**, 7 MHz, Ø 6 mm, for thin test materials: Measuring range 0,75 - 80 mm (steel), SAUTER ATU-US02
- **External sensor**, 5 MHz, Ø 10 mm, SAUTER ATU-US09
- **External sensor**, 5 MHz, Ø 8 mm, SAUTER ATB-US06
- **Ultrasound contact gel**, standard, can be reordered, approx. 60 ml, SAUTER ATB-US03

STANDARD



OPTION




Model	Measuring range	Readout	Sensor	Sound velocity		Option ISO Calibration Certificate	
						ISO KERN	
SAUTER	[Max] mm	[d] mm		m/sec			
TB 200-0.1US.	1,5 - 200	0,1	5 MHz Ø 8 mm	500 - 9000		961-113	
TB 200-0.1US-RED.	1,5 - 200	0,1	5 MHz Ø 8 mm	-		961-113	

Ultrasonic thickness gauge SAUTER TD-US



04 Compact thickness gauge with external sensor

Features	Technical data	Accessories
<ul style="list-style-type: none">• External sensor for difficult-to-access measurements• Data interface RS-232 included• Base plate for adjustment incorporated•  Delivered in a hard carrying case• Selectable measuring units: mm, inch	<ul style="list-style-type: none">• Precision: 0,5 % of [Max] + 0,1• Dimensions LxWxH 120x65x30 mm• Battery operation, batteries standard (4 x 1.5 V AAA), AUTO-OFF function to preserve the batteries• Net weight approx. 0,164 kg	<ul style="list-style-type: none">• Software, interface cable included, SAUTER ATD-01• External sensor, 6 MHz, Ø 6 mm, for thin test materials: Measuring range (steel) 1 - 50 mm, SAUTER ATB-US01• External sensor, 5 MHz, Ø 12 mm, for hot test materials: Measuring range (steel) 1 - 225 mm at normal temperatures, 4 - 100 mm at temperatures of up to 300 °C, SAUTER ATB-US02• External sensor, 7 MHz, Ø 6 mm, SAUTER ATU-US02• External sensor, 5 MHz, Ø 10 mm, SAUTER ATU-US09• External sensor, 5 MHz, Ø 10 mm, transducer at an angle of 90°, SAUTER ATU-US10• Ultrasound contact gel, standard, can be reordered, approx. 60 ml, SAUTER ATB-US03

STANDARD

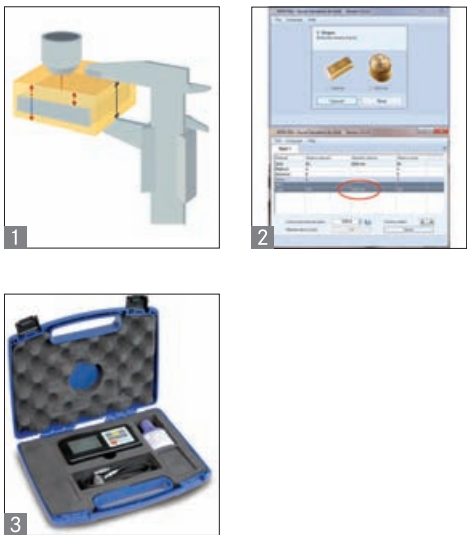


OPTION



Model	Measuring range	Readout	Sensor	Sound velocity		Option	
						ISO Calibration Certificate	
SAUTER	[Max] mm	[d] mm		m/sec		ISO KERN	
TD 225-0.1US.	1,2 - 225	0,1	5 MHz Ø 8 mm	500 - 9000		961-113	

Gold tester SAUTER TD-GOLD



Ultrasound measuring instrument for testing the authenticity of gold and silver

Features

- You can use the TD-GOLD to determine whether gold or silver bars and coins are genuine or whether they contain a core of a different material
- The instrument measures the thickness of gold bars and gold coins using ultrasound
- **1** Process: Ultrasound waves are directed onto the test object using a sensor. The waves penetrate the test object, are then reflected from a surface opposite the object and then picked up again by the sensor. The measurement determined by this process will be compared with the material thickness as measured by a traditional calliper gauge. On the basis of the measurement given, false cores (Figure: grey) such as for example, those made of tungsten, lead, etc. can be easily identified, as the ultrasound reacts differently, compared with pure gold

- **2** Using the SAUTER SSG software (included), you can determine whether the test item is genuine or contains a false core – and you can be very confident of the result
- Known additions in tested gold items – e.g. copper or silver – are compensated by the software
- In addition, the software determines the value of the gold item. The price of gold is polled on line continuously
- It is the only test process which measures right through the whole bar or the whole coin without interference and thereby guarantees the highest level of certainty
- **Base plate for adjustment** incorporated
- **3** Delivered in a hard carrying case

Technical data

- Battery operation, batteries not standard (4 x 1,5 V AAA)
- Dimensions WxDxH 120x62x30 mm
- Net weight approx. 0,2 kg
- Permissible ambient temperature 15 °C / 35 °C

Accessories

- **Ultrasound contact gel**, standard, can be reordered, approx. 60 ml, SAUTER ATB-US03

STANDARD

CAL BLOCK

RS 232

SOFTWARE

BATT

1 DAY

2 YEARS WARRANTY

OPTION

ISO +4 DAYS

Model	Measuring range (steel) [Max] mm	Measuring range (gold) [Max] mm	Readout [d] mm	Option	
				ISO Calibration Certificate	
SAUTER				ISO KERN	
TD GOLD 40.	225	40	0,01	961-113	



04 Hand-held thickness gauge

Features

- **External sensor**
- **Data interface RS-232**, standard (only for models with readout [d] = 0,01 mm)
- **Delivered in a hard carrying case**
- **Scan mode** (10 measurements per sec.) or single point measuring mode possible
- **Internal memory** for up to 20 files (with up to 100 values per file)
- Selectable measuring units: mm, inch

Technical data

- Precision: 0,5 % of [Max] ± 0,04 mm
- Dimensions LxWxH 150x74x32 mm
- Battery operation, batteries standard (2 x 1.5 V AA), AUTO-OFF function to preserve the batteries
- Net weight approx. 245 g

Accessories

- **Software**, interface cable included, SAUTER ATU-04
- **External sensor**, 2,5 MHz, Ø 14 mm, for thick samples, in particular cast iron with rough upper surfaces: Measuring range 3 - 300 mm (steel), SAUTER ATU-US01

- **External sensor**, 7 MHz, Ø 6 mm, for thin test materials: Measuring range 0,75 - 80 mm (steel), SAUTER ATU-US02
- **External sensor**, 5 MHz, Ø 12 mm, for hot test materials: Measuring range (steel) 3 - 200 mm at temperatures of up to 300 °C, SAUTER ATB-US02
- **External sensor**, 5 MHz, Ø 10 mm, SAUTER ATU-US09
- **External sensor**, 5 MHz, Ø 10 mm, transducer at an angle of 90°, SAUTER ATU-US10
- **Thermal printer**, SAUTER ATU-05
- Paper rolls for SAUTER ATU-05, SAUTER ATU-US11
- **Ultrasound contact gel**, standard, can be reordered, approx. 60 ml, SAUTER ATB-US03

STANDARD



OPTION



Model	Measuring range	Readout	Sensor	Sound velocity		Option	
						ISO Calibration Certificate	
SAUTER	[Max] mm	[d] mm		m/sec		ISO KERN	
TN 80-0.1US.	0,75 - 80	0,1	7 MHz Ø 6 mm	1000 - 9999		961-113	
TN 230-0.1US.	1,2 - 230	0,1	5 MHz Ø 10 mm	1000 - 9999		961-113	
TN 300-0.1US.	3 - 300	0,1	2,5 MHz Ø 14 mm	1000 - 9999		961-113	
TN 80-0.01US.	0,75 - 80	0,01	7 MHz Ø 6 mm	1000 - 9999		961-113	
TN 230-0.01US.	1,2 - 200 230	0,01 0,1	5 MHz Ø 10 mm	1000 - 9999		961-113	
TN 300-0.01US.	3 - 200 300	0,01 0,1	2,5MH z Ø 14 mm	1000 - 9999		961-113	

Ultrasonic thickness gauges SAUTER TN-EE



Hand-hold thickness gauge

Features

Technical data

Accessories

- **External sensor**
- **Data interface RS-232**, standard
- Delivered in a hard carrying case
- **Scan mode** (10 measurements per sec.) or single point measuring mode possible
- **Internal memory** for up to 20 files (with up to 100 values per file)
- Selectable measuring units: mm, inch
- Two measuring modes to determine material thickness:
 - Pulse-echo mode
 - Echo-echo mode
- Determining the actual thickness of materials regardless of any coating which might be present. In this way, the wall thickness of pipes, for example can be determined in a non-destructive manner, i.e. without having to remove the coating
- Echo-echo measurements are only possible with the measuring head included as part of the delivery (ATU-US12, see accessory)

- Precision: 0,5 % of [Max] ± 0,04 mm
- Dimensions LxWxH 150x74x32 mm
- Battery operation, batteries standard (2 x 1.5 V AA), AUTO-OFF function to preserve the batteries
- Net weight approx. 245 g
- Maximum thickness of coating (paints, lacquers or similar coatings) which will be eliminated: 3 mm

- **Software**, interface cable included, SAUTER ATU-04
- **External sensor**, 5 MHz, Ø 12 mm, for echo-echo measuring, SAUTER ATU-US12
- **Ultrasound contact gel**, standard, can be reordered, approx. 60 ml, SAUTER ATB-US03
- **Converter (RS-232 to USB)**, SAUTER AFH 12

STANDARD

CAL BLOCK

MEMORY

RS 232

ZERO

BATT

1 DAY

2 YEARS WARRANTY

OPTION

SOFTWARE

ISO +4 DAYS

Model	Measuring range Echo-echo	Measuring range Pluse-echo	Readout [d] mm	Sensor	Sound velocity m/sec	Option ISO Calibration Certificate	
						ISO KERN	
SAUTER	mm	mm					
TN 30-0.01EE	3 - 30	0,65 - 600	0,01	5 MHz Ø 12 mm	1000 - 9999	961-113	
TN 60-0.01EE	3 - 60	0,65 - 600	0,01	5 MHz Ø 12 mm	1000 - 9999	961-113	

Ultrasonic thickness gauge SAUTER TU-US



04 Premium ultrasonic thickness gauge

Features

- **External sensor** for difficult-to-access measurements
- **Base plate for adjustment** included
- **Data interface RS-232**
- **Delivered in a hard carrying case**
- **Scan mode** (10 measurements per sec.) or single point measuring mode possible
- **Internal memory** for up to 20 files (with up to 100 values per file)
- **Function to set limits**, programming of Max./Min., in pull and push direction, with output of audible and optical signal.
- Selectable measuring units: mm, inch
- Robust metal housing

Technical data

- Precision: 0,5 % of [Max] ± 0,04 mm
- Dimensions LxWxH 132x76x32 mm
- Battery operation, batteries standard (2 x 1.5 V AA)
- Net weight approx. 345 g

Accessories

- **Software**, interface cable included, SAUTER ATU-04
- **External sensor**, 2,5 MHz, Ø 14 mm, for thick samples, in particular cast iron with rough upper surfaces: Measuring range 3 - 300 mm (steel), SAUTER ATU-US01
- **External sensor**, 7 MHz, Ø 6 mm, for thin test materials: Measuring range 0,75 - 80 mm (steel), SAUTER ATU-US02

- **External sensor**, 5 MHz, Ø 12 mm, for hot test materials: Measuring range (steel) 3 - 200 mm at temperatures of up to 300 °C, SAUTER ATB-US02
- **External sensor**, 5 MHz, Ø 10 mm, SAUTER ATU-US09
- **External sensor**, 5 MHz, Ø 10 mm, transducer at an angle of 90°, SAUTER ATU-US10
- **External sensor**, 6 MHz, Ø 6 mm, for thin test materials: Measuring range (steel) 1 - 50 mm, SAUTER ATB-US01
- **Thermal printer**, SAUTER ATU-05
- Paper rolls for SAUTER ATU-05, SAUTER ATU-US11

STANDARD

CAL BLOCK

MEMORY

RS 232

TOL

ZERO

BATT

1 DAY

2 YEARS WARRANTY

OPTION

SOFTWARE

ISO +4 DAYS

Model	Measuring range	Readout	Sensor	Sound velocity		Option	
						ISO Calibration Certificate	
	[Max] mm	[d] mm		m/sec		ISO KERN	
SAUTER							
TU 80-0.01US.	0,75 - 80	0,01	7 MHz Ø 6 mm	1000 - 9999		961-113	
TU 230-0.01US.	1,2 - 230	0,01	5 MHz Ø 10 mm	1000 - 9999		961-113	
TU 300-0.01US.	3 - 300	0,01	2,5 MHz Ø 14 mm	1000 - 9999		961-113	



05 Hardness testing of plastics (Shore)

HB	42
Compact handheld durometer with drag indicator	
HD	43
Professional Shore hardness tester	
TI	44
Lever operated test stand for hardness testing with base plate made out of glass	

To determine the hardness of plastics, in 1915 Albert Shore developed an extremely simple process: A pin made of hardened metal and of a defined shape is held by a spring and is then pushed into the test item. Depending on the depth of the penetration, the material tested is either harder or softer. This method has been adopted in the DIN standards 53505 and 7868.

Currently, there are two types of devices used for this test: Mechanical measuring devices with drag indicator and electronic measuring devices.

Both types of measuring devices can be operated with test benches (such as the SAUTER TI range). With a test stand, measurements can be carried out more consistently and accurately.

At this time, KERN does not calibrate Shore hardness testing instruments. As an alternative, we recommend that the measuring device is operated with a calibrated kit of test plates (such as SAUTER AHBA 01).

Quick-Finder

Readout	Measuring range [Max]	Fruit tip	Model		Page
[d] Hx	[Max] Hx		SAUTER		
1,0 HA	100 HA	A	HBA 100-0.		42
1,0 HAO	100 HAO	AO	HB0 100-0.		42
1,0 HD	100 HD	D	HBD 100-0.		42
1,0 HA	100 HA	A	HDA 100-1.		43
1,0 HO	100 HO	AO	HDO 100-1.		43
1,0 HD	100 HD	D	HDD 100-1.		43
-	-		TI-A0		44
-	-		TI-D.		44

Analogue Shore hardness tester SAUTER HB



Compact handheld durometer with drag indicator

Features

- Typical application: measurement of penetration (Shore)
- Particularly recommended for internal comparison measurement. Standard calibrations e. g. to DIN 53505 are often not possible because of very narrow standard tolerances
- **Shore A** rubber, elastomers, neoprene, silicone, vinyl, soft plastics, felt, leather and similar material
- **Shore D** plastics, formica, epoxides, plexiglass etc.
- **Shore A0** foam, sponge etc.
- **Max mode:** Holds the maximum value in the display
- **Point mode:** Shows one instant value
- Can be attached to the test stands SAUTER TI-A0 (for Shore A and A0), TI-D. (for Shore D)
- Delivered in a wooden carrying case
- The measuring tips are not interchangeable

Technical data

- Precision: 3 % of [Max]
- Dimensions LxWxH 115x60x25 mm
- Net weight approx. 160 g

Accessories

- Shore comparison plates for testing and calibration of Shore hardness testing devices. By regular comparisons the measuring accuracy increases significantly.
- **7 hardness comparison plates** for Shore A, tolerance up to ± 2 H, SAUTER AHBA-01
 - **3 hardness comparison plates** for Shore D, tolerance up to ± 2 HD, SAUTER AHBD-01
 - **Optional ISO calibration of the comparison plates**, SAUTER 961-170
 - **Test stand** for HBA and HB0, SAUTER TI-A0
 - **Test stand** for HBD, SAUTER TI-D.

STANDARD

PEAK

1 DAY

2 YEARS WARRANTY

OPTION

ISO

+4 DAYS

Model	Hardness type	Measuring range	Readout	
SAUTER		[Max]	[d]	
HBA 100-0.	Shore A	100 HA	1,0 HA	
HB0 100-0.	Shore A0	100 HAO	1,0 HAO	
HBD 100-0.	Shore D	100 HD	1,0 HD	

Professional Shore hardness tester SAUTER HD

NEW



Professional Shore hardness tester

Features

Technical data

Accessories

- **Shore A, 0 and D** to measure the hardness of plastics through penetration measurement
 - **Shore A** rubber, elastomers, neoprene, silicone, vinyl, soft plastics, felt, leather and similar material
 - **Shore 0** foam, sponge
 - **Shore D** plastics, formica, epoxides, plexiglass etc.
 - **Internal memory** for up to 500 measurements
 - Delivered in a hard carrying case
 - Particularly recommended for internal comparison measurement. Standard calibrations e. g. to DIN 53505 are often not possible because of very narrow standard tolerances
 - Can be attached to the test stands TI-A0L (for Shore A and A0), TI-DL (for Shore D) to improve measuring uncertainty
 - Large display with backlight
 - Selectable: AUTO-OFF function or continuous operation, charge indicator
- Tolerance: 1 % of [Max]
 - Overall dimensions WxDxH mm
 - Net weight approx. 173 g
 - Permissible ambient temperature 0 °C / 50 °C
 - Transfer via RS-232 to the PC, e.g. to Microsoft Excel
 - Measuring frequency: 30 display updates per minute

- **Software** interface cable included, SAUTER ATC-01
- **1 7 hardness comparison plates** for Shore A, tolerance up to ± 2 H, SAUTER AHBA-01
- **2 3 hardness comparison plates** for Shore D, tolerance up to ± 2 HD, SAUTER AHBD-01
- **Optional ISO calibration of the comparison plates**, SAUTER 961-170
- **Test stand** for HDA and HD0, SAUTER TI-A0L
- **Test stand** for HDD, SAUTER TI-DL

STANDARD

CAL EXT

PEAK

MEMORY

RS 232

→ 0 ←

ACCU

1 DAY

2 YEARS WARRANTY

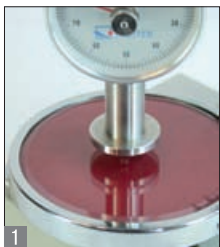
OPTION

SOFTWARE

ISO +4 DAYS

Model	Hardness type	Measuring range	Readout	
SAUTER		[Max]	[d]	
HDA 100-1.	Shore A	100 HA	0,1 HA	
HD0 100-1.	Shore A0	100 H0	0,1 H0	
HDD 100-1.	Shore D	100 HD	0,1 HD	

Manual shore test stand SAUTER TI



Lever operated test stand for hardness testing with base plate made out of glass

Features

- For Shore hardness testing of plastics, leather etc.
- **1 Glass plate:** Providing a higher base hardness and superior accuracy
- **2 Mechanical construction:** Robust design for precise measuring
- **3 Level adjustment:** For the precise levelling of the base plate
- **Adjustable base plate** for the correction of inhomogeneous test objects

- Operation:
 1. The SAUTER hardness testing device HB is fitted in a suspended position
 2. The test object is placed on the round testing table right under the durometer pin
 3. By lowering the handle lever, the measurement instrument is pressed in a controlled manner into the test object
- The accuracy of the displayed result is approx. 25 % higher than in a manual operated test
- Large illustration with analogue Shore hardness tester SAUTER HB (not included)

Technical data

- Stroke length: 15 mm
- Maximum test object height: 63 mm
- Base plate Ø 75 mm
- Overall dimensions LxWxH 150x110x250 mm
- Net weight approx. 8,5 kg

STANDARD

FAST-MOVE

1 DAY

2 YEARS WARRANTY

Model	Suitable for	
SAUTER		
TI-A0	HBA, HB0	
TI-D.	HBD	
TI-A0L	HDA, HD0	
TI-DL	HDD	



05 Hardness testing of plastics (Shore)

HB	42
Compact handheld durometer with drag indicator	
HD	43
Professional Shore hardness tester	
TI	44
Lever operated test stand for hardness testing with base plate made out of glass	

To determine the hardness of plastics, in 1915 Albert Shore developed an extremely simple process: A pin made of hardened metal and of a defined shape is held by a spring and is then pushed into the test item. Depending on the depth of the penetration, the material tested is either harder or softer. This method has been adopted in the DIN standards 53505 and 7868.

Currently, there are two types of devices used for this test: Mechanical measuring devices with drag indicator and electronic measuring devices.

Both types of measuring devices can be operated with test benches (such as the SAUTER TI range). With a test stand, measurements can be carried out more consistently and accurately.

At this time, KERN does not calibrate Shore hardness testing instruments. As an alternative, we recommend that the measuring device is operated with a calibrated kit of test plates (such as SAUTER AHBA 01).

Quick-Finder

Readout	Measuring range [Max]	Fruit tip	Model		Page
[d] Hx	[Max] Hx		SAUTER		
1,0 HA	100 HA	A	HBA 100-0.		42
1,0 HAO	100 HAO	AO	HB0 100-0.		42
1,0 HD	100 HD	D	HBD 100-0.		42
1,0 HA	100 HA	A	HDA 100-1.		43
1,0 HO	100 HO	AO	HDO 100-1.		43
1,0 HD	100 HD	D	HDD 100-1.		43
-	-		TI-A0		44
-	-		TI-D.		44

Analogue Shore hardness tester SAUTER HB



Compact handheld durometer with drag indicator

Features

- Typical application: measurement of penetration (Shore)
- Particularly recommended for internal comparison measurement. Standard calibrations e. g. to DIN 53505 are often not possible because of very narrow standard tolerances
- **Shore A** rubber, elastomers, neoprene, silicone, vinyl, soft plastics, felt, leather and similar material
- **Shore D** plastics, formica, epoxides, plexiglass etc.
- **Shore A0** foam, sponge etc.
- **Max mode:** Holds the maximum value in the display
- **Point mode:** Shows one instant value
- Can be attached to the test stands SAUTER TI-A0 (for Shore A and A0), TI-D. (for Shore D)
- Delivered in a wooden carrying case
- The measuring tips are not interchangeable

Technical data

- Precision: 3 % of [Max]
- Dimensions LxWxH 115x60x25 mm
- Net weight approx. 160 g

Accessories

- Shore comparison plates for testing and calibration of Shore hardness testing devices. By regular comparisons the measuring accuracy increases significantly.
- **7 hardness comparison plates** for Shore A, tolerance up to ± 2 H, SAUTER AHBA-01
 - **3 hardness comparison plates** for Shore D, tolerance up to ± 2 HD, SAUTER AHBD-01
 - **Optional ISO calibration of the comparison plates**, SAUTER 961-170
 - **Test stand** for HBA and HB0, SAUTER TI-A0
 - **Test stand** for HBD, SAUTER TI-D.

STANDARD

PEAK

1 DAY

2 YEARS WARRANTY

OPTION

ISO

+4 DAYS

Model	Hardness type	Measuring range	Readout	
SAUTER		[Max]	[d]	
HBA 100-0.	Shore A	100 HA	1,0 HA	
HB0 100-0.	Shore A0	100 HAO	1,0 HAO	
HBD 100-0.	Shore D	100 HD	1,0 HD	

Professional Shore hardness tester SAUTER HD

NEW



Professional Shore hardness tester

Features

Technical data

Accessories

- **Shore A, 0 and D** to measure the hardness of plastics through penetration measurement
 - **Shore A** rubber, elastomers, neoprene, silicone, vinyl, soft plastics, felt, leather and similar material
 - **Shore 0** foam, sponge
 - **Shore D** plastics, formica, epoxides, plexiglass etc.
 - **Internal memory** for up to 500 measurements
 - Delivered in a hard carrying case
 - Particularly recommended for internal comparison measurement. Standard calibrations e. g. to DIN 53505 are often not possible because of very narrow standard tolerances
 - Can be attached to the test stands TI-A0L (for Shore A and A0), TI-DL (for Shore D) to improve measuring uncertainty
 - Large display with backlight
 - Selectable: AUTO-OFF function or continuous operation, charge indicator
- Tolerance: 1 % of [Max]
 - Overall dimensions WxDxH mm
 - Net weight approx. 173 g
 - Permissible ambient temperature 0 °C / 50 °C
 - Transfer via RS-232 to the PC, e.g. to Microsoft Excel
 - Measuring frequency: 30 display updates per minute

- **Software** interface cable included, SAUTER ATC-01
- **1 7 hardness comparison plates** for Shore A, tolerance up to ± 2 H, SAUTER AHBA-01
- **2 3 hardness comparison plates** for Shore D, tolerance up to ± 2 HD, SAUTER AHBD-01
- **Optional ISO calibration of the comparison plates**, SAUTER 961-170
- **Test stand** for HDA and HD0, SAUTER TI-A0L
- **Test stand** for HDD, SAUTER TI-DL

STANDARD

CAL EXT

PEAK

MEMORY

RS 232

ZERO

ACCU

1 DAY

2 YEARS WARRANTY

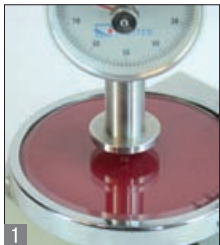
OPTION

SOFTWARE

ISO +4 DAYS

Model	Hardness type	Measuring range	Readout	
SAUTER		[Max]	[d]	
HDA 100-1.	Shore A	100 HA	0,1 HA	
HD0 100-1.	Shore A0	100 H0	0,1 H0	
HDD 100-1.	Shore D	100 HD	0,1 HD	

Manual shore test stand SAUTER TI



Lever operated test stand for hardness testing with base plate made out of glass

Features

- For Shore hardness testing of plastics, leather etc.
- **1 Glass plate:** Providing a higher base hardness and superior accuracy
- **2 Mechanical construction:** Robust design for precise measuring
- **3 Level adjustment:** For the precise levelling of the base plate
- **Adjustable base plate** for the correction of inhomogeneous test objects

- Operation:
 1. The SAUTER hardness testing device HB is fitted in a suspended position
 2. The test object is placed on the round testing table right under the durometer pin
 3. By lowering the handle lever, the measurement instrument is pressed in a controlled manner into the test object
- The accuracy of the displayed result is approx. 25 % higher than in a manual operated test

Technical data

- Stroke length: 15 mm
- Maximum test object height: 63 mm
- Base plate Ø 75 mm
- Overall dimensions LxWxH 150x110x250 mm
- Net weight approx. 8,5 kg

STANDARD

FAST-MOVE

1 DAY

2 YEARS WARRANTY

Model	Suitable for	
SAUTER		
TI-A0	HBA, HB0	
TI-D.	HBD	
TI-A0L	HDA, HD0	
TI-DL	HDD	



06 Hardness testing of metals (Leeb)

HK-D	46
Premium durometer for hardness testing of metals	
HMM	47
Advanced features for demanding applications	
HMO	48
Advanced features for professional applications	
HN-D	49
“Pen type” Leeb hardness tester for mobile hardness testing of metals	

Determining the hardness of metals is of particular significance during the preparation and use of metallic materials. Traditionally, hardness is determined using test machines in accordance with Vickers, Rockwell or Brinell.

Since 1978, a rebound test was used for the first time for mobile measuring, in accordance with Dietmar Leeb. To do this, a standardised impact body (such as, for example SAUTER AHMO D01) is shot against the item to be tested. The rebound of the impact body leads to a deformation of the upper surface, which results in a loss of kinetic energy. This loss of energy is determined by measuring the speed and herefrom the Leeb hardness value (HL) is calculated.

These measuring devices can be used in any location. Usually they are equipped with a large internal data memory, which allows to record the measurements at goods inwards or in production.

Our range is equipped with compact measuring devices of the so-called “Pen Type” shape (HN-D) or measuring devices with external sensors connected by cables.

Quick-Finder

Readout	Sensor	Model		Page
[d] HL		SAUTER		
1	D	HK-D.		46
1	D	HMM.		47
1	D	HMO.		48
1	D	HN-D.		49

Mobile Leeb hardness tester SAUTER HK-D



Premium durometer for hardness testing of metals

Features

- Measures all metal samples (> 3 kg, thickness > 8 mm)
- **External impact sensor** standard (Type D)
- **Mobility:** In comparison with stationary table-top devices and testing devices with an internal sensor, using the SAUTER HK-D, offers the highest level of mobility and flexibility
- **All measurement directions possible (360°)** thanks to an automatic compensation function
- **Standard block for calibration** not included
- **USB interface**, included
- Delivered in a hard carrying case
- **Internal memory** for up to 600 data groups, with up to 32 values per group forming the average value of the group
- **Mini statistics function:** displays the measured result, the average value, the impact direction, date and time
- **Measurement value display:** Rockwell (Type A, B, C), Vickers (HV), Shore (HS), Leeb (HL), Brinell (HB)
- **Automatic unit conversion:** The measuring result is automatically converted into all specified hardness units

- **Function to set limits:** Input of an upper/lower limit value. A visual and acoustic signal supports the measuring operation
- **Matrix display:** Backlit multi-function display for all relevant functions at a glance
- **Robust metal housing**

Technical data

- Precision: $\pm 1\%$ at 800 HLD
- Minimum sample radius (concave/convex): 50 mm (with support ring: 10 mm)
- Minimum sample thickness: 8 mm
- For further technical specifications on individual materials, please see www.kern-sohn.com
- Dimensions WxDxH 132x82x31 mm
- Permissible ambient temperature -10 °C / 40 °C
- Battery operation, batteries not standard (2 x 1.5 V AA), operating time up to 200 h, AUTO-OFF function to preserve the batteries, battery level indicator
- Net weight approx. 0,45 kg

Accessories

- **Test block** Type D / DC, accuracy ≤ 4 HL, $\varnothing 90$ mm (± 1 mm), net weight < 3 kg, hardness range

- approx. 800 HL, SAUTER AHMO D02
- approx. 600 HL, SAUTER AHMO D03
- approx. 500 HL, SAUTER AHMO D04
- **ISO calibration certificate** for SAUTER AHMO D02, AHMO D03, AHMO D04, SAUTER 961-132
- **Data transfer software**, KERN SCD-4.0
- **Attachment rings** for secure positioning, SAUTER AHMR 01
- **Impact body** Type D, net weight approx. 5,5 g, hardness ≥ 1600 HV, tungsten carbide, Impact ball $\varnothing 3$ mm, in accordance with the standard ASTM A956-02, SAUTER AHMO D01
- **External impact sensor** Type C. Low energy sensor: requires only 25 % impact energy compared to type D, for testing tiny or light objects or the surface of hardened layer, SAUTER AHMR C
- **External impact sensor** Type D, SAUTER AHMO D
- **External impact sensor** Type D+15. Slim front section for holes, grooves or re-entrant surfaces, SAUTER AHMR D+15
- **External impact sensor** Type DC. Short impact sensor for tests in holes or hollowed objects, SAUTER AHMO DC
- **External impact sensor** Type DL, for very narrow surfaces ($\varnothing 4,5$ mm), SAUTER AHMR DL
- **External impact sensor** Type G. High energy sensor: 900 % impact energy compared to type D, SAUTER AHMR G

STANDARD



OPTION



Model	Sensor	Measuring range	Readout	Option	
				ISO Calibration Certificate	
SAUTER		[Max] HL	[d] HL	ISO KERN	
HK-D.	Type D	0 - 999	1	961-131	

Mobile Leeb hardness tester SAUTER HMM



Advanced features for demanding applications

Features

- **1 Impact (rebound) sensor:** The bounce module is accelerated by a spring against the item being tested. Depending on how hard the object is, the kinetic energy of the module will be absorbed. The speed reduction will be measured and converted to Leeb hardness values.
- **External impact sensor** (Type D) included
- **Automatic recognition of the impact (rebound) sensor** connected to the HMM.
- **Mobility:** In comparison with stationary table-top devices and testing devices with an internal sensor, using the SAUTER HMM. offers the highest level of mobility and flexibility
- **All measurement directions possible (360°)** thanks to an automatic compensation function
- **2 Wireless IR printer** included for on-site printing of measurement protocols (battery operated)
- **3 Standard block for calibration** included
- **4** Delivered in a hard carrying case

- **Internal memory** for up to 9 data groups, with up to 9 values per group forming the average value of the group
- **Mini statistics function:** displays the measured result, the average value, the impact direction, date and time
- **Measurement value display:** Rockwell (B & C), Vickers (HV), Brinell (HB), Shore (HSD), Leeb (HL), tensile strength (MPa)
- **Automatic unit conversion:** The measuring result is automatically converted into all specified hardness units

Technical data

- Precision: 1 % at 800 HLD (± 6 HLD)
- Measuring range tensile strength: 375 - 2639 MPa (steel)
- Min. sample weight on a solid and stable support: 3 kg
- Minimum sample thickness: 8 mm
- Minimum sample radius (concave/convex): 50 mm (with support ring: 10 mm)
- Dimensions LxWxH 150x80x30 mm
- Mains adapter external standard

- Optional battery operation, batteries standard (3 x 1,5 V AAA), AUTO-OFF function to preserve the batteries, battery level indicator
- Net weight approx. 0,2 kg

Accessories

- **5 External impact sensor** Type DC. Short impact sensor for tests in holes or hollowed objects, SAUTER AHMO DC
- **Attachment rings** for secure positioning, SAUTER AHMR 01
- **Impact body**, SAUTER AHMO D01
- **Connection cable**, SAUTER HMO-A04
- **Paper roll**, 1 piece, for SAUTER AHN-02, SAUTER ATU-US11

STANDARD

CAL BLOCK

MEMORY

IR

STATISTIC

PRINT

BATT

230 V

1 DAY

2 YEARS WARRANTY

OPTION

ISO

+4 DAYS

Model	Sensor	Readout	Option	
			ISO Calibration Certificate	
SAUTER HMM.	Type D	[d] HL 1	ISO KERN 961-131	

Mobile Leeb hardness tester SAUTER HMO



Advanced features for professional applications

Features

- **Innovative touchscreen**
- **Automatic recognition of the impact (rebound) sensor** connected to the HMO.
- **Mobility:** In comparison with stationary table-top devices and testing devices with an internal sensor, using the SAUTER HMO. offers the highest level of mobility and flexibility
- **All measurement directions possible (360°)** thanks to an automatic compensation function
- **1 USB interface** for connection to the printer and charging the batteries
- **2 Wireless IR printer** included for on-site printing of measurement protocols (battery operated)
- **3 Standard block for calibration** included
- **4** Delivered in a hard carrying case
- **Internal memory** up to 800 values
- **Mini statistics function:** Displays the measure value, the average value, the difference between the maximum and minimum values, date and time

- **Measurement value display:** Rockwell (B & C), Vickers (HV), Brinell (HB), Shore (HSD), Leeb (HL), tensile strength (MPa)
- **Automatic unit conversion:** The measuring result is automatically converted into all specified hardness units

Technical data

- Precision: 1 % 800 HLD (± 6 HLD)
- Measuring range tensile strength: 375 - 2639 MPa (steel)
- Min. sample weight on a solid and stable support:
Sensor D + DC: 3 kg
Sensor G: 15 kg
- Minimum sample thickness:
Sensor D + DC: 8 mm
Sensor G: 10 mm
- Minimum sample radius (concave/convex): 50 mm (with support ring: 10 mm)
- Dimensions LxWxH 135x83x24 mm
- Operation by rechargeable battery pack, operating time up to 50 h, mains adapter included, AUTO-OFF function to preserve the

- batteries, charge indicator
- Net weight approx. 228 g

Accessories

- **5 External impact sensor** Type DC. Short impact sensor for tests in holes or hollowed objects, SAUTER AHMO DC, € 415,-
- **6 External impact sensor** Type G. High energy sensor: 900 % impact energy compared to type D, SAUTER AHMO G
- **Support rings** for bended testing samples available on request, SAUTER AHMR 01
- **Impact body**, SAUTER AHMO D01
- **Connection cable**, SAUTER HMO-A04
- **Paper roll**, 1 piece, for SAUTER AHN-02, SAUTER ATU-US11
- **External impact sensor**, SAUTER AHMR DL

STANDARD



OPTION



Model	Sensor	Readout	Option	
			ISO Calibration Certificate	
SAUTER		[d] HL	ISO KERN	
HMO.	Type D	1	961-131	

Mobile Leeb hardness tester SAUTER HN-D



“Pen type“ Leeb hardness tester for mobile hardness testing of metals

Features

- **User-friendly operation:** The compact version enables the product to be used in a significantly wider range of applications compared with traditional devices
- The measuring device has been designed for one-hand operation and this allows the user to work more quickly and flexibly
- **Modern LCD display:** Optimised for industrial applications: increased luminosity and backlight can be switched on, so that the display can be read from any angle
- **All measurement directions possible (360°)** thanks to an automatic compensation function
- **Internal impact sensor** included (Type D)
- **Measurement value display:** Rockwell (B & C), Vickers (HV), Brinell (HB), Shore (HSD), Leeb (HL)

- **Standard block for calibration** not included
- **Internal data memory** for up to 500 measurements with date and time
- **USB-PC data output:** Easy to install on any PC
- **1** Delivered in a hard carrying case

Technical data

- Accuracy ± 4 HLD
- Dimensions LxWxH 145x35x25 mm
- Operation by rechargeable battery pack, standard
- Mains adapter external standard
- Net weight approx. 0,07 kg

Accessories

- **PC software to download stored data**, for statistical evaluation, and transfer to Microsoft Excel, SAUTER AHN-01
- **2 Attachment rings** for secure positioning, SAUTER AHMR 01
- **3 Impact body** Type D, Net weight approx. 5,5 g, hardness ≥ 1600 HV, tungsten carbide, Impact ball $\varnothing 3$ mm, in accordance with the standard ASTM A956-02, SAUTER AHMO D01
- **4 Test block** Type D / DC, $\varnothing 90$ mm (± 1 mm), Net weight < 3 kg, hardness range 790 ± 40 HL, SAUTER AHMO D02 630 ± 40 HL, SAUTER AHMO D03 530 ± 40 HL, SAUTER AHMO D04
- **ISO calibration certificate** for SAUTER AHMO D02, AHMO D03, AHMO D04, SAUTER 961-132
- **5 Thermal printer**, wireless infrared connection to SAUTER HN-D, HMM, HMO, SAUTER AHN-02
- **Paper roll**, 1 piece, for SAUTER AHN-02, SAUTER ATU-US11

STANDARD

MEMORY

USB

IR

STATISTIC

ACCU

230 V

1 DAY

2 YEARS WARRANTY

OPTION

CAL BLOCK

SOFTWARE

PRINT

ISO +4 DAYS

Model	Sensor	Measuring range	Readout	Option	
				ISO Calibration Certificate	
SAUTER		[Max] HL	[d] HL	ISO KERN	
HN-D.	Type D	0 - 999	1	961-131	



07 Occupational safety | Environment

SO	51
Light measuring instrument for precise light measurement up to 200,000 Lux	
SU	52
Professional sound level meter, class II	

The prevention of accidents as well as modern health care have got the same operational starting point in many countries. With industrialisation and the development of cities, regular preventive medical examinations were introduced for wide sections of the population.

Up to now, occupational health and safety in the sense of accident prevention has – essentially – become a real part of operational responsibility. Therefore, SAUTER has got a selected quantity of general measuring equipment available.

For this purpose, SAUTER provides the two most commonly-used instruments in general measuring technology. These can be used to measure environmental influences such as, for example, noise (acoustic pressure) or light.

Furthermore we can offer a practical carrying case, for a safe transport of all devices (MPS-A09).

For regular calibration our pick-up and return service can be used, which will save you a lot of effort and expenses.

Quick-Finder


Readout [d]	Measuring range [Max]	Model		P.
		SAUTER		
0,1 1 10 100 lx	200 2000 20000 200000 lx	SO 200K.		51
0,1 db	130 db	SU 130.		52

Light measuring instrument SAUTER SO



Light measuring instrument for precise light measurement up to 200,000 Lux

Features

- Measures illumination in the workplace
- Helps to determine whether a workstation has insufficient light or whether there is too much light
- **Photo sensor:** Silicone diode
- **Cosine correction** for angular incident light
- **Sturdy protective cover** for the photo sensor
- **Increased service life:** Impact protection through a protective casing
-  Delivery in a robust box
- **TRACK function** for continuous recording of variable environmental conditions
- **Peak Hold Mode** to capture peaks
- Selectable measuring units: fc (foot-candle), lx

Technical data

- Measuring frequency: 2 Hz
- Cable length (Photo sensor) approx. 1 m
- Dimensions WxDxH 100x60x28 mm
- Optional battery operation, battery not standard (9 V Block), AUTO-OFF function to preserve the battery
- Net weight approx. 250 g

STANDARD

PEAK

BATT

1 DAY

2 YEARS WARRANTY

OPTION

ISO

+10 DAYS

Model	Measuring range	Readout		Option	
				ISO Calibration Certificate	
SAUTER	[Max] lx	[d] lx		ISO KERN	
SO 200K.	200	0,1		961-190	
	2000	1			
	20000	10			
	200000	100			

Sound level meter SAUTER SU



Professional sound level meter, Class II

Features

- **Professional sound level meter** for measuring noise in areas such as, for example, the environment, mechanical applications, car industry and much more
- Measures the sound intensity in the workplace
- Helps in differentiating between normal noise influences, and excessive noise, e.g. in a production hall
- **1 Data interface RS-232**, included
- **2 Delivered in a hard carrying case**
- **Multi measuring functions:**
Lp: Standard sound level measuring function
Leq: Energy equivalent sound level measuring mode (type A)
Ln: Shows the deviation from a pre-defined limit in %

- Selectable methods of evaluation:
A: As sensitive as the human ear
C: Sensitive for noisier environmental conditions, where there are machines, plant, motors etc.
F: For areas where sound intensity does not vary
- **Function to set limits:** Programmable target value for go/no-go test values
- **TRACK function** for continuous recording of variable environmental conditions
- **Peak Hold Mode** to capture peaks
- **Internal memory for measured values**, for 30 measurements. Can be displayed on the PC

Technical data

- Dimensions WxDxH 236x63x26 mm
- Battery operation, batteries not standard (4 x 1.5 V AAA)
- Net weight approx. 170 g

Accessories

- **Data transfer software**, interface cable included, SAUTER ATC-01
- **Adjustment device** for regular adjustment of the sound level meter, SAUTER ASU-01

07

STANDARD

PEAK

MEMORY

RS 232

TOL

BATT

1 DAY

2 YEARS WARRANTY

OPTION

SOFTWARE

Model	Type	Measuring range	Readout	
SAUTER		[Max] dB	[d] dB	
SU 130.	Lp A	30 - 130	0,1	
	Lp C	35 - 130		
	Lp F	35 - 130		

DAkkS calibration certificate for force gauges (extract)

Further details on the internet www.kern-lab.com



KERN & Sohn GmbH

Älteste europäische Feinwaagen und Gewichtfabrik seit 1844
Oldest European Manufacturer of Precision Balances since 1844

akkreditiert durch die / accredited by the

Deutsche Akkreditierungsstelle GmbH

als Kalibrierlaboratorium im / as calibration laboratory in the

Deutschen Kalibrierdienst 

Kalibrierschein
Calibration certificate

Kalibrierzeichen
Calibration mark

F1-100

D-K
19408-01-00

2014-01

Gegenstand
Object

Kraftmessgerät
Force gauge

Dieser Kalibrierschein dokumentiert die Rückführung auf nationale Normale zur Darstellung der Einheiten in Übereinstimmung mit dem internationalen Einheitensystem (SI).
Die DAkkS ist Unterzeichner der multilateralen Übereinkommen der European co-operation for Accreditation (EA) und der International Laboratory Accreditation Cooperation (ILAC) zur gegenseitigen Anerkennung der Kalibrierscheine. Für die Einhaltung einer angemessenen Frist zur Wiederholung der Kalibrierung ist der Benutzer verantwortlich.

Hersteller
Manufacturer

KERN & Sohn GmbH
Ziegelei 1
D-72336 Balingen

Typ
Type

FH 500

Fabrikate/Serien-Nr.
Serial number

ZH123456789

Auftraggeber
Customer

Mustermann GmbH
Musterstraße 1
D-12345 Musterstadt

Messwerte (Zug) / Measurement results (tension force)

Ausrichtung rotation	Ausgangsposition / initial position	120°				240°			
R1	R2	R3	R4	R5	R6				
0 N	0,0 N	0,0 N	0,0 N	0,0 N	0,0 N				
98,063 N	98,1 N	98,2 N	98,1 N	98,1 N	98,1 N				
196,126 N	196,2 N	196,3 N	196,4 N	196,2 N	196,2 N				
294,189 N	294,3 N	294,3 N	294,5 N	294,3 N	294,3 N				
392,251 N	392,4 N	392,4 N	392,6 N	392,4 N	392,3 N				
490,313 N	490,4 N	490,5 N	490,6 N	490,4 N	490,4 N				
0 N	0,0 N	0,0 N	0,0 N	0,0 N	0,0 N				

Messergebnisse (Zug) / Measured values (tension force)

Aus den oben aufgeführten Messwerten ergeben sich die folgenden Messergebnisse:
The following measurement results are calculated using the measured values above:

Rel. Kalibrierendertababweichung: 0,000 %
Rel. Nullpunktabweichungen: 0,000 % (R1), 0,000 % (R2), 0,000 % (R3/R4), 0,000 % (R5/R6)

Kraft force	arith. Mittelwert average	rel. Wiederhol- präzision b' repeatability	rel. Vergleichs- präzision b reproducibility	rel. Umkehrspanne v' hysteresis
98,063 N	98,1 N	0,000 %	0,102 %	0,051 %
196,126 N	196,3 N	0,051 %	0,102 %	0,076 %
294,189 N	294,4 N	0,000 %	0,068 %	0,034 %
392,251 N	392,4 N	0,000 %	0,076 %	0,025 %
490,313 N	490,5 N	0,020 %	0,041 %	0,000 %

The advantages of using KERN in-house calibration

- **Quick calibration:** duration four working days only
- **Competence:** Laboratory meets the highest metrological standards (for mass)
- **Keeping recalibration calendar** for your individual instrument
- **Universal use:** Calibration possible for variety of instruments shown in catalogue

Recalibration

- **Typical industrial recalibration times** may be recommended as follows:
 - daily use (once or several times): Recalibration times: 12 months
 - weekly use (or less frequent use): Recalibration times: 24 months
- **Recalibration prices:** The prices for initial calibration and recalibration are identical (see the table shown here). Costs for cleaning or for the production of special holders to carry out the calibration will be calculated separately, if required.

KERN	Measurand	Measuring range	
DAkkS Calibration			
963-161	Force (Tension)	500 N	
ISO-Kalibrierung			
961-161	Force (Tension)	≤ 500 N	
961-162	Force (Tension)	≤ 2.000 N	
961-163	Force (Tension)	≤ 10.000 N	
961-164	Force (Tension)	≤ 20.000 N	
961-165	Force (Tension)	≤ 50.000 N	
961-166	Force (Tension)	≤ 100.000 N	
961-261	Force (Compression)	50 – 500 N	
961-262	Force (Compression)	≤ 2.000 N	
961-263	Force (Compression)	≤ 5.000 N	
961-361	Force (Tens. and Comp.)	≤ 500 N	
961-362	Force (Tens. and Comp.)	≤ 2.000 N	
961-363	Force (Tens. and Comp.)	≤ 5.000 N	
961-167	Force (for hand grip dynamometer SAUTER MAP)	≤ 130 kg	
961-110	Coating thickness	≤ 2.000 µm F or N	
961-112	Coating thickness	≤ 2.000 µm FN	
961-113	Wall thickness (ultra sound)	≤ 300 mm (in stainless steel)	
961-114	Wall thickness (test blocks)	≤ 300 mm	
961-170	Hardness Shore	For sets up to 7 plates	
961-131	Hardness Leeb	400 – 800 HLD	
961-132	Hardness Leeb	Test block (for Leeb durometer)	
961-150	Length	≤ 300 mm	
961-190	Light	≤ 200.000 lx	
961-100	Weight (Mechanical balances/ Spring balances)	≤ 5 kg	
961-101	Weight (Mechanical balances/ Spring balances)	> 5 – 50 kg	
961-102	Weight (Mechanical balances/ Spring balances)	> 50 – 350 kg	
961-103	Weight (Mechanical balances/ Spring balances)	> 350 – 1.500 kg	
Additional services			
962-116	DAkkS express service with 48 hour delivery (only on new purchases)		

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SAUTER Pictograms


**Adjusting program (CAL):**
For quick setting of the balance's accuracy. External adjusting weight required.


**Printer:**
a printer can be connected to the device to print out the measurements.


**Calibration block:**
standard for adjusting or correcting the measuring device.


**GLP/ISO record keeping:**
of measurements with date, time and serial number. Only with SAUTER printers


**Peak hold function:**
capturing a peak value within a measuring process.


**Measuring units:**
Weighing units can be switched to e.g. non-metric at the touch of a key. Please refer to website for more details.


**Scan mode:**
continuous capture and display of measurements.


**Measuring with tolerance range:**
Upper and lower limiting can be programmed individually


**Push and Pull:**
the measuring device can capture tension and compression forces.


**ZERO:**
Resets the display to „0“.


**Length measurement:**
captures the geometric dimensions of a test object or the movement during a test process.


**Battery operation:**
Ready for battery operation. The battery type is specified for each device


**Focus function:**
increases the measuring accuracy of a device within a defined measuring range.


**Rechargeable battery pack:**
rechargeable set.


**Internal memory:**
to save measurements in the device memory.


**Mains adapter:**
230V/50Hz in standard version for EU. On request GB, AUS or USA version available.


**Data interface RS-232:**
bidirectional, for connection of printer and PC.


**Power supply:**
Integrated, 230V / 50Hz in EU. More standards e.g. GB, AUS or USA on request.


**Data interface USB:**
To connect the measuring instrument to a printer, PC or other peripheral devices.


**Motorised drive:**
The mechanical movement is carried out by a motorised drive.


**Data interface Infrared:**
To transfer data from the measuring instrument to a printer, PC or other peripheral devices.


**Fast-Move:**
the total length of travel can be covered by a single lever movement.


**Control outputs (optocoupler, digital I/O):**
to connect relays, signal lamps, valves, etc.


**ISO Calibration:**
The time required for ISO calibration is shown in days in the pictogram.


**Analogue interface:**
to connect a suitable peripheral device for analogue processing of the measurements

**Package shipment:**
The time required for internal shipping preparations is shown in days in the pictogram.

**Statistics:**
using the saved values, the device calculates statistical data, such as average value, standard deviation etc.

**Pallet shipment:**
The time required for internal shipping preparations is shown in days in the pictogram.

**PC Software:**
to transfer the measurements from the device to a PC.

**Warranty:**
The warranty period is shown in the pictogram.

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**Balances & Test service catalogue**

**Microscopes & refractometers catalogue**

**Medical scales catalogue**

**KERN DAKkS calibration service brochure**

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P.S.
For a wide variety of scales and weights please visit the website of our partner company **KERN & SOHN GmbH** or have a look through the product offering on page 55 in this catalogue. **KERN & SOHN** is a leading provider in this industry. You'll find it at:
www.kern-sohn.com




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Items in stock are sent the same day if orders are placed before 1:00 pm (valid for parcel service delivery within the EC).

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SAUTER measuring instruments are always an inexpensive alternative. They are durable, uncomplicated and easy to put into operation.

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High-end moisture analyser with touch-sensitive tablet and innovative Android® operating system



Bench scale with IP rating WTB-M
Ideal in the food industry, thanks to its IP65 rating and special checkweighing display, now with EC type approval [M]



Bench scale with IP rating FXN
Robust, space-saving bench scale, protected through stainless steel and IP68





Platform scale SXS
Stainless steel platform scale with protection against dust and water splashes IP68 and EC type approval [M]



ATEX scales IEX / OEX
Robust platform scale with ATEX approval for use in potentially explosive atmospheres




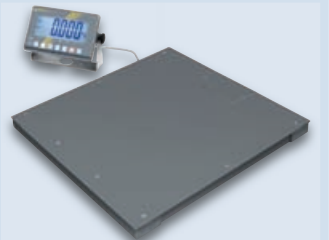
Bottle stocktaking scale SMT
Innovative stocktaking scale with touchscreen to efficiently measure the residual amount of a beverage in a bottle and transfer the information to the PC



Stocktaking counting system FKC
Innovative touchscreen stocktaking scale to measure large numbers of articles and transfer these to the PC – now also as a high-resolution counting system!



Floor scale BXS
IP67 floor scale with IP68 stainless steel display device and EC type approval [M], detachable weighing plate





Floor scale BBN
State-of-the-art premium floor scale with touchscreen, made of stainless steel with the complete range of functions for demanding processes



Axle load scale VHP
Modular axle load scale for the mobile monitoring of vehicles up to 15 tons



Crane scales HFA / HFC
Compact crane scales (tensile force measurement device) for use in harsh environmental conditions, available with integrated display or a hand-held terminal



Crane scale HTS
Robust industrial crane scale up to 10 tons and EC type approval [M]

